



COMPONENTS FOR FRAMES

V
VISOTTICA
GROUP

visotticagroup.com



SPRING HINGES AND WIRECORES

VALUE

OREPLUS	12
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VALUE

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Hinges and wirecores for acetate, injection and combination frames

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SPECIAL

Soldering hinges for metal frames

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SCREWS

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VILube®

LUBRICANT OIL

PREMIUM LUBRICANT OIL 130



FEATURED PRODUCTS

TEMPLES AND LUGS

Examples of customized products 132





MANUFACTURING EXCELLENCE



Vc



COMPONENTS FOR FRAMES

ANTIROCKING SYSTEM
in all sizes

EASY SCREWING SYSTEM
to facilitate assembly

IDENTIFICATION
by laser engraving

SECURE SCREW SYSTEM
to prevent its loss

EASY TO SOLDER
on temple or wirecore

SOFT AND HARD SPRING
for different applications

SELF LOCK TROLLEY
easy to insert

SPECIAL JOINT
to increase bending
resistance

WEAR RESISTANCE
over 25,000 open/close cycles

ROCKING ANGLE
 $\pm 1^\circ$

PULLING RESISTANCE
> 250 N

BENDING RESISTANCE
min. 20 complete cycles $\pm 15^\circ$

PATENTED

COVERED BY INTERNATIONAL PATENT

Hinge
for front

Hinge
for temple



WATCH THE VIDEO

OREPLUS

Value spring hinges and wirecores

The details that make the difference

Spring hinge · 2.80 mm · 3.00 mm · 3.80 mm · 4.20 mm

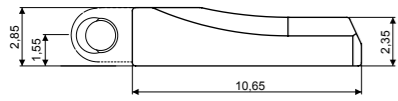


For Metal · Acetate · Combination · Injection Frames

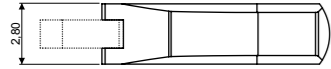
PATENTED

OREPLUS 2.8

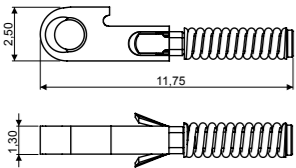
Value Spring Hinges and Wirecores for Metal, Acetate, Combination and Injection Frames



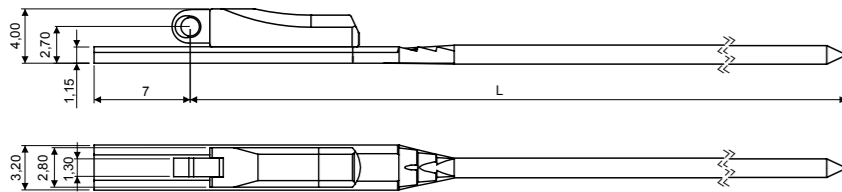
BOX 03SCC4129A1BYX
Material: **Nickel silver**



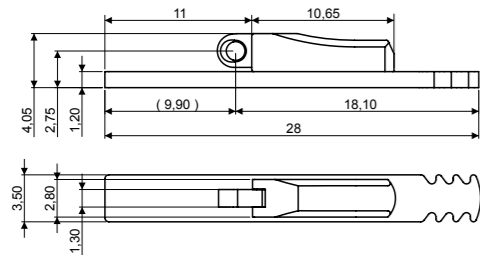
SOFT TROLLEY 03CRC5019A1BYX
HARD TROLLEY 03CRC4134A1BYX
Material: **Nickel silver**
(spring tension: soft 1400g / hard 1700g)



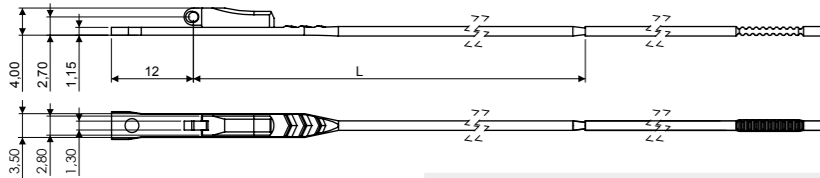
WIRECORES



WIRECORE
L 130 03WFC6105A330BNX
L 135 03WFC6105A435BNX
Material: **Nickel silver**
Trolley: **Soft Trolley**
Note: **Hard Trolley** available on request



SHORT INJECTION WIRECORE
L 28 03WFC7815A1A9BNX
Material: **Nickel silver**
Trolley: **Soft Trolley**
Note: **Hard Trolley** available on request

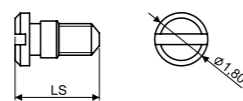


LONG INJECTION WIRECORE
L 130 03WFC7819A130BNX
L 135 03WFC7819A235BNX
Material: **Nickel silver**
Trolley: **Soft Trolley**
Note: **Hard Trolley** available on request

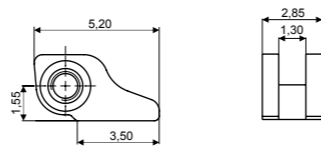
SCREWS

MINUS SCREW M1.20

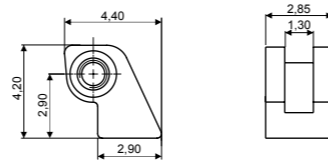
LS 3.55 07VIC5015A1BYX
Material: **Stainless steel**



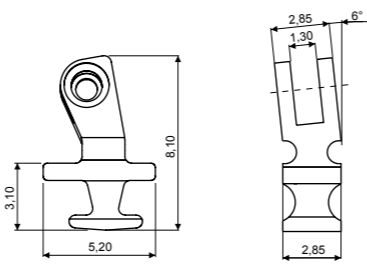
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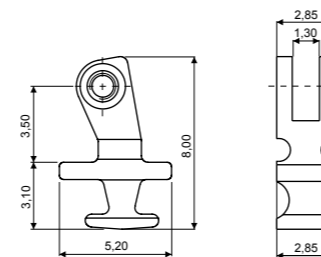
SOLDERING HINGE 03FRC4550A1BY0
Material: **Nickel silver**



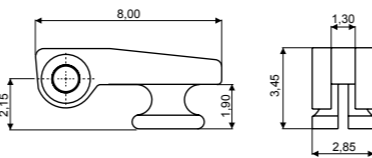
STEP HINGE 03FRC4160A1BY0
Material: **Nickel silver**



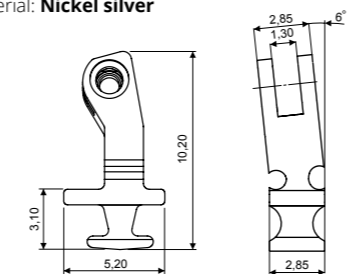
90° INSERT HINGE 03FRC4136A2BN0
Material: **Nickel silver**
ADJUSTABLE 6° SLANTED ANGLE



90° INSERT HINGE 03FRC4135A2BN0
Material: **Nickel silver**
ADJUSTABLE



180° INSERT HINGE 03FRC4143A2BN0
Material: **Nickel silver**

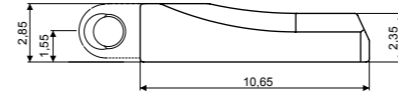


90° INSERT HINGE 03FRC4152A2BN0
Material: **Nickel silver**
HIGH VERSION ADJUSTABLE 6° SLANTED ANGLE

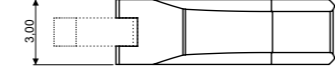
PATENTED

OREPLUS 3.0

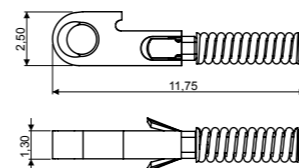
Value Spring Hinges and Wirecores for Metal, Acetate, Combination and Injection Frames



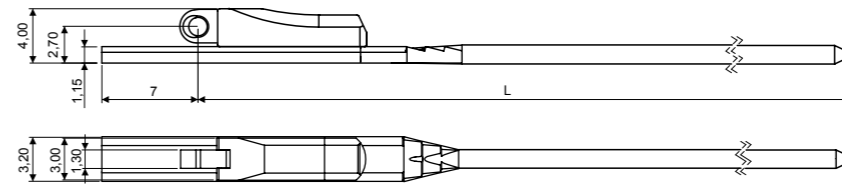
BOX 03SCC4130A1BYX
Material: **Nickel silver**



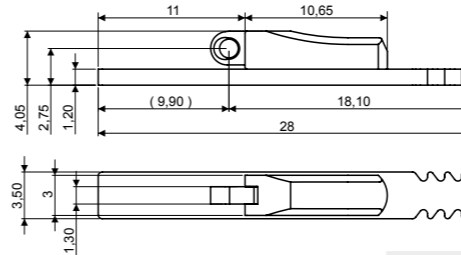
SOFT TROLLEY 03CRC5019A1BYX
HARD TROLLEY 03CRC4134A1BYX
Material: **Nickel silver**
(spring tension: soft 1400g / hard 1700g)



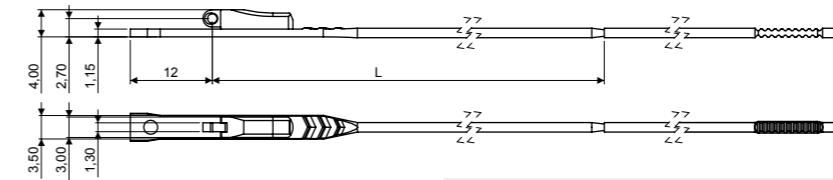
WIRECORES



WIRECORE
L 130 03WFC6106A530BNX
L 135 03WFC6106A635BNX
Material: **Nickel silver**
Trolley: **Hard Trolley**
Note: **Soft Trolley** available on request



SHORT INJECTION WIRECORE
L 28 03WFC7816A1A9BNX
Material: **Nickel silver**
Trolley: **Hard Trolley**
Note: **Soft Trolley** available on request

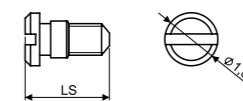


LONG INJECTION WIRECORE
L 130 03WFC7820A130BNX
L 135 03WFC7820A235BNX
Material: **Nickel silver**
Trolley: **Hard Trolley**
Note: **Soft Trolley** available on request

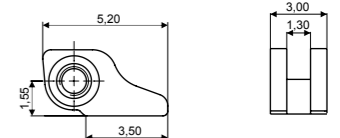
SCREWS

MINUS SCREW M1.20

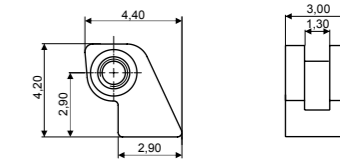
LS 3.70 07VIC5018A1BYX
Material: **Stainless steel**



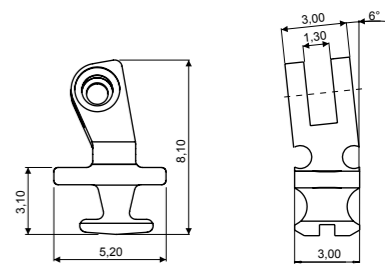
VISOTTICA GROUP



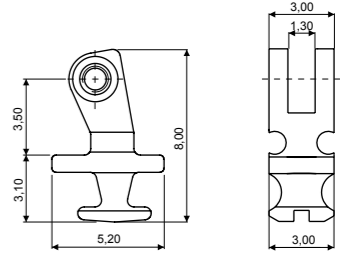
SOLDERING HINGE 03FRC4551A1BY0
Material: **Nickel silver**



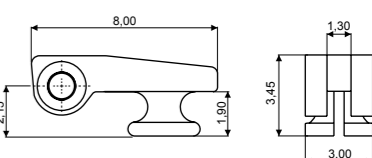
STEP HINGE 03FRC4161A1BY0
Material: **Nickel silver**



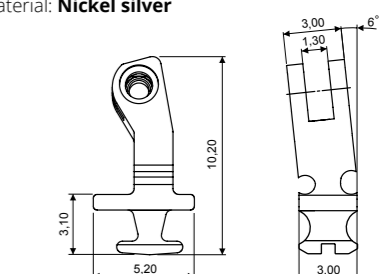
90° INSERT HINGE 03FRC4138A2BN0
Material: **Nickel silver**
ADJUSTABLE 6° SLANTED ANGLE



90° INSERT HINGE 03FRC4137A2BN0
Material: **Nickel silver**
ADJUSTABLE



180° INSERT HINGE 03FRC4144A2BN0
Material: **Nickel silver**

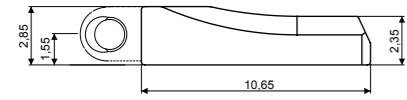


90° INSERT HINGE 03FRC4154A2BN0
Material: **Nickel silver**
HIGH VERSION ADJUSTABLE 6° SLANTED ANGLE

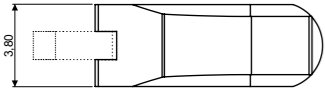
PATENTED

OREPLUS 3.8

Value Spring Hinges and Wirecores for Metal, Acetate, Combination and Injection Frames



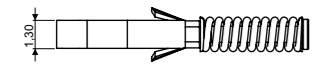
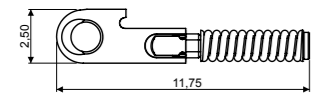
BOX 03SCC4131A1BYX
Material: **Nickel silver**



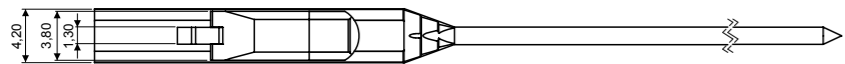
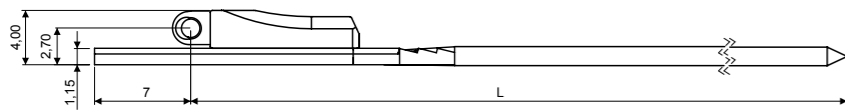
SOFT TROLLEY 03CRC5019A1BYX

HARD TROLLEY 03CRC4134A1BYX

Material: **Nickel silver**
(spring tension: soft 1400g / hard 1700g)



WIRECORES

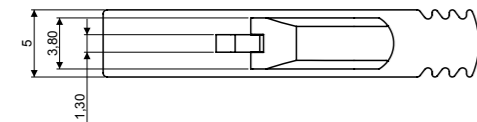
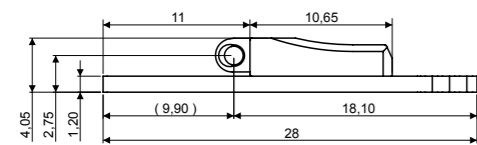


WIRECORE

L 130 03WFC6107A130BNX

L 135 03WFC6107A235BNX

Material: **Nickel silver**
Trolley: **Hard Trolley**
Note: **Soft Trolley** available on request



SHORT INJECTION WIRECORE

L 28 03WFC7817A1A9BNX

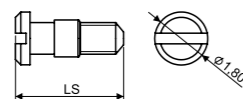
Material: **Nickel silver**
Trolley: **Hard Trolley**
Note: **Soft Trolley** available on request

SCREWS

MINUS SCREW M1.20

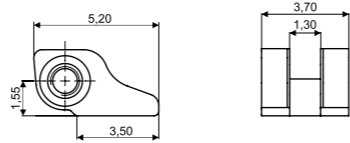
LS 4.10 07VIC5016A1BYX

Material: **Stainless steel**



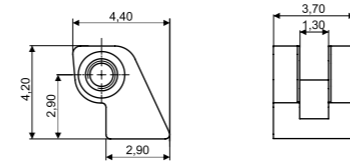
VISOTTICA GROUP

HINGES



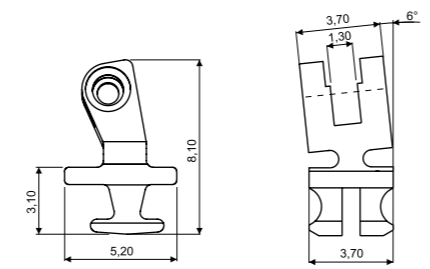
SOLDERING HINGE 03FRC4552A1BY0

Material: **Nickel silver**



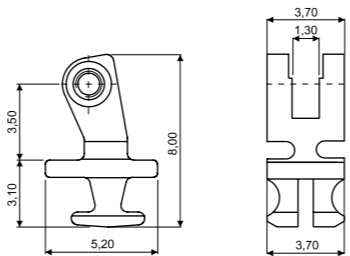
STEP HINGE 03FRC4162A1BY0

Material: **Nickel silver**



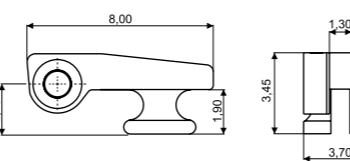
90° INSERT HINGE 03FRC4140A2BN0

Material: **Nickel silver**
ADJUSTABLE 6° SLANTED ANGLE



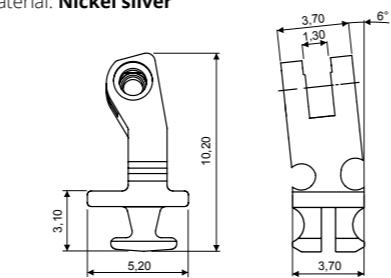
90° INSERT HINGE 03FRC4139A2BN0

Material: **Nickel silver**
ADJUSTABLE



180° INSERT HINGE 03FRC4145A2BN0

Material: **Nickel silver**



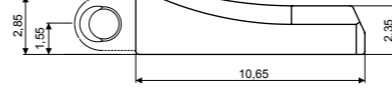
90° INSERT HINGE 03FRC4156A2BN0

Material: **Nickel silver**
HIGH VERSION ADJUSTABLE 6° SLANTED ANGLE

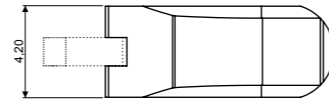
PATENTED

OREPLUS 4.2

Value Spring Hinges and Wirecores for Metal, Acetate, Combination and Injection Frames



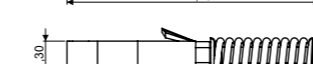
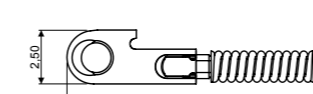
BOX 03SCC4132A1BYX
Material: **Nickel silver**



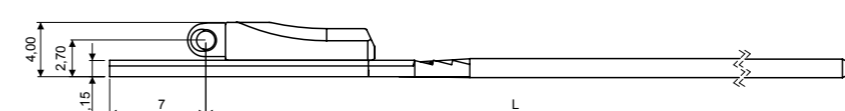
SOFT TROLLEY 03CRC5019A1BYX

HARD TROLLEY 03CRC4134A1BYX

Material: **Nickel silver**
(spring tension: soft 1400g / hard 1700g)



WIRECORES

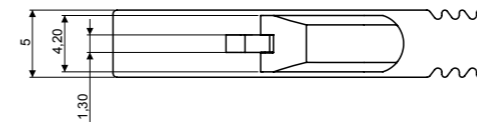
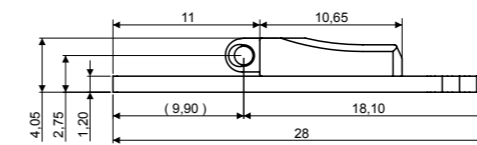


WIRECORE

L 130 03WFC6108A130BNX

L 135 03WFC6108A235BNX

Material: **Nickel silver**
Trolley: **Hard Trolley**
Note: **Soft Trolley** available on request



SHORT INJECTION WIRECORE

L 28 03WFC7818A1A9BNX

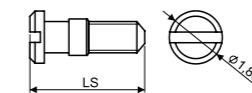
Material: **Nickel silver**
Trolley: **Hard Trolley**
Note: **Soft Trolley** available on request

SCREWS

MINUS SCREW M1.20

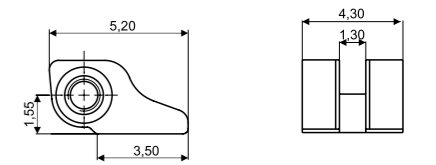
LS 4.60 07VIC5017A1BYX

Material: **Stainless steel**



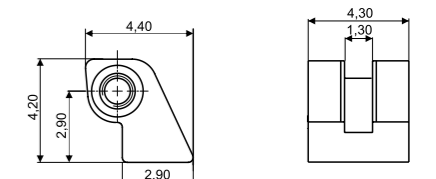
VISOTTICA GROUP

HINGES



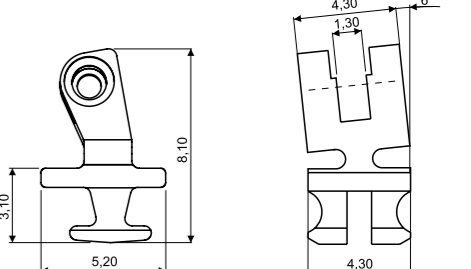
SOLDERING HINGE 03FRC4553A1BY0

Material: **Nickel silver**



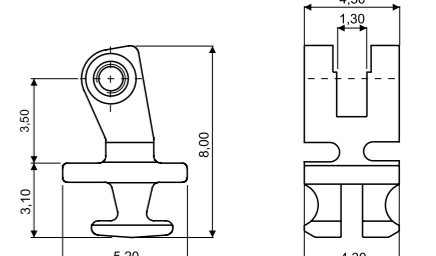
STEP HINGE 03FRC4163A1BY0

Material: **Nickel silver**



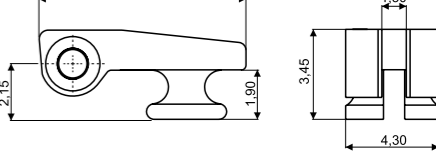
90° INSERT HINGE 03FRC4142A2BN0

Material: **Nickel silver**
ADJUSTABLE 6° SLANTED ANGLE



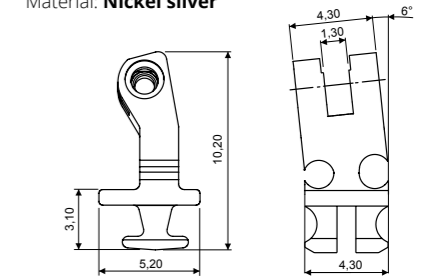
90° INSERT HINGE 03FRC4141A2BN0

Material: **Nickel silver**
ADJUSTABLE



180° INSERT HINGE 03FRC4146A2BN0

Material: **Nickel silver**



90° INSERT HINGE 03FRC4159A2BN0

Material: **Nickel silver**
HIGH VERSION ADJUSTABLE 6° SLANTED ANGLE

STABLE PERFORMANCE
after frame adjustment

SELF LOCK TROLLEY
easy to insert

EASY TO SOLDER
on temple or wirecore

2 JOINTS
stainless steel trolley

ANTI ROCKING
high performance

SOFT AND HARD SPRING
for different applications

WEAR RESISTANCE
over 50,000 open/close cycles

ROCKING ANGLE
 $\pm 0.5^\circ$

PULLING RESISTANCE
> 300 N

BENDING RESISTANCE
min. 100 complete cycles $\pm 15^\circ$
min. 10 complete cycles $\pm 30^\circ$

PATENTED

COVERED BY INTERNATIONAL PATENT



Hinge
for front

Hinge
for temple



DISCOVER THE DIGITAL PAGE

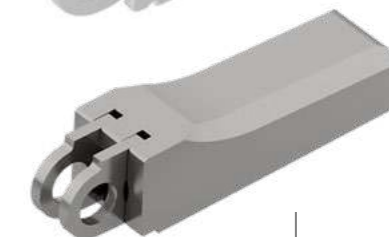
OCTOPUS

High performance
spring hinges and wirecores

Maximum resistance
in a minimum dimension

Spring hinge · Size 2.30 mm · 2.70 mm · 3.20 mm · 3.80 mm

Octopus 2.3mm



Octopus 2.7 · 3.2 · 3.8

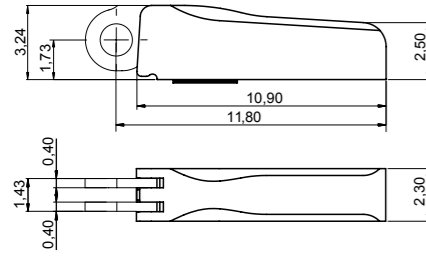
For Metal · Acetate · Combination Frames

PATENTED

OCTOPUS 2.3 · 5 joints

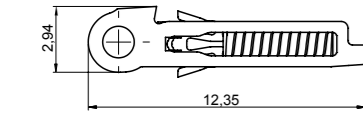
High Performance Spring Hinges and Wirecores for Metal, Acetate and Combination Frames

VISOTTICA GROUP



BOX 03SCCB032A1BYX

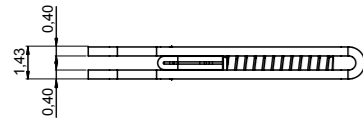
Material: **Nickel silver**
WITH SOLDERING PATCH



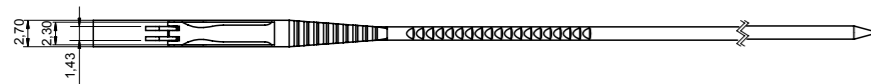
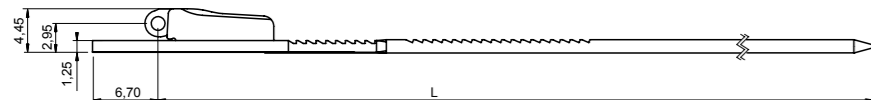
SOFT TROLLEY 07CRC9852A1BYX

HARD TROLLEY 07CRC9851A1BYX

Material: **Stainless steel**



WIRECORES

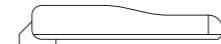


WIRECORE

L 130	03WFCB069A130BNX
L 135	03WFCB069A235BNX

Material: **Nickel silver**
Trolley: **Soft Trolley**

Note: **Hard Trolley** available on request



BARRELING CAP 60CACB104A1WYX

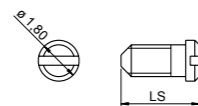
Material: **Plastic**

SCREWS

MINUS SCREW M1.40

LS 3.25 | 07VIC9500A1BYX

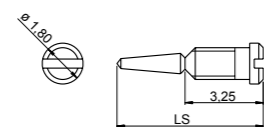
Material: **Stainless steel**



SELF ALIGNING SCREW M1.40

LS 6.25 | 07VIC9499A1BYX

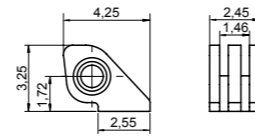
Material: **Stainless steel**



ON REQUEST

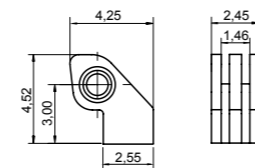
90° SOLDERING HINGE FOR COMBINATION FRAMES

Material: **Nickel silver**



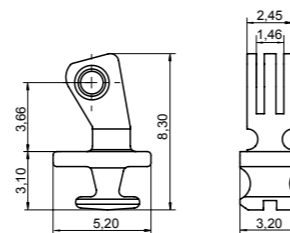
SOLDERING HINGE 03FRC9415A1BY0

Material: **Nickel silver**



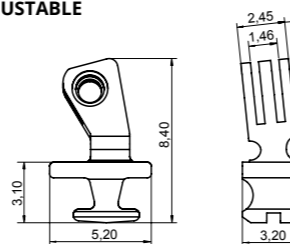
STEP HINGE 03FRC9416A1BY0

Material: **Nickel silver**



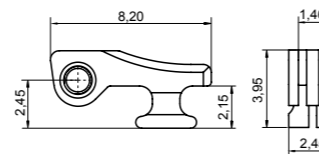
90° INSERT HINGE 03FRC9418A2BN0

Material: **Nickel silver**
ADJUSTABLE



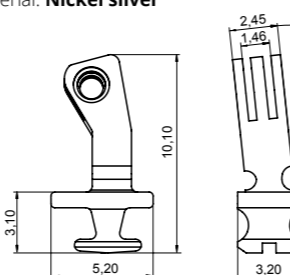
90° INSERT HINGE 03FRC9419A2BN0

Material: **Nickel silver**
ADJUSTABLE 6° SLANTED ANGLE



180° INSERT HINGE 03FRC9417A2BN0

Material: **Nickel silver**



90° INSERT HINGE 03FRC9421A2BN0

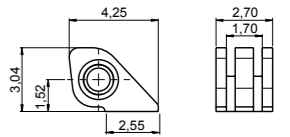
Material: **Nickel silver**
HIGH VERSION ADJUSTABLE
6° SLANTED ANGLE

PATENTED

OCTOPUS 2.7 · 5 joints

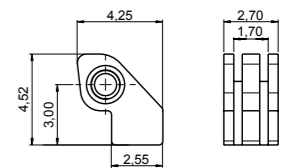
High Performance Spring Hinges and Wirecores for Metal, Acetate and Combination Frames

VISOTTICA GROUP



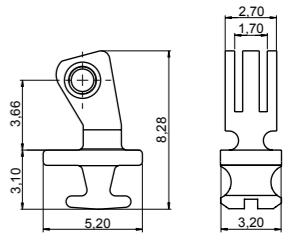
SOLDERING HINGE 03FR27220000

Material: **Nickel silver**



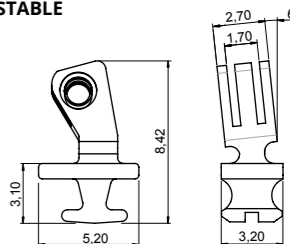
STEP HINGE 03FR27221000

Material: **Nickel silver**



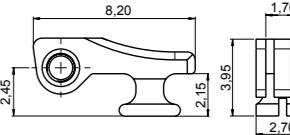
90° INSERT HINGE 03FRC5911A2BN0

Material: **Nickel silver**
ADJUSTABLE



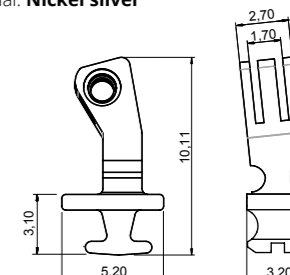
90° INSERT HINGE 03FRC5912A2BN0

Material: **Nickel silver**
ADJUSTABLE 6° SLANTED ANGLE



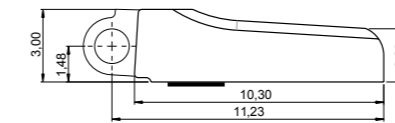
180° INSERT HINGE 03FR27223000

Material: **Nickel silver**



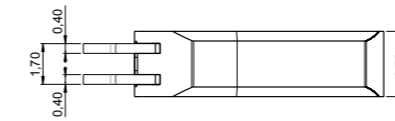
90° INSERT HINGE 03FRC5906A2BN0

Material: **Nickel silver**
HIGH VERSION ADJUSTABLE
6° SLANTED ANGLE



BOX 03SC62023000

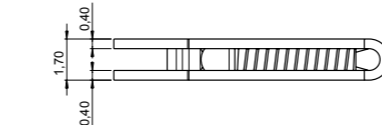
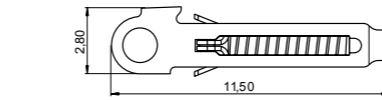
Material: **Nickel silver**
WITH SOLDERING PATCH



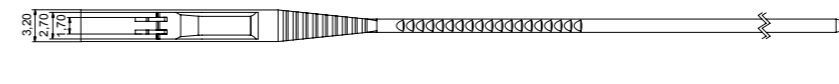
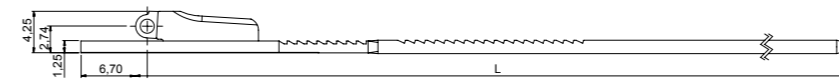
SOFT TROLLEY 07CR21602000

HARD TROLLEY 07CRB0251A1BYX

Material: **Stainless steel**



WIRECORES

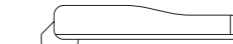


WIRECORE

L 130	03WFC7796A130BNX
L 135	03WFC7796A235BNX

Material: **Nickel silver**
Trolley: **Soft Trolley**

Note: **Hard Trolley** available on request



BARRELING CAP 09CA62231000

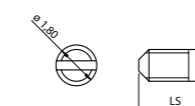
Material: **Plastic**

SCREWS

MINUS SCREW M1.40

LS 3.45 | 07V118034502

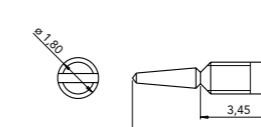
Material: **Stainless steel**



SELF ALIGNING SCREW M1.40

LS 6.45 | 07V118064500

Material: **Stainless steel**



ON REQUEST

90° SOLDERING HINGE FOR COMBINATION FRAMES

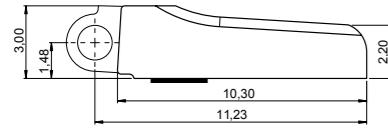
Material: **Nickel silver**



PATENTED

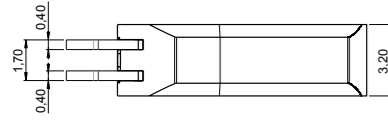
OCTOPUS 3.2 · 5 joints

High Performance Spring Hinges and Wirecores for Metal, Acetate and Combination Frames

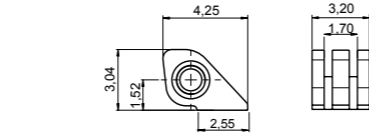


BOX 03SC62024000

Material: **Nickel silver**
WITH SOLDERING PATCH

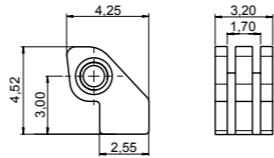


HINGES



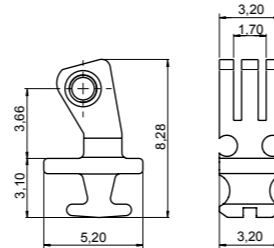
SOLDERING HINGE 03FR32220000

Material: **Nickel silver**



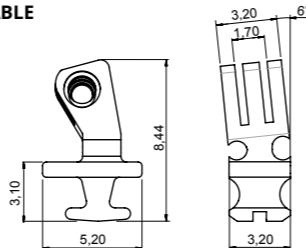
STEP HINGE 03FR32221000

Material: **Nickel silver**



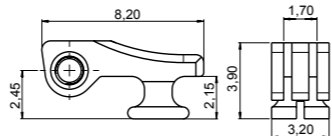
90° INSERT HINGE 03FRC5913A2BNO

Material: **Nickel silver**
ADJUSTABLE



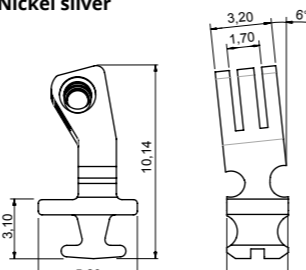
90° INSERT HINGE 03FRC5914A2BNO

Material: **Nickel silver**
ADJUSTABLE 6° SLANTED ANGLE



180° INSERT HINGE 03FR32223000

Material: **Nickel silver**



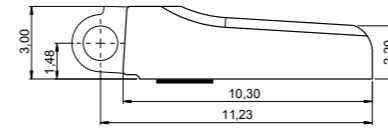
90° INSERT HINGE 03FRC5908A2BNO

Material: **Nickel silver**
HIGH VERSION ADJUSTABLE
6° SLANTED ANGLE

PATENTED

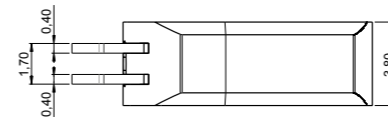
OCTOPUS 3.8 · 5 joints

High Performance Spring Hinges and Wirecores for Metal, Acetate and Combination Frames

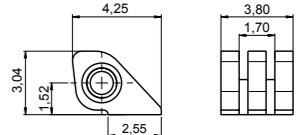


BOX 03SC62025000

Material: **Nickel silver**
WITH SOLDERING PATCH

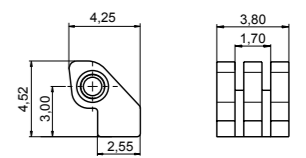


HINGES



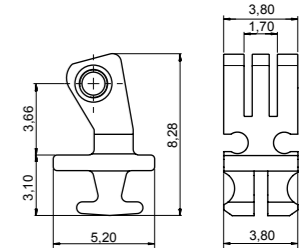
SOLDERING HINGE 03FR38220000

Material: **Nickel silver**



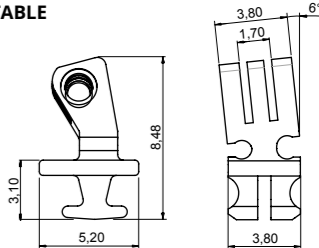
STEP HINGE 03FR38221000

Material: **Nickel silver**



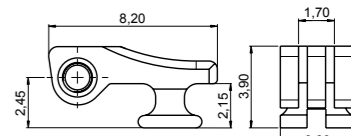
90° INSERT HINGE 03FRC5915A2BNO

Material: **Nickel silver**
ADJUSTABLE



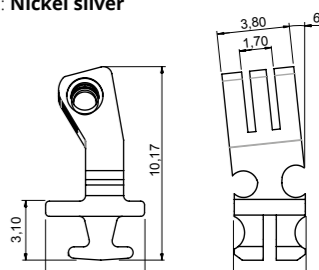
90° INSERT HINGE 03FRC5916A2BNO

Material: **Nickel silver**
ADJUSTABLE 6° SLANTED ANGLE



180° INSERT HINGE 03FR38223000

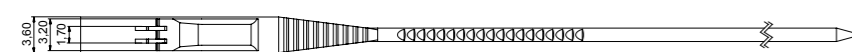
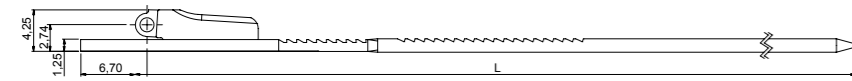
Material: **Nickel silver**



90° INSERT HINGE 03FRC5910A2BNO

Material: **Nickel silver**
HIGH VERSION ADJUSTABLE
6° SLANTED ANGLE

WIRECORES



WIRECORE

L 130	03WFC7794A130BNX
L 135	03WFC7794A235BNX

Material: **Nickel silver**
Trolley: **Soft Trolley**
Note: **Hard Trolley** available on request



BARRELING CAP 09CA62232000

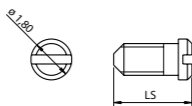
Material: **Plastic**

SCREWS

MINUS SCREW M1.40

LS 3.95	07V118039502
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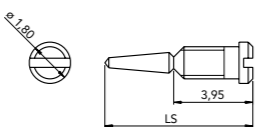
Material: **Stainless steel**



SELF ALIGNING SCREW M1.40

LS 6.95	07V118069500
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Material: **Stainless steel**



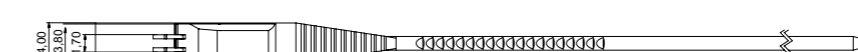
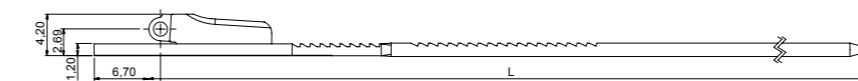
ON REQUEST

90° SOLDERING HINGE FOR COMBINATION FRAMES

Material: **Nickel silver**



WIRECORES



WIRECORE

L 130	03WFC7792A130BNX
L 135	03WFC7792A235BNX

Material: **Nickel silver**
Trolley: **Soft Trolley**
Note: **Hard Trolley** available on request



BARRELING CAP 09CA62233000

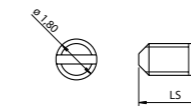
Material: **Plastic**

SCREWS

MINUS SCREW M1.40

LS 4.55	07V118045501
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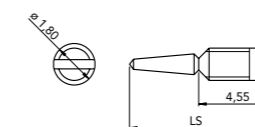
Material: **Stainless steel**



SELF ALIGNING SCREW M1.40

LS 7.55	07V118075500
---------	--------------

Material: **Stainless steel**



ON REQUEST

90° SOLDERING HINGE FOR COMBINATION FRAMES

Material: **Nickel silver**



MAXIMUM RESISTANCE
in minimum volume

COMPACT SOLUTION
short and suitable also for
thin frame

STABLE PERFORMANCE
after frame adjustment

**SOFT AND HARD SPRING
AVAILABLE**
for different applications

HIGH ANTI ROCKING
performance

2 JOINTS
stainless steel trolley

WEAR RESISTANCE
over 50,000 open/close cycles

ROCKING ANGLE
 $\pm 0.75^\circ$

PULLING RESISTANCE
> 350 N

BENDING RESISTANCE
min. 100 complete cycles $\pm 15^\circ$
min. 10 complete cycles $\pm 30^\circ$

PATENTED

COVERED BY INTERNATIONAL PATENT

ShorTech
front

ShorTech
hinge

ShorTech

Special spring wirecore

The best performance in a short length

Hinge size 3.20 mm · Only 8.0 mm Box length



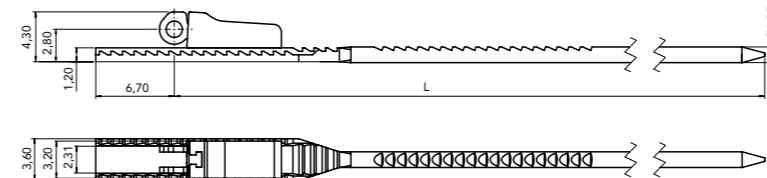
For Acetate · Combination Frames

PATENTED

SHORTECH 3.2 · 5 joints

Special Spring Wirecore

WIRECORES



WIRECORE

L 130	03WFB106030BNX
L 135	03WFB106035BNX

Material: **Nickel silver**

Trolley: **Soft Trolley**

Note: **Hard Trolley** available on request



BARRELING CAP 09CAB1182A1WYX

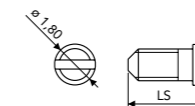
Material: **Plastic**

SCREWS

MINUS SCREW M1.40

LS 4.40	07VIA0965A1BYX
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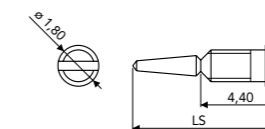
Material: **Stainless steel**



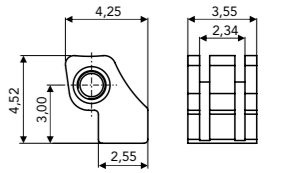
SELF ALIGNING SCREW M1.40

LS 7.40	07VIA0890A1BYX
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Material: **Stainless steel**

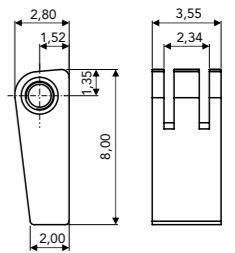


HINGES



STEP HINGE 03FRB1040A1BY0

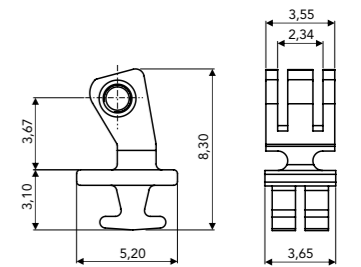
Material: **Nickel silver**



90° SOLDERING HINGE 03FRB1038A1BY0

Material: **Nickel silver**

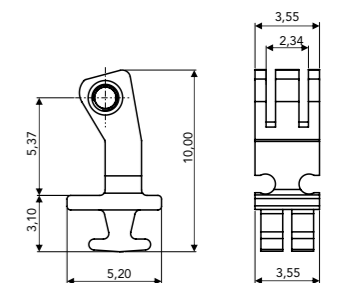
FOR COMBINATION FRAMES



90° INSERT HINGE 03FRA0888A1BN0

Material: **Nickel silver**

ADJUSTABLE

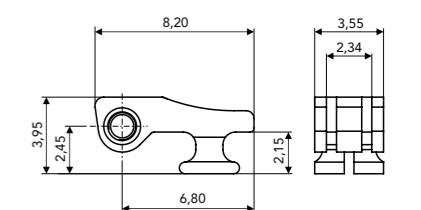


90° INSERT HINGE 03FRB1039A2BN0

Material: **Nickel silver**

HIGH VERSION

ADJUSTABLE



180° INSERT HINGE 03FRA0889A1BN0

Material: **Nickel silver**



PRE-ASSEMBLED
mechanism

NO SCREW / GLUE
needed for fixing

HIDDEN HINGE
free expression of design

TWO VERSIONS
with/without front hinge in metal

EASY TO INSERT
into temple, reducing time and costs

WEAR RESISTANCE
over 50,000 open/close cycles

NO ROCKING
Self Aligning System

PULLING RESISTANCE
(MECHANISM)
> 250 N

PULLING RESISTANCE
(HINGE IN TR90)
> 250 N

PATENTED

COVERED BY INTERNATIONAL PATENT

VISYFIT
hinge for front

VISYFIT
hinge for temple



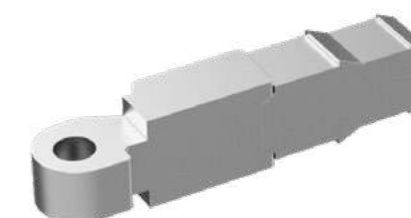
WATCH THE VIDEO

VlisyFit[®] XL

Special spring hinge

Invisible mechanism for freedom of expression

Hinge size 3.50 mm with pre-assembled mechanism

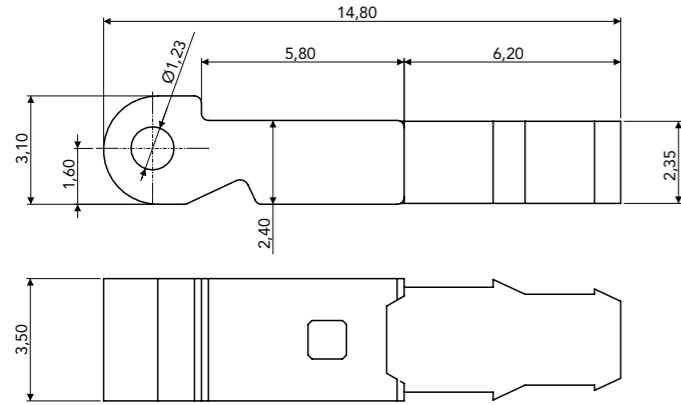


Fot Injection · Combination Frames

PATENTED

VISYFIT® XL 3.5

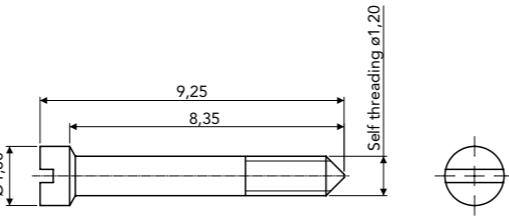
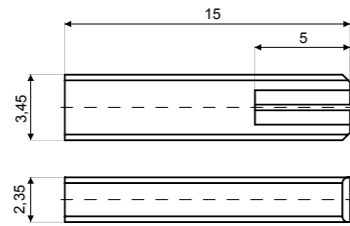
Special Spring Hinge
for Injection Frames



ASSEMBLED HINGE

SOFT VERSION	03EL21634000
HARD VERSION	03ELC4963A1BNX

Material: **Nickel silver**

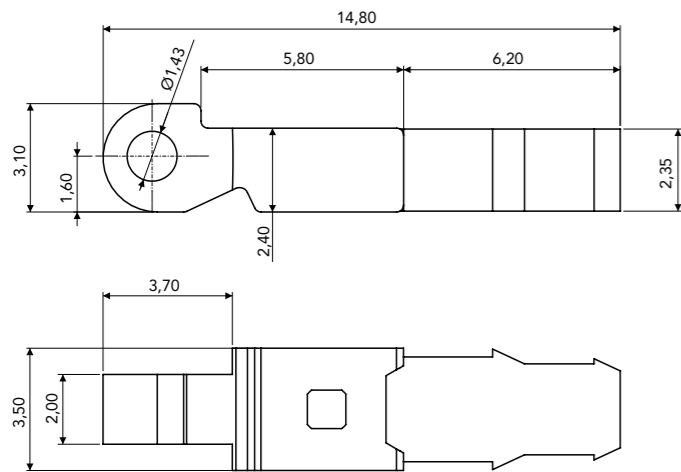


SELF THREADING SCREW 07V118092500

Material: **Stainless steel**

BARRELING CAP 09CAA0363A1WYX

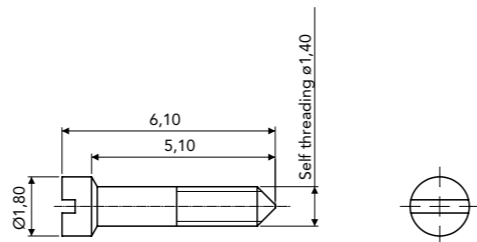
Material: **Plastic**



ASSEMBLED HINGE

SOFT VERSION	03ELA0279A1BNX
HARD VERSION	03ELC4846A1BNX

Material: **Nickel silver**



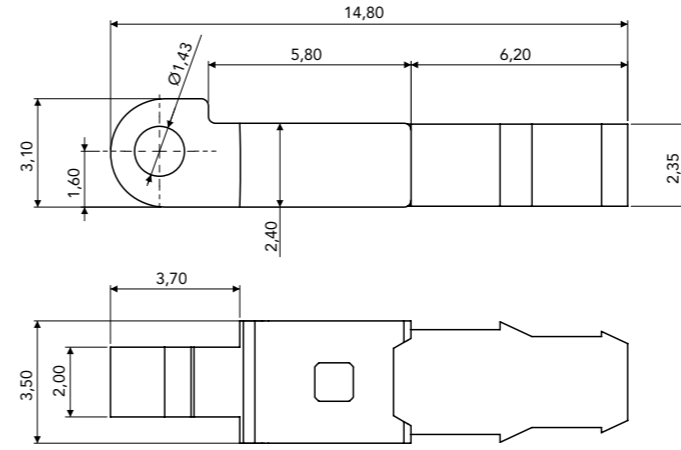
SELF THREADING SCREW 07VIA0366A1BYX

Material: **Stainless steel**

PATENTED

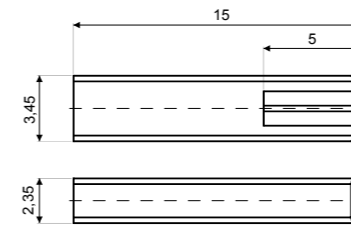
VISYFIT® XL 3.5

Special Spring Hinge
for Combination Frames



ASSEMBLED HINGE 03ELB1238A1BNX

Material: **Nickel silver**



BARRELING CAP 09CAA0363A1WYX

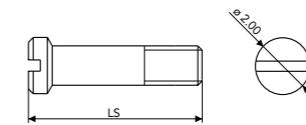
Material: **Plastic**

SCREWS

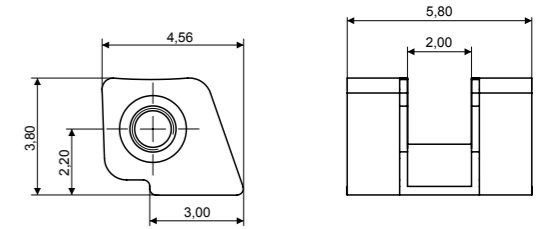
MINUS SCREW M1.40

LS	CODE
6.10	07VIC2865A1BYX

Material: **Stainless steel**

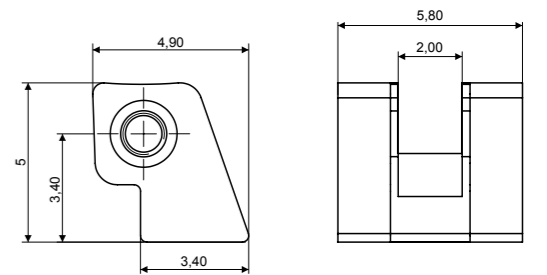


HINGES



SOLDERING HINGE 03FRC2868A1BY0

Material: **Nickel silver**



STEP HINGE 03FRC2867A1BY0

Material: **Nickel silver**

NEW ANTIROCKING SYSTEM

works in both open
and close positions

2 SYSTEMS

SCREW and GLUE

T-SHAPE SCREW

in customized length

WEAR RESISTANCE

40,000 open/close cycles

EXTRA OPENING ANGLE

20° (0/+3°)

BENDING RESISTANCE

±15° : >30 cycles

±30° : >10 cycles

EXTRA OPENING RESISTANCE

50N

PULLING RESISTANCE

>250N

PATENTED

COVERED BY INTERNATIONAL PATENT



WA

Special spring hinge

A natural solution
for innovative materials

Glue System · Screw System



For Unique Frames

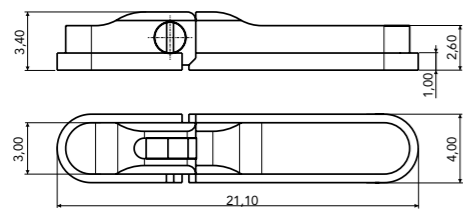
PATENTED

WA 3.0 G - 4.5 G

Special Spring Hinge for Innovative Materials
GLUE system

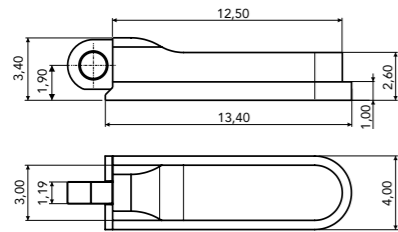


WA 3.0 G



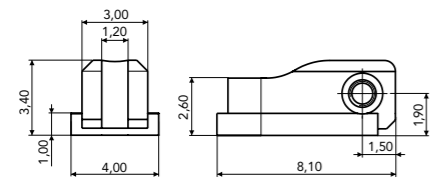
ASSEMBLED HINGE 03ELA0165A1BN0

Material: **Nickel silver**



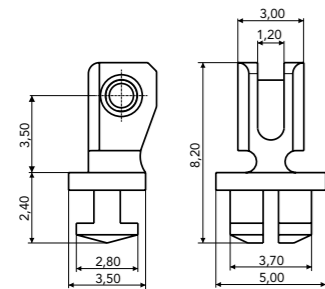
BOX 03ELA0166A1BNX

Material: **Nickel silver**



180° FRONT HINGE 03FRA0163A1BN0

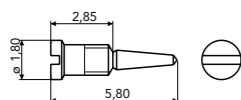
Material: **Nickel silver**



90° INSERT HINGE 03FRA0261A1BN0

Material: **Nickel silver**
ADJUSTABLE

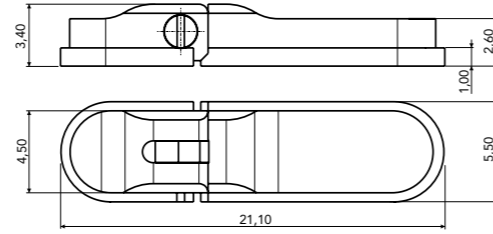
SCREWS



SELF ALIGNING SCREW M1.40 07VIA0134A1BYX

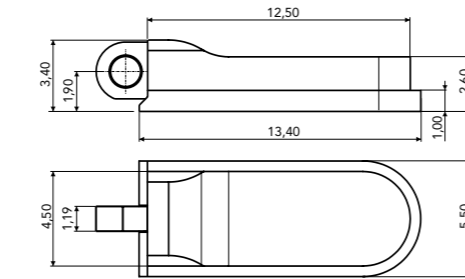
Material: **Stainless steel**

WA 4.5 G



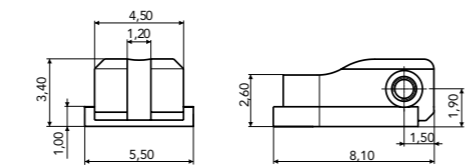
ASSEMBLED HINGE 03ELA0173A1BN0

Material: **Nickel silver**



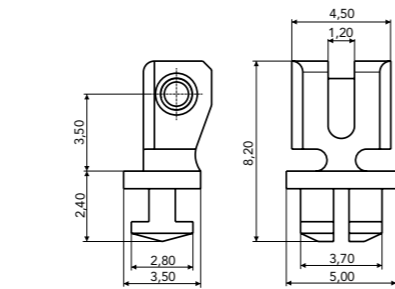
BOX 03ELA0174A1BNX

Material: **Nickel silver**



180° FRONT HINGE 03FRA0171A1BN0

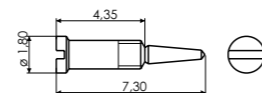
Material: **Nickel silver**



90° INSERT HINGE 03FRA0262A1BN0

Material: **Nickel silver**
ADJUSTABLE

SCREWS



SELF ALIGNING SCREW M1.40 07VIA0176A1BYX

Material: **Stainless steel**

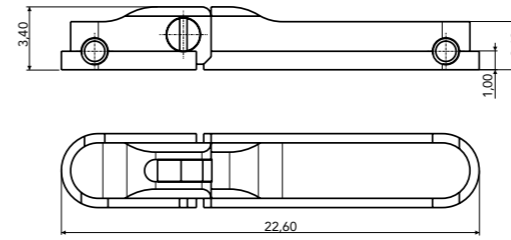
PATENTED

WA 3.0 S - 4.5 S

Special Spring Hinge for Innovative Materials
SCREW system

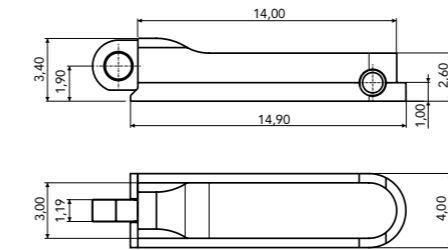


WA 3.0 S



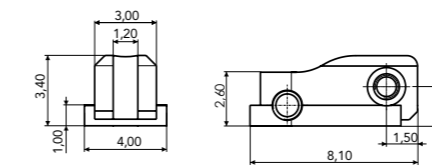
ASSEMBLED HINGE 03ELA0133A1BN0

Material: **Nickel silver**



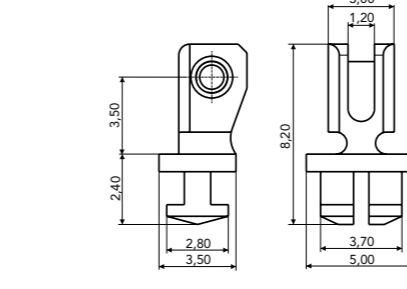
BOX 03ELA0175A1BNX

Material: **Nickel silver**



180° FRONT HINGE 03FRA0131A1BN0

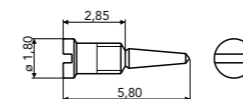
Material: **Nickel silver**



90° INSERT HINGE 03FRA0261A1BN0

Material: **Nickel silver**
ADJUSTABLE

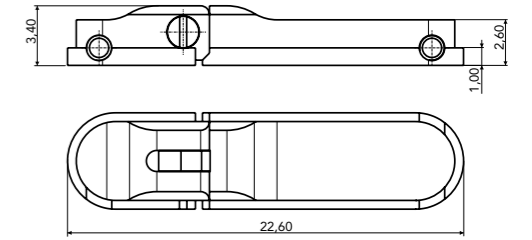
SCREWS



SELF ALIGNING SCREW M1.40 07VIA0134A1BYX

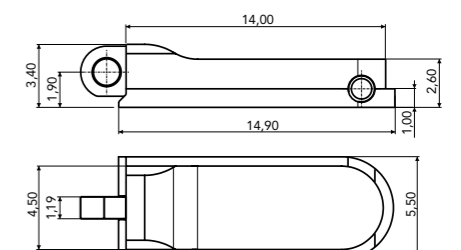
Material: **Stainless steel**

WA 4.5 S



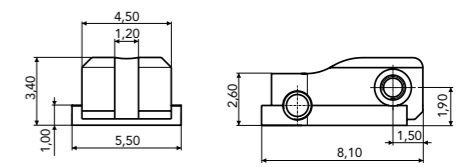
ASSEMBLED HINGE 03ELA0169A1BN0

Material: **Nickel silver**



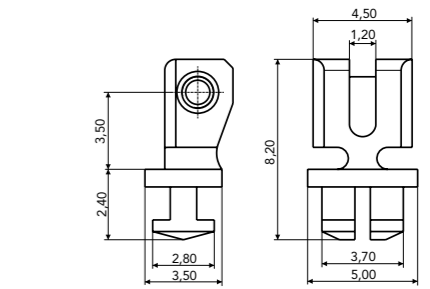
BOX 03ELA0170A1BNX

Material: **Nickel silver**



180° FRONT HINGE 03FRA0167A1BN0

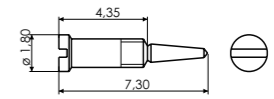
Material: **Nickel silver**



90° INSERT HINGE 03FRA0262A1BN0

Material: **Nickel silver**
ADJUSTABLE

SCREWS



SELF ALIGNING SCREW M1.40 07VIA0176A1BYX

Material: **Stainless steel**

ANTIROCKING SYSTEM
High Performance

APPLICATION
only for 3D printing and
injection eyewear

PATENTED
SECURE SCREW SYSTEM
to prevent its loss

PATENT
PENDING
CARTER SOLUTION
to improve the lifetime hinge

WEAR RESISTANCE
over 50.000 cycles

PULLING TROLLEY RESISTANCE
over 250N

BENDING RESISTANCE
 $\pm 15^\circ > 25$ cycles
 $\pm 30^\circ > 4$ cycles

PATENTED

COVERED BY INTERNATIONAL PATENT

**PATENT
PENDING**



AMiflex

Special spring hinges

Flex hinge for 3D printing
and injection frames

Hinge size 3.0 mm



For 3D printing and Injection Frames

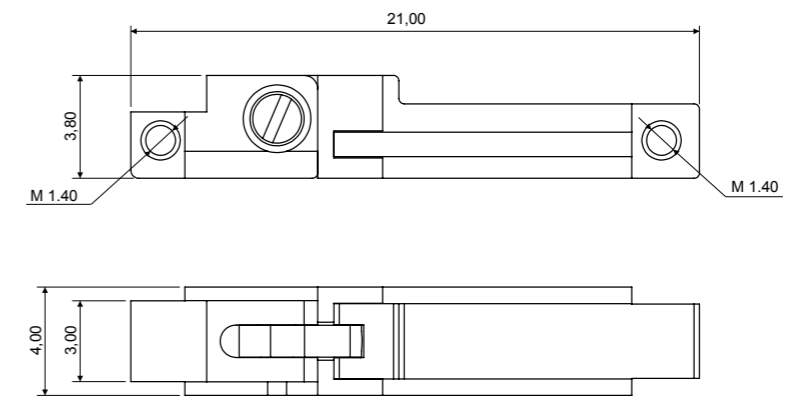


PATENTED

PATENT
PENDING

AMIFLEX
Special Spring Hinge
for 3D Printing and Injection Eyewear

ASSEMBLED HINGE



ASSEMBLED HINGE nickel-plated 03ELCG146A1BN0

Material: **Nickel silver**

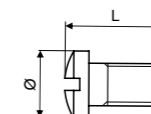
Trolley: **Hard Trolley**

Note: **Soft Trolley** available on request

SCREWS

ASSEMBLING SCREW M1.40 AVAILABLE

Material: **Stainless steel**



FEATURES

PRE-ASSEMBLED
with spacer

COATING*
Nickel
*other colours available upon request

EASY TO ASSEMBLY
user friendly

MECHANISM WITHOUT SCREW
No screw registration required

PERFORMANCES

WEAR RESISTANCE
30,000 open/close cycles
(mechanism lifecycle)

NO ROCKING
Anti-rocking system for a better feeling

PULLING RESISTANCE
(mechanism)
over 250N

BENDING RESISTANCE
min. 25 complete cycles $\pm 15^\circ$
min. 5 complete cycles $\pm 30^\circ$

CUSTOMIZATION

Tailor-made front hinges.
Our showcase of custom hinge examples
is designed to inspire you and perfectly
complement your project, ensuring an ideal
solution for your specific needs.



PATENTED

COVERED BY INTERNATIONAL PATENT



WATCH THE VIDEO

WF snap IN

Design spring hinge

Wirecore flex easy lock,
no screws



No screws are needed
to assemble the temple with the front

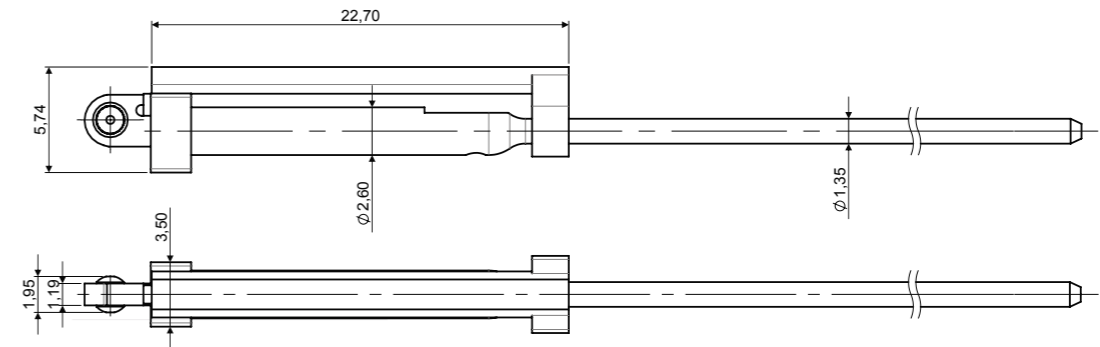


PATENTED

WF SNAP IN

Wirecore flex easy lock,
no screws

WIRECORES



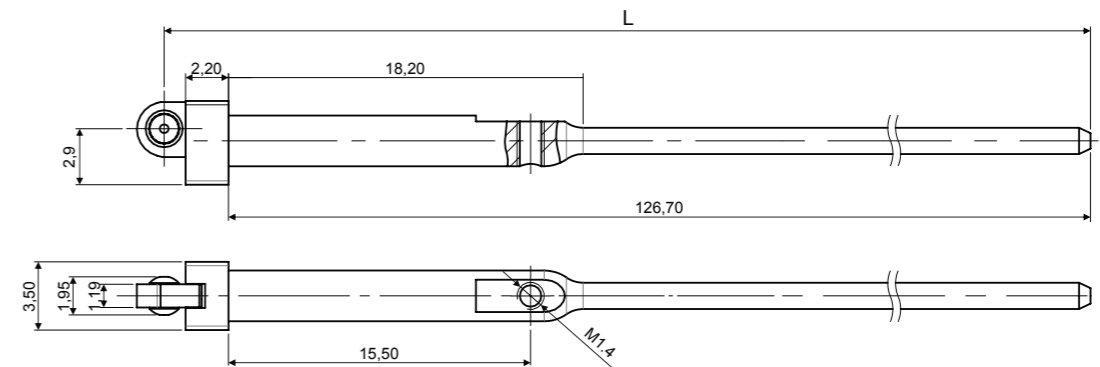
WIRECORE	
L 130	05WFCL046A130BNX
L 135	05WFCL046A235BNX

Material: **Nickel silver**
Trolley: **Hard Trolley**
Note: **Soft Trolley** available on request



NOTE

- 1 - The wirecore is provided assembled to the spacer (as from the drawing above)
- 2 - The spacer must be removed after assembling the temple.

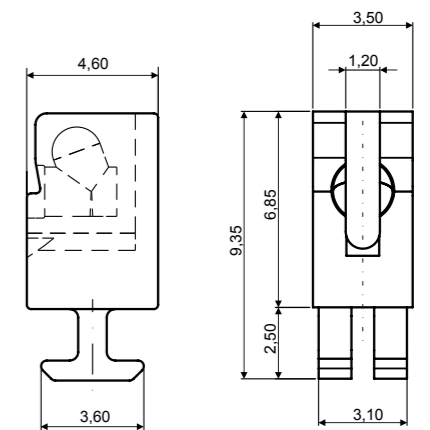


Drawing of the wirecore without the spacer (for reference only)

HINGES

90° INSERT HINGE 03FRCL062A1BNX

Material: **Nickel silver**



PRE-ASSEMBLED
mechanism

COATING (monocolor)
Nickel
Japanese Gold
Ruthenium

EASY TO ASSEMBLY
user friendly

UP&DOWN
movement

WEAR RESISTANCE
30,000 open/close cycles
(mechanism lifecycle)

30,000 up/down cycles
(mechanism lifecycle)

NO ROCKING
Self Alignment System

PULLING RESISTANCE
(mechanism)
over 250N

PATENTED

COVERED BY INTERNATIONAL PATENT

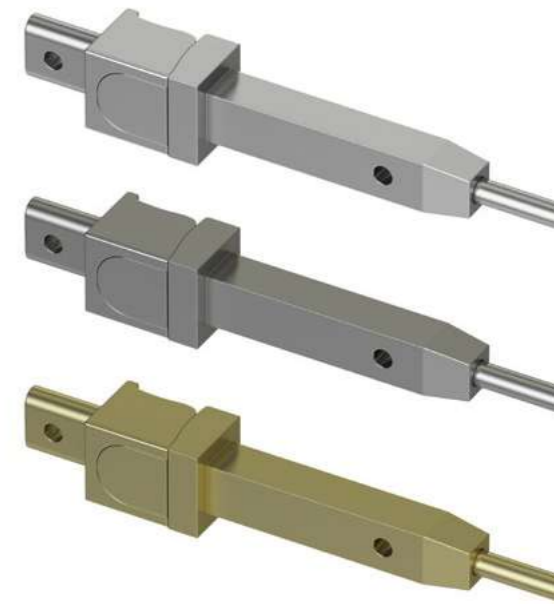


WATCH THE VIDEO

2D Hinge

Design spring hinge

Two-Dimensional movement
in a unique solution



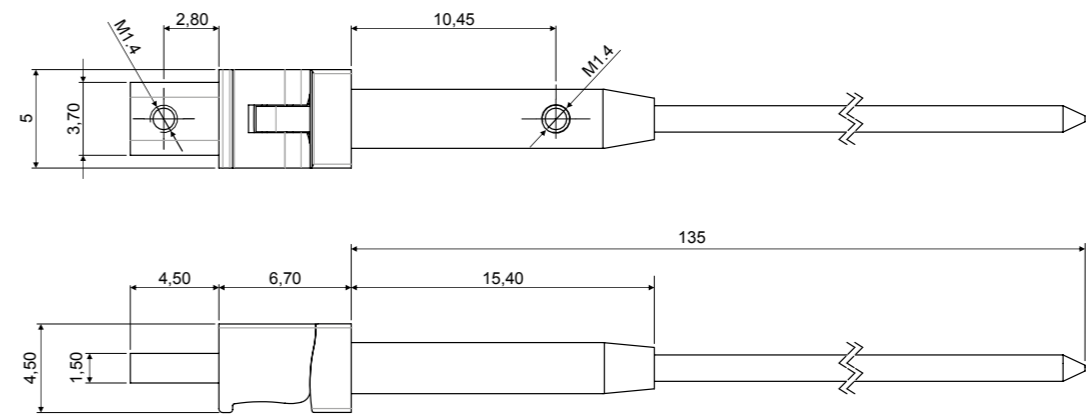
For Innovative Frames

PATENTED

2D HINGE Design Spring Hinge for Innovative Frames



HINGES AND WIRECORES FOR FRAMES



ASSEMBLED WIRECORE

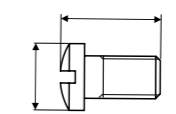
NICKEL PLATED	03TFC9485A135BNX
JAPANESE GOLD PLATED	03TFC9485A335BDX
RUTHENIUM PLATED	03TFC9485A435BUX

Material: **Nickel silver**

SCREW

ASSEMBLING SCREW AVAILABLE

Material: **Stainless steel**



ANTILOCKING SYSTEM
in all size

PATENTED PATENTED
EASY SCREW SYSTEM
to facilitate assembly

PATENTED
SECURE SCREW SYSTEM
to prevent its loss

PATENTED
SELF LOCK TROLLEY
easy to assemble

SOFT AND HARD SPRING
for different applications

WEAR RESISTANCE
over 30000 cycles

PULLING TROLLEY RESISTANCE
over 250N

PULLING WIRE RESISTANCE
over 150N

PATENTED

COVERED BY INTERNATIONAL PATENT

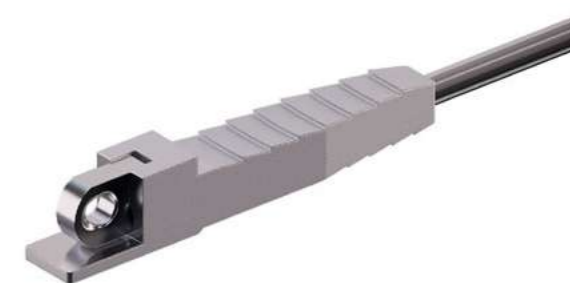


WATCH THE VIDEO

WF STYLE

Design hinge and wirecore

Wirecore flex for a clean
and elegant frame design



For Elegant Frames

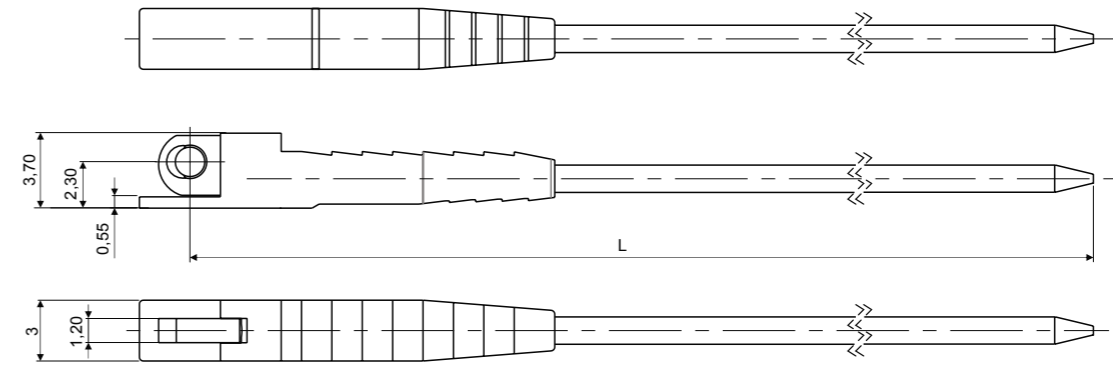
PATENTED

WF STYLE

Wirecore flex for a clean and elegant **frame design**



WIRECORES



WIRECORE

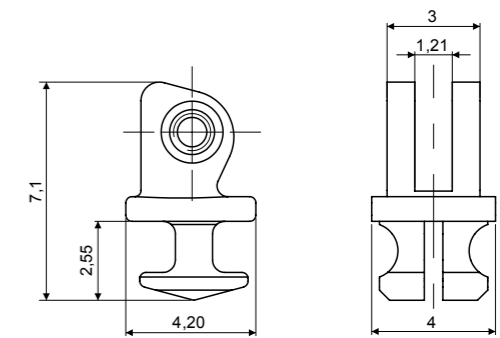
L 130	03WFCF104A130SNX
L 135	03WFCF104A235SNX

Material: **Nickel silver**
Trolley: **Hard Trolley**
Note: **Soft Trolley** available on request

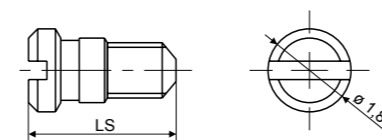
HINGES

90° INSERT HINGE 03FRCF012A2BN0

Material: **Nickel silver**
Note: **screw from underneath or from above on the frame**



SCREWS

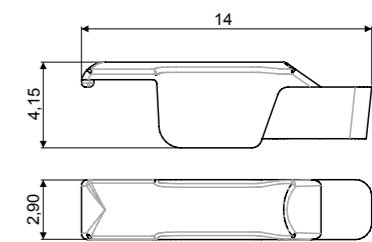


SCREW M1.20

LS 3.30	07VICF011A1BYX
---------	----------------

Material: **Stainless steel**

ON REQUEST



BARELLING CUP

Material: **Plastic**
Note: **available on request**

SCREW
VIT screw

JOINT SYSTEM
3 Joints (3.0 mm)

BENDING RESISTANCE
min. 20 complete cycles $\pm 15^\circ$
min. 5 complete cycles $\pm 30^\circ$

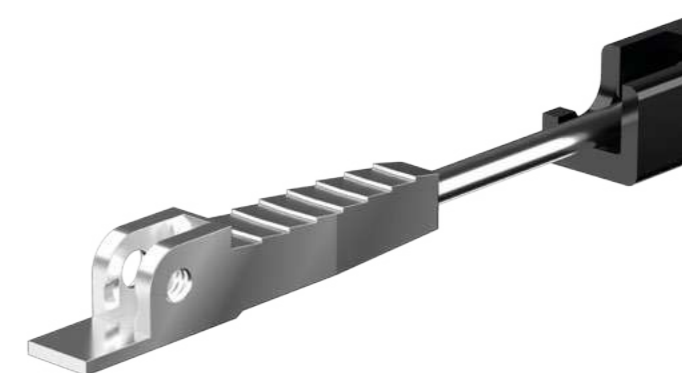


WR STYLE

Design hinge and wirecore

Regular wirecore
for a clean elegant frame

Wirecore size 3.00 mm



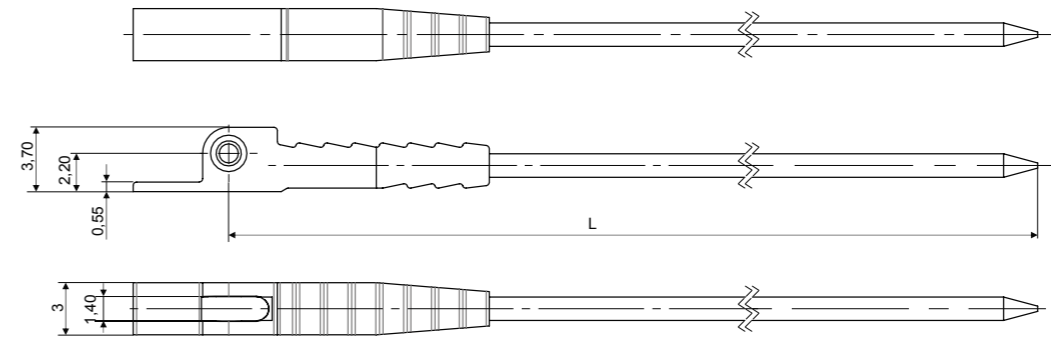
For Acetate and Injection Frames

WR STYLE

Regular Wirecore for a clean and elegant frame design



WIRECORES



WIRECORE

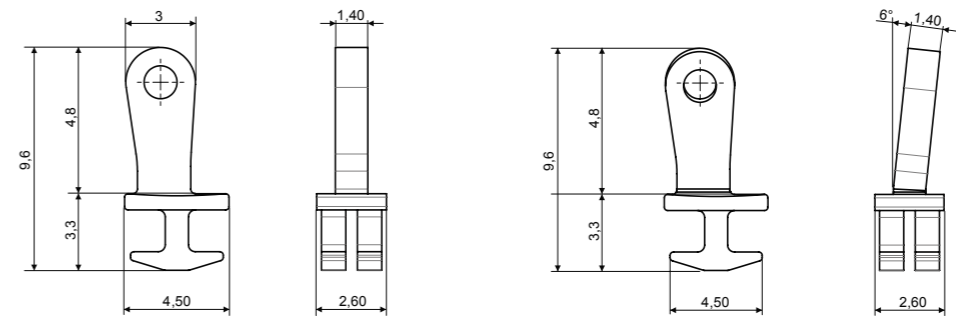
L 130	03WRCL072A130BN0
L 135	03WRCL072A235BN0

Material: **Nickel silver**

Trolley: **Hard Trolley**

Note: **Screw from underneath or from above on the frame**

HINGES



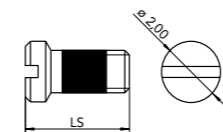
90° INSERT HINGE 03MAA0799A1BNX

Material: **Nickel silver**

90° INSERT HINGE 03MAA0800A1BN 0

Material: **Nickel silver**
HIGH VERSION 6° SLANTED ANGLE

SCREWS



VIT SCREW M1.40

LS	CODE
3.50	07VIA0804A1BYX

Material: **Stainless steel**

Visottica Injection Technology

JOINT SYSTEM

3 joints (3.0mm · 3.8 mm · 5.0 mm)

SCREWS

VIT screw

TEMPLE CLOSURE

perfect symmetry

BENDING RESISTANCE

min. 10 complete cycles $\pm 15^\circ$

min. 3 complete cycles $\pm 30^\circ$



WR302 DESIGN

Design hinge
and wirecore

Regular wirecore,
revolutionary features

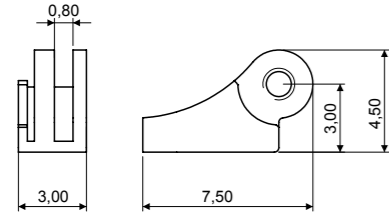
Wirecore size 3.00 mm · 3.80 mm · 5.00 mm



For Acetate · Injection · Combination Frames

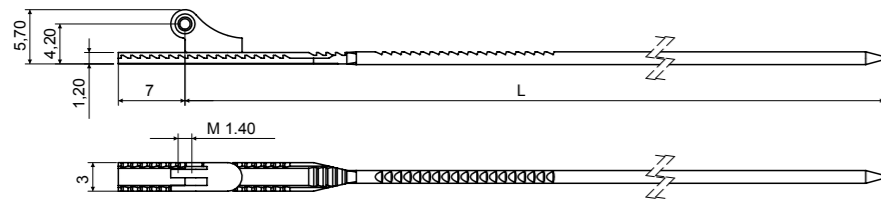
WR302 DESIGN LINE (3.0)

Regular Hinge and Wirecore
for **Acetate and Combination Frames**



FEMALE 03FECF867A1BY0
Material: **Nickel silver**

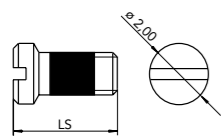
WIRECORES



WIRECORE	
L	CODE
128	03WRCF889A128BN0
133	03WRCF889A233BN0

Material: **Nickel silver**

SCREWS

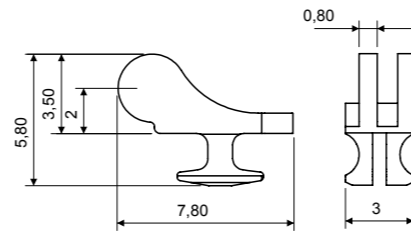


VIT SCREW M1.40

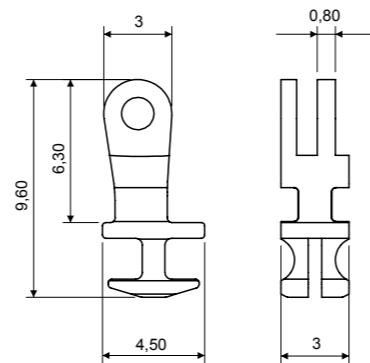
LS	CODE
2.95	07VIA0555A1BYX

Material: **Stainless steel**
Visottica Injection Technology

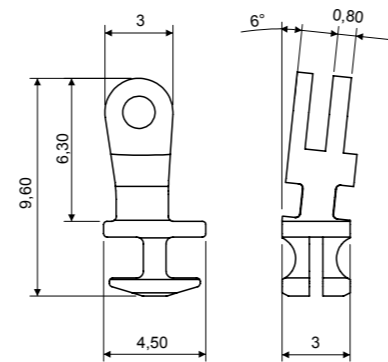
HINGES



180° INSERT HINGE 03MACF870A2BN0
Material: **Nickel silver**



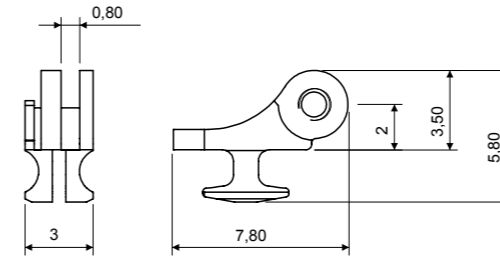
90° INSERT HINGE 03MACF863A1BN0
Material: **Nickel silver**



90° INSERT HINGE 03MACF874A2BN0
Material: **Nickel silver**
6° SLANTED ANGLE

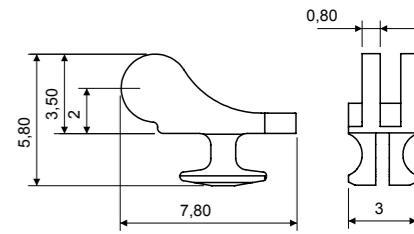
WR302 DESIGN LINE (3.0)

Regular Hinge and Wirecore
for **Injection Frames**

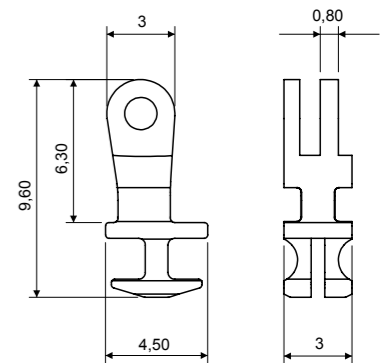


FEMALE 03FECF879A2BN0
Material: **Nickel silver**

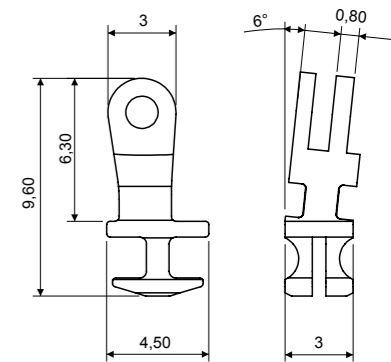
HINGES



180° INSERT HINGE 03MACF870A2BN0
Material: **Nickel silver**

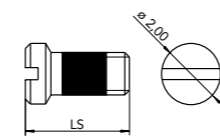


90° INSERT HINGE 03MACF863A1BN0
Material: **Nickel silver**



90° INSERT HINGE 03MACF874A2BN0
Material: **Nickel silver**
6° SLANTED ANGLE

SCREWS



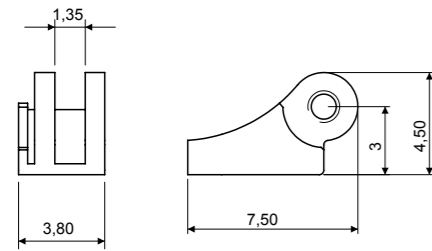
VIT SCREW M1.40

LS	CODE
2.95	07VIA0555A1BYX

Material: **Stainless steel**
Visottica Injection Technology

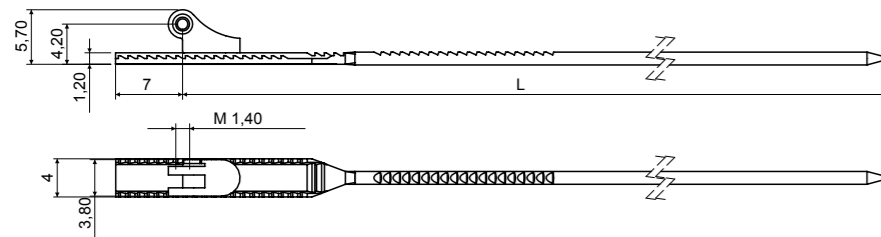
WR302 DESIGN LINE (3.8)

Regular Hinge and Wirecore
for **Acetate and Combination Frames**



FEMALE 03FECF868A1BY0
Material: **Nickel silver**

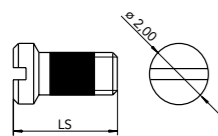
WIRECORES



L	CODE
128	03WRCF890A128BN0
133	03WRCF890A233BN0

Material: **Nickel silver**

SCREWS

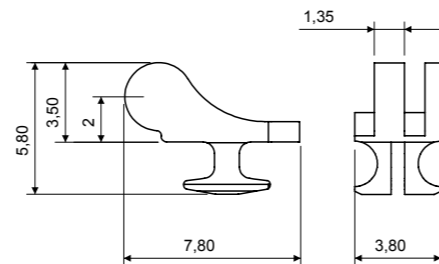


VIT SCREW M1.40

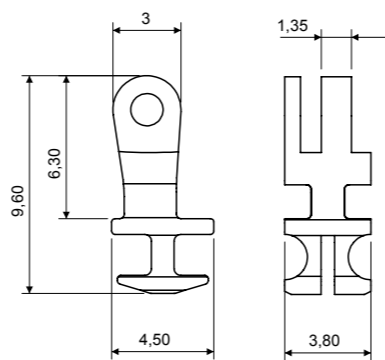
LS	CODE
3.65	07VIC5799A1BYX

Material: **Stainless steel**
Visottica Injection Technology

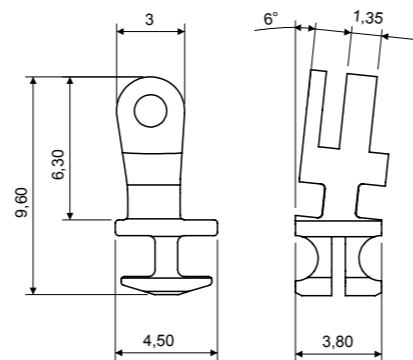
HINGES



180° INSERT HINGE 03MACF871A2BN0
Material: **Nickel silver**



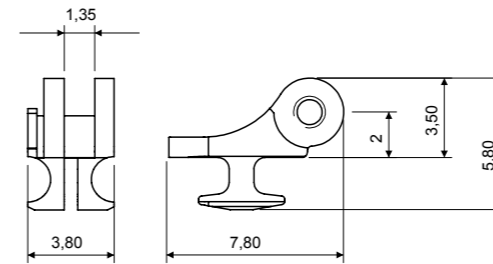
90° INSERT HINGE 03MACF864A1BN0
Material: **Nickel silver**



90° INSERT HINGE 03MACF876A2BN0
Material: **Nickel silver**
6° SLANTED ANGLE

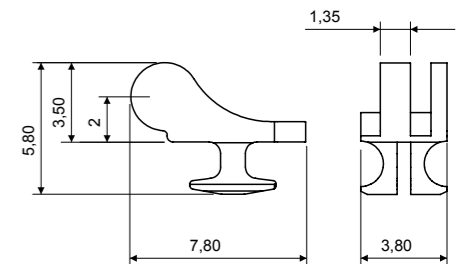
WR302 DESIGN LINE (3.8)

Regular Hinge and Wirecore
for **Injection Frames**

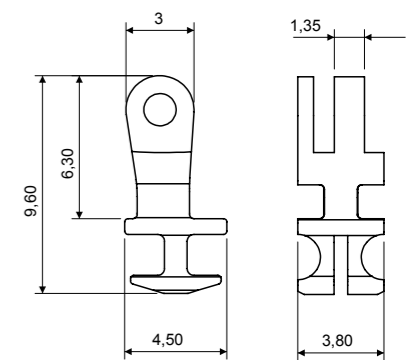


FEMALE 03FECF880A2BN0
Material: **Nickel silver**

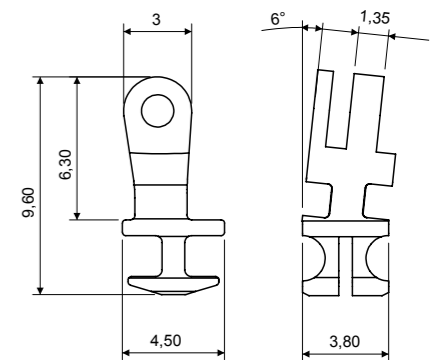
HINGES



180° INSERT HINGE 03MACF871A2BN0
Material: **Nickel silver**

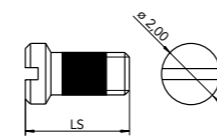


90° INSERT HINGE 03MACF864A1BN0
Material: **Nickel silver**



90° INSERT HINGE 03MACF876A2BN0
Material: **Nickel silver**
6° SLANTED ANGLE

SCREWS



VIT SCREW M1.40

LS	CODE
3.65	07VIC5799A1BYX

Material: **Stainless steel**
Visottica Injection Technology

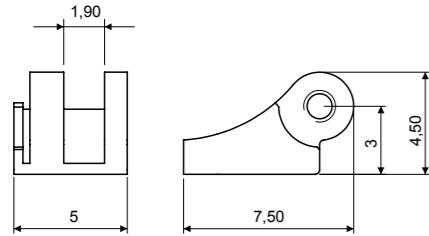
WR302 DESIGN LINE (5.0)

Regular Hinge and Wirecore
for **Acetate and Combination Frames**



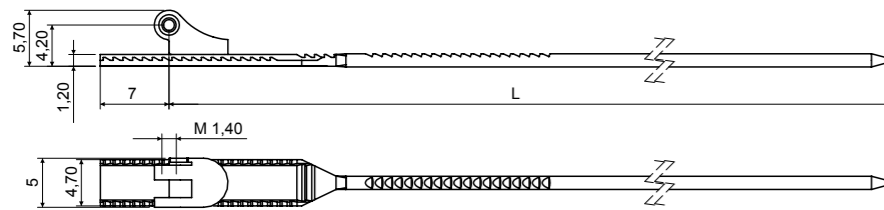
WR302 DESIGN LINE (5.0)

Regular Hinge and Wirecore
for **Injection Frames**



FEMALE 03FECF869A1BY0
Material: **Nickel silver**

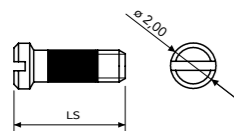
WIRECORES



WIRECORE	
L	CODE
128	03WRCF891A128BN0
133	03WRCF891A233BN0

Material: **Nickel silver**

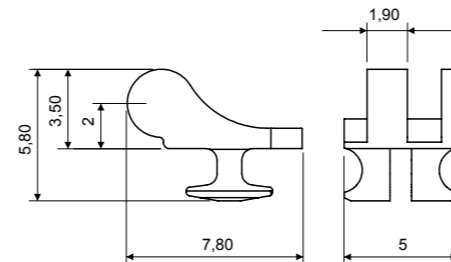
SCREWS



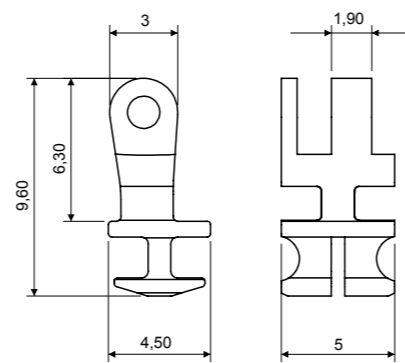
VIT SCREW M1.40	
LS	CODE
4.90	07VI20049003

Material: **Stainless steel**
Visottica Injection Technology

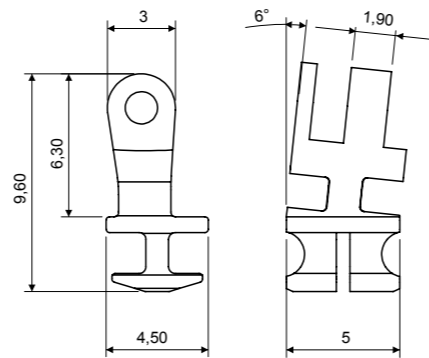
HINGES



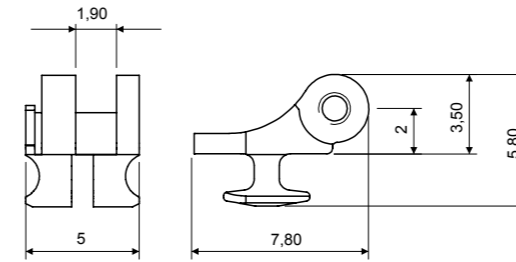
180° INSERT HINGE 03MACF872A2BN0
Material: **Nickel silver**



90° INSERT HINGE 03MACF865A1BN0
Material: **Nickel silver**

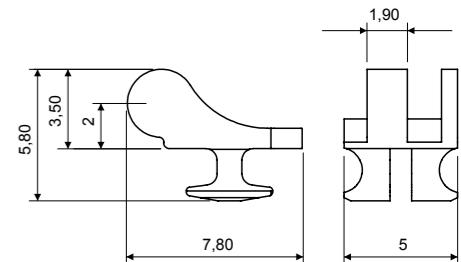


90° INSERT HINGE 03MACF878A2BN0
Material: **Nickel silver**
6° SLANTED ANGLE

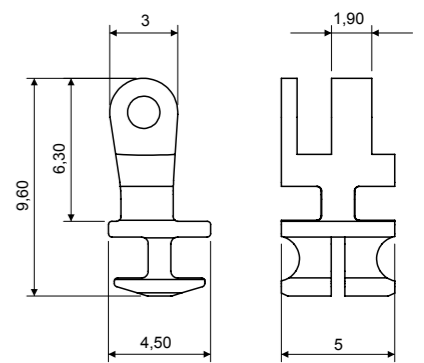


FEMALE 03FECF881A2BN0
Material: **Nickel silver**

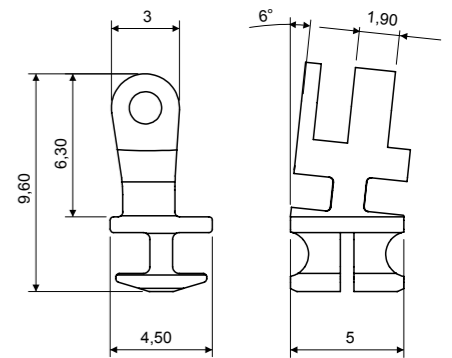
HINGES



180° INSERT HINGE 03MACF872A2BN0
Material: **Nickel silver**

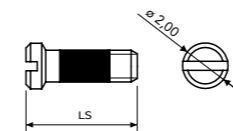


90° INSERT HINGE 03MACF865A1BN0
Material: **Nickel silver**



90° INSERT HINGE 03MACF878A2BN0
Material: **Nickel silver**
6° SLANTED ANGLE

SCREWS



VIT SCREW M1.40	
LS	CODE
4.90	07VI20049003

Material: **Stainless steel**
Visottica Injection Technology

BH334

Value regular hinges
and wirecores

Versatile family of regular hinge
for different applications

Regular hinge · Size 2.50 mm · 3.00 mm · 4.00 mm · 4.50 mm · 5.00 mm



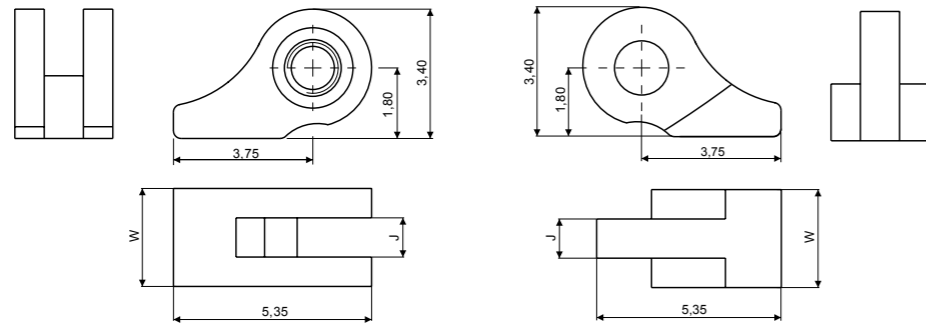
For Metal · Acetate · Injection · Combination Frames

BH334 (2.5 · 3.0 · 4.0 · 4.5)

Value Regular Hinge
for Metal Frames



HINGES · 3 JOINTS



SOLDERING FEMALE

W	J	CODE
2.50	1.00	03FEC7429A1BY0
3.00	1.20	03FEC7430A1BY0
4.00	1.60	03FEC7432A2BY0

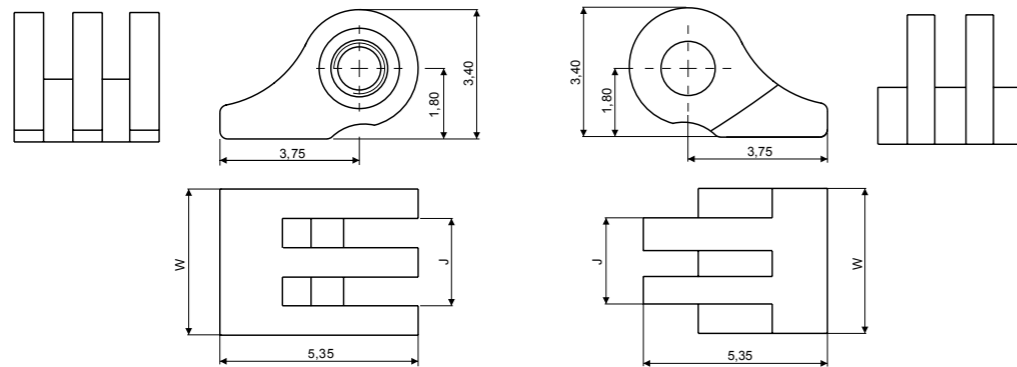
Material: **Nickel silver**

SOLDERING MALE

W	J	CODE
2.50	1.00	03MAC7434A1BYX
3.00	1.20	03MAC7435A1BYX
4.00	1.60	03MAC7436A1BYX

Material: **Nickel silver**

HINGES · 5 JOINTS



SOLDERING FEMALE

W	J	CODE
4.50	2.70	03FEC7433A1BY0

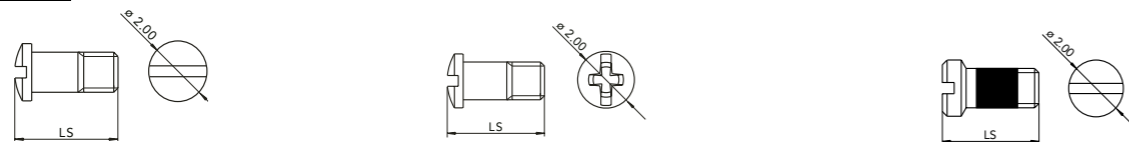
Material: **Nickel silver**

SOLDERING MALE

W	J	CODE
4.50	2.70	03MAC7437A1BYX

Material: **Nickel silver**

SCREWS



MINUS SCREW M1.40

W	LS	CODE
2.50	3.00	07VI20030016
3.00	3.60	07VI20036000
4.00	4.50	07VI20045002
4.50	5.10	07VI20051000

Material: **Stainless steel**

PLUS MINUS SCREW M1.40

W	LS	CODE
2.50	3.00	07VIC7360A1BYX
3.00	3.45	07VIC7365A1BYX
4.00	4.40	07VIC7361A1BYX
4.50	4.90	07VIC7366A1BYX

Material: **Stainless steel**

VIT SCREW M1.40

W	LS	CODE
2.50	3.10	07VIC7055A1BYX
3.00	3.50	07VIC7054A1BYX
4.00	4.50	07VIC7059A1BYX
4.50	5.00	07VIC7057A1BYX

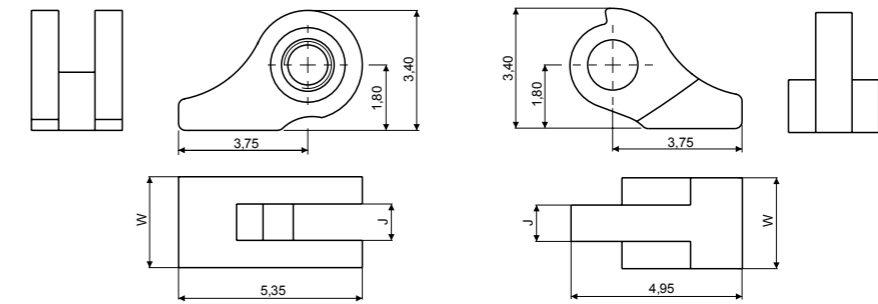
Material: **Stainless steel**
Visottica Injection Technology

BH334 LA (2.5 · 3.0 · 4.0 · 4.5)

Value Regular Hinge
for Metal Frames



HINGES · 3 JOINTS



SOLDERING FEMALE

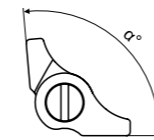
W	J	α	CODE
2.50	1.00	90°	03FEC5817A1BY0
3.00	1.20	90°	03FEC5818A1BY0
4.00	1.60	90°	03FEC5819A1BY0

Material: **Nickel silver**

SOLDERING MALE

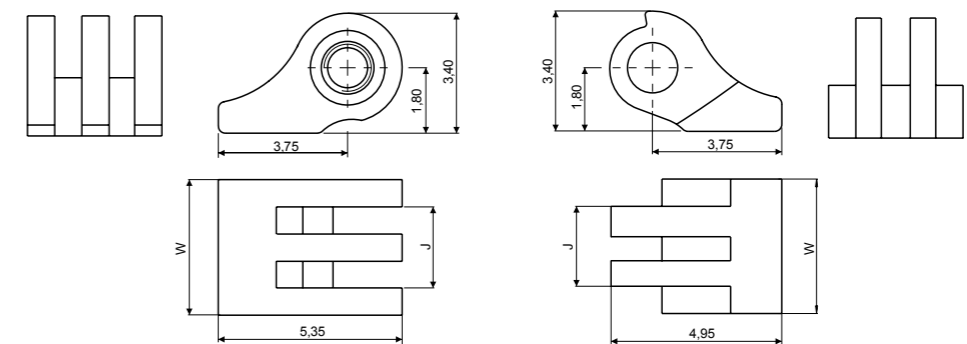
W	J	CODE
2.50	1.00	03MAC5821A1BYX
3.00	1.20	03MAC5822A1BYX
4.00	1.60	03MAC5823A1BYX

Material: **Nickel silver**



Limited Angle

HINGES · 5 JOINTS



SOLDERING FEMALE

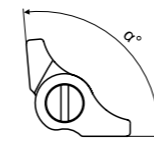
W	J	α	CODE
4.50	2.70	90°	03FEC5820A1BY0

Material: **Nickel silver**

SOLDERING MALE

W	J	CODE
4.50	2.70	03MAC5824A1BYX

Material: **Nickel silver**



Limited Angle

SCREWS



MINUS SCREW M1.40

W	LS	CODE
2.50	3.00	07VI20030016
3.00	3.60	07VI20036000
4.00	4.50	07VI20045002
4.50	5.10	07VI20051000

Material: **Stainless steel**

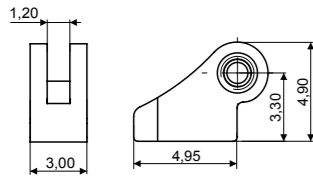
VIT SCREW M1.40

W	LS	CODE
2.50	3.10	07VIC7055A1BYX
3.00	3.50	07VIC7054A1BYX
4.00	4.50	07VIC7059A1BYX
4.50	5.00	07VIC7057A1BYX

Material: **Stainless steel**
Visottica Injection Technology

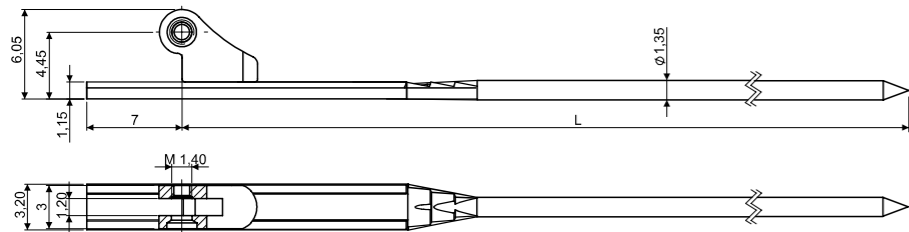
BH334 (3.0)

Value Regular Hinge and Wirecore
for Acetate and Combination Frames



SOLDERING FEMALE
CODE 03FEC7655A1BY0
Material: Nickel silver

WIRECORES

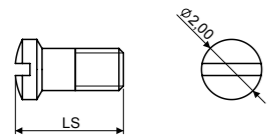


WIRECORE

L 128	03WRC7674A128BN0
L 133	03WRC7674A233BN0

Material: Nickel silver

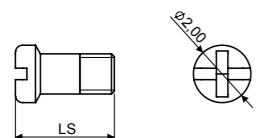
SCREWS



MINUS SCREW M1.40

LS	CODE
3.60	07VI20036000

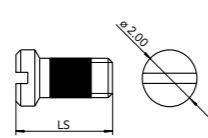
Material: Stainless steel



PLUS MINUS SCREW M1.40

LS	CODE
3.45	07VIC7365A1BYX

Material: Stainless steel



VIT SCREW M1.40

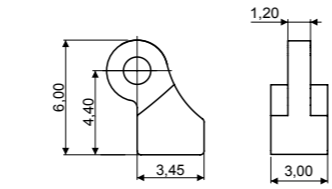
LS	CODE
3.50	07VIC7054A1BYX

Material: Stainless steel
Visottica Injection Technology

HINGES

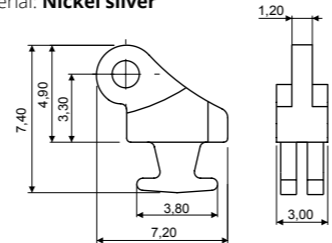
STEP HINGE 03MAC7657A1BYX

Material: Nickel silver



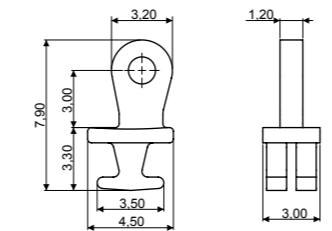
180° INSERT HINGE 03MAC8836A2BNX

Material: Nickel silver



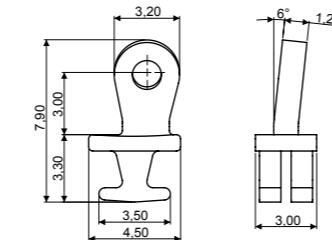
90° INSERT HINGE 03MAC7838A2BNX

Material: Nickel silver



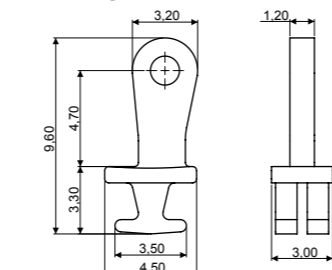
90° INSERT HINGE 03MAC7840A1BN0

Material: Nickel silver
6° SLANTED ANGLE



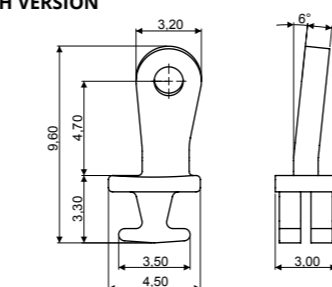
90° INSERT HINGE 03MAC7659A2BNX

Material: Nickel silver
HIGH VERSION



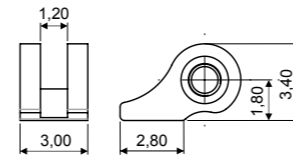
90° INSERT HINGE 03MAC7660A2BN0

Material: Nickel silver
HIGH VERSION 6° SLANTED ANGLE



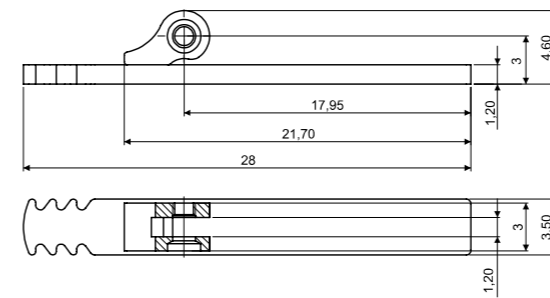
BH334 (3.0)

Value Regular Hinge and Wirecore
for Injection and Combination Frames



SOLDERING FEMALE
CODE 03FEC7430A1BY0
Material: Nickel silver

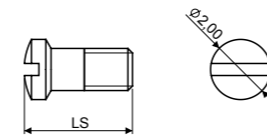
WIRECORES



SHORT INJECTION WIRECORE SMALL STEP

CODE 03WRC7696A1A1BN0
Material: Nickel silver

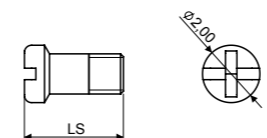
SCREWS



MINUS SCREW M1.40

LS	CODE
3.60	07VI20036000

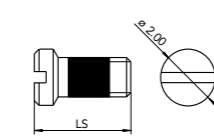
Material: Stainless steel



PLUS MINUS SCREW M1.40

LS	CODE
3.45	07VIC7365A1BYX

Material: Stainless steel



VIT SCREW M1.40

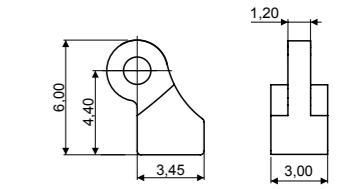
LS	CODE
3.50	07VIC7054A1BYX

Material: Stainless steel
Visottica Injection Technology

HINGES

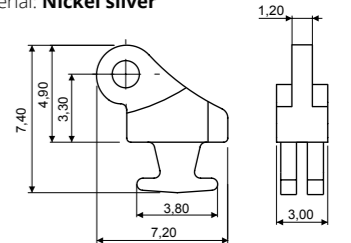
STEP HINGE 03MAC7657A1BYX

Material: Nickel silver



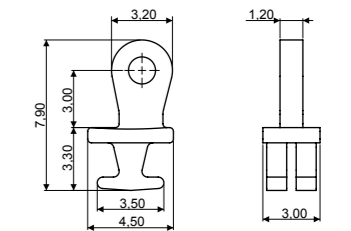
180° INSERT HINGE 03MAC8836A2BNX

Material: Nickel silver



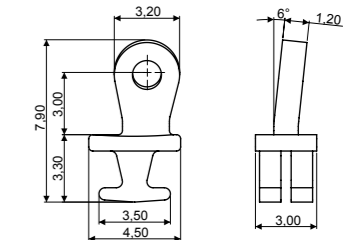
90° INSERT HINGE 03MAC7838A2BNX

Material: Nickel silver



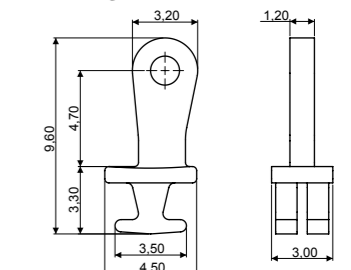
90° INSERT HINGE 03MAC7840A1BN0

Material: Nickel silver
6° SLANTED ANGLE



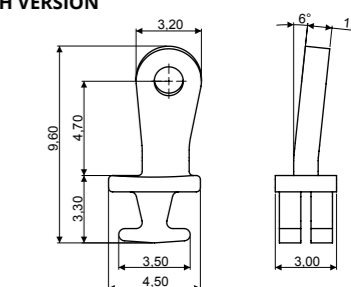
90° INSERT HINGE 03MAC7659A2BNX

Material: Nickel silver
HIGH VERSION



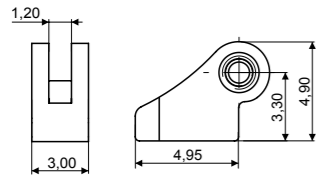
90° INSERT HINGE 03MAC7660A2BN0

Material: Nickel silver
HIGH VERSION 6° SLANTED ANGLE



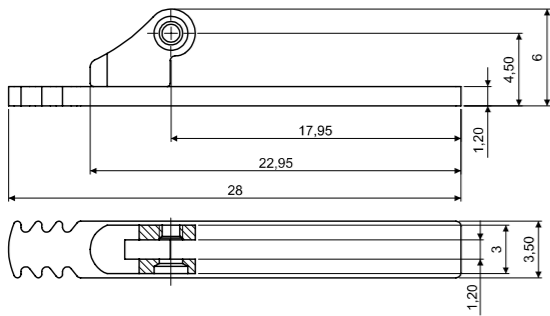
BH334 (3.0)

Value Regular Hinge and Wirecore
for Injection and Combination Frames



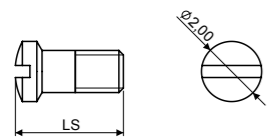
SOLDERING FEMALE
CODE 03FEC7655A1BY0
Material: Nickel silver

WIRECORES

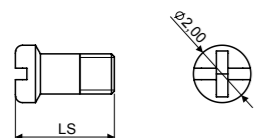


SHORT INJECTION WIRECORE BIG STEP
CODE 03WRC7694A1A1BN0
Material: Nickel silver

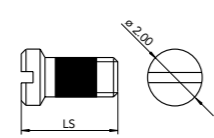
SCREWS



MINUS SCREW M1.40
LS CODE
3.60 07VI20036000
Material: Stainless steel

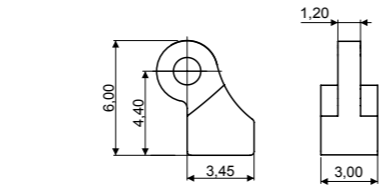


PLUS MINUS SCREW M1.40
LS CODE
3.45 07VIC7365A1BYX
Material: Stainless steel

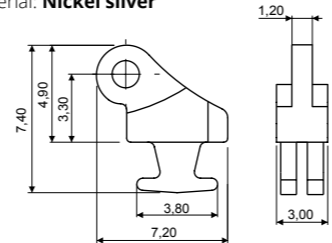


VIT SCREW M1.40
LS CODE
3.50 07VIC7054A1BYX
Material: Stainless steel
Visottica Injection Technology

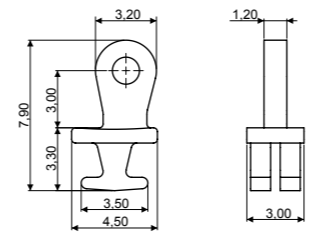
HINGES



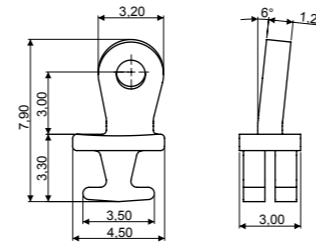
STEP HINGE 03MAC7657A1BYX
Material: Nickel silver



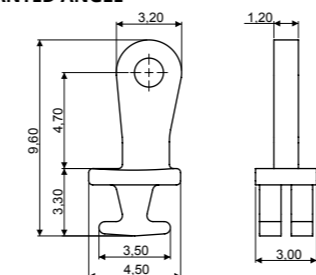
180° INSERT HINGE 03MAC8836A2BNX
Material: Nickel silver



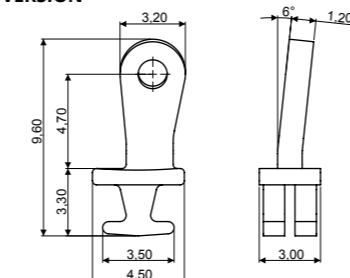
90° INSERT HINGE 03MAC7838A2BNX
Material: Nickel silver



90° INSERT HINGE 03MAC7840A1BN0
Material: Nickel silver
6° SLANTED ANGLE



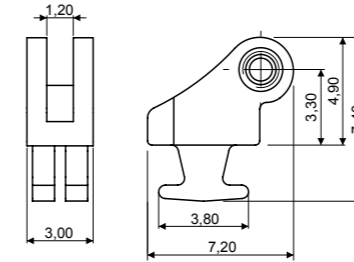
90° INSERT HINGE 03MAC7659A2BNX
Material: Nickel silver
HIGH VERSION



90° INSERT HINGE 03MAC7660A2BN0
Material: Nickel silver
HIGH VERSION 6° SLANTED ANGLE

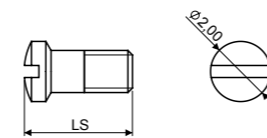
BH334 (3.0)

Value Regular Hinge and Wirecore
for Injection and Combination Frames

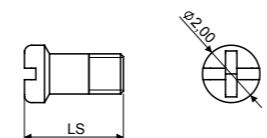


INSERT FEMALE
CODE 03FEC8835A2BN0
Material: Nickel silver

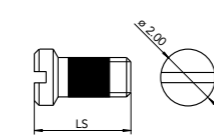
SCREWS



MINUS SCREW M1.40
LS CODE
3.60 07VI20036000
Material: Stainless steel

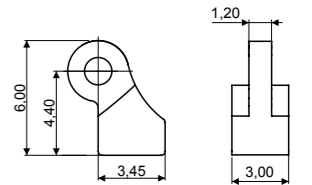


PLUS MINUS SCREW M1.40
LS CODE
3.45 07VIC7365A1BYX
Material: Stainless steel

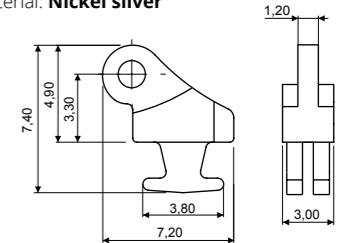


VIT SCREW M1.40
LS CODE
3.50 07VIC7054A1BYX
Material: Stainless steel
Visottica Injection Technology

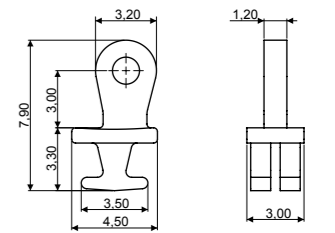
HINGES



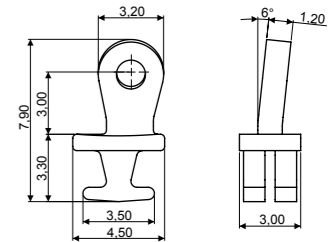
STEP HINGE 03MAC7657A1BYX
Material: Nickel silver



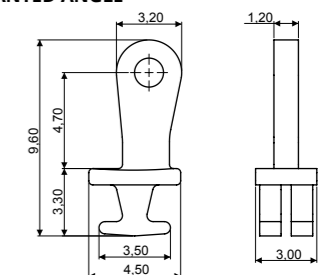
180° INSERT HINGE 03MAC8836A2BNX
Material: Nickel silver



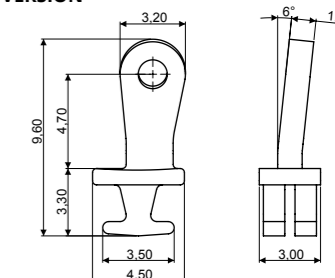
90° INSERT HINGE 03MAC7838A2BNX
Material: Nickel silver



90° INSERT HINGE 03MAC7840A1BN0
Material: Nickel silver
6° SLANTED ANGLE



90° INSERT HINGE 03MAC7659A2BNX
Material: Nickel silver
HIGH VERSION



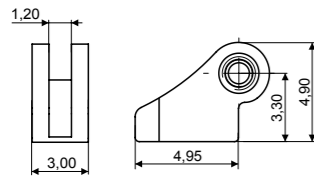
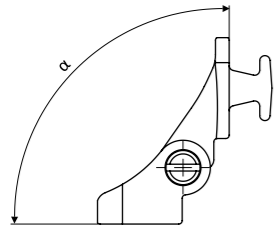
90° INSERT HINGE 03MAC7660A2BN0
Material: Nickel silver
HIGH VERSION 6° SLANTED ANGLE

BH334 LA (3.0)

Value Regular Hinge and Wirecore
for Acetate and Combination Frames

BH334 LA (3.0)

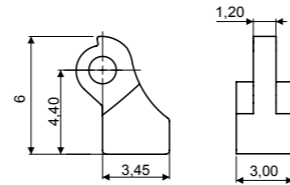
Value Regular Hinge and Wirecore
for Injection and Combination Frames



FEMALE	
α	CODE
90°	03FECB019A1BY0
95°	upon request

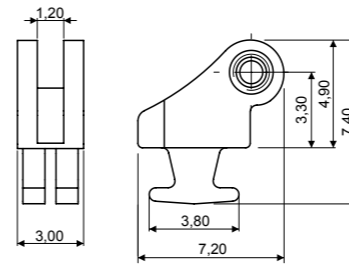
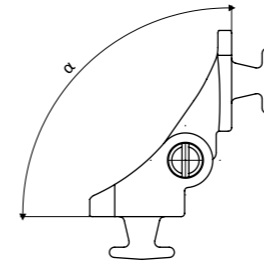
Material: **Nickel silver**

HINGES



STEP HINGE	
α	CODE
90°	03MACB022A1BYX
95°	upon request

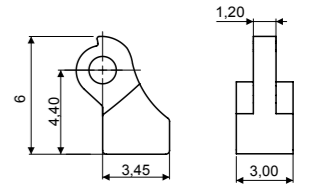
Material: **Nickel silver**



FEMALE	
α	CODE
90°	03FEC9476A2BN0
95°	upon request

Material: **Nickel silver**

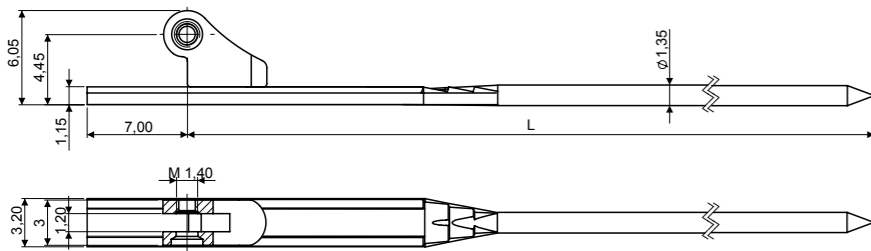
HINGES



STEP HINGE	
α	CODE
90°	03MACB022A1BYX
95°	upon request

Material: **Nickel silver**

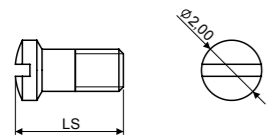
WIRECORES



WIRECORE		
α	L	CODE
90°	133	03WRCB056A233BN0
95°	133	upon request

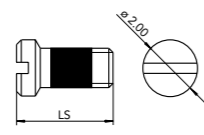
Material: **Nickel silver**

SCREWS



MINUS SCREW M1.40	
LS	CODE
3.60	07VI20036000

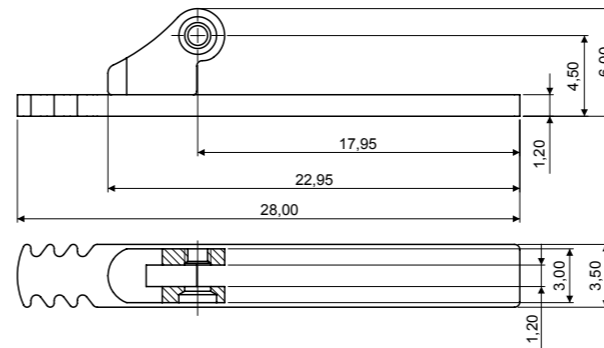
Material: **Stainless steel**



VIT SCREW M1.40	
LS	CODE
3.50	07VIC7054A1BYX

Material: **Stainless steel**
Visottica Injection Technology

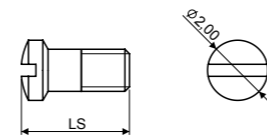
WIRECORES



SHORT WIRECORE		
α	L	CODE
90°	133	03WRCB051A1A1BN0
95°	133	upon request

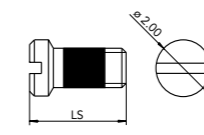
Material: **Nickel silver**

SCREWS



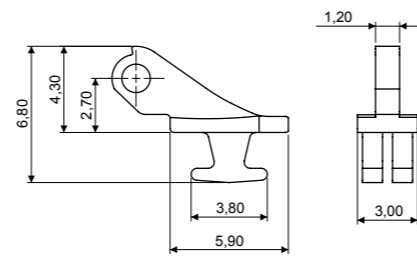
MINUS SCREW M1.40	
LS	CODE
3.60	07VI20036000

Material: **Stainless steel**



VIT SCREW M1.40	
LS	CODE
3.50	07VIC7054A1BYX

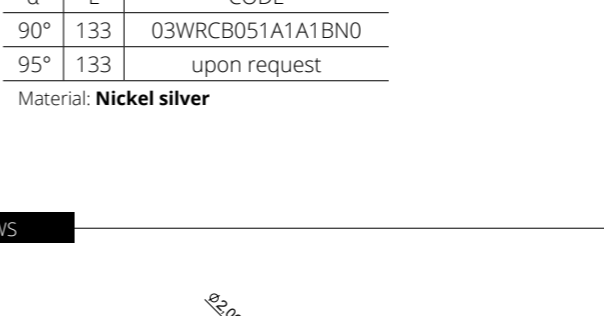
Material: **Stainless steel**
Visottica Injection Technology



180° FRONT HINGE	
α	CODE
90°	03MACC144A2BNX
95°	upon request

Material: **Nickel silver**

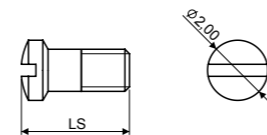
WIRECORES



SHORT WIRECORE		
α	L	CODE
90°	133	03WRCB051A1A1BN0
95°	133	upon request

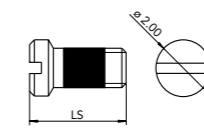
Material: **Nickel silver**

SCREWS



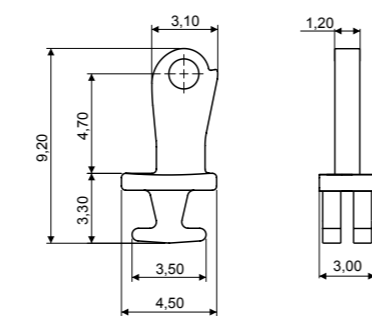
MINUS SCREW M1.40	
LS	CODE
3.60	07VI20036000

Material: **Stainless steel**



VIT SCREW M1.40	
LS	CODE
3.50	07VIC7054A1BYX

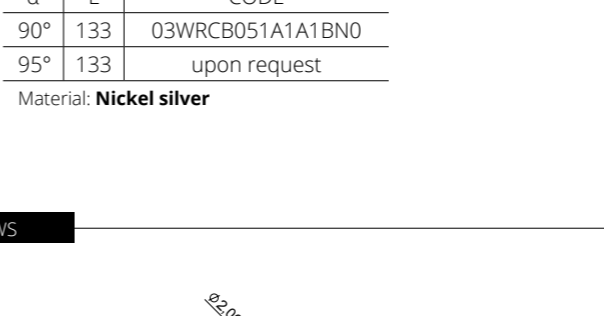
Material: **Stainless steel**
Visottica Injection Technology



90° FRONT HINGE	
α	CODE
90°	03MACC339A2BNX
95°	upon request

Material: **Nickel silver**
HIGH VERSION

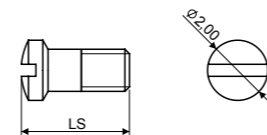
WIRECORES



SHORT WIRECORE		
α	L	CODE
90°	133	03WRCB051A1A1BN0
95°	133	upon request

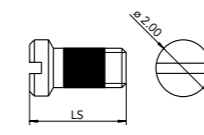
Material: **Nickel silver**

SCREWS



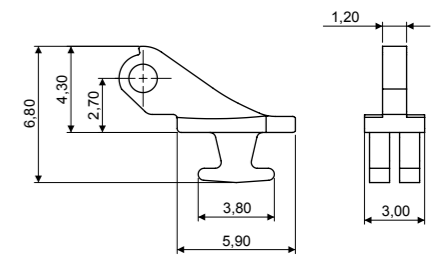
MINUS SCREW M1.40	
LS	CODE
3.60	07VI20036000

Material: **Stainless steel**



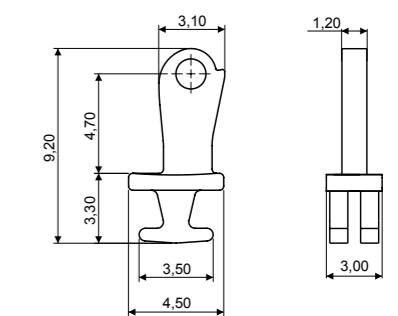
VIT SCREW M1.40	
LS	CODE
3.50	07VIC7054A1BYX

Material: **Stainless steel**
Visottica Injection Technology



180° FRONT HINGE	
α	CODE
90°	03MACC144A2BNX
95°	upon request

Material: **Nickel silver**

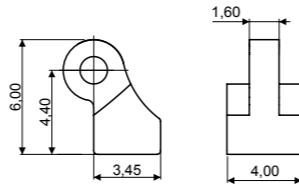


90° FRONT HINGE	
α	CODE
90°	03MACC339A2BNX
95°	upon request

Material: **Nickel silver**
HIGH VERSION

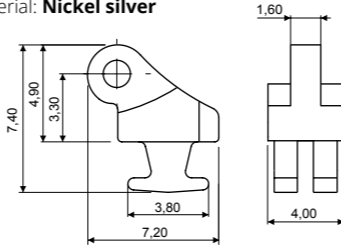
BH334 (4.0)

Value Regular Hinge and Wirecore
for Acetate and Combination Frames



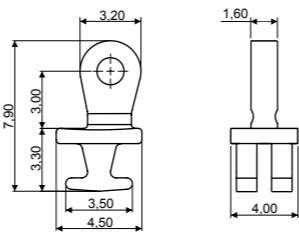
STEP HINGE 03MAC7658A1BYX

Material: **Nickel silver**



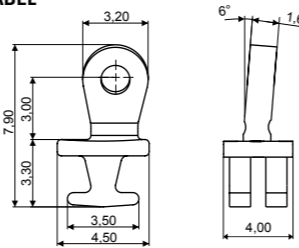
180° INSERT HINGE 03MAC8838A2BNX

Material: **Nickel silver**



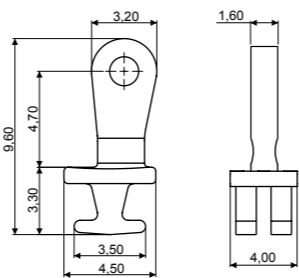
90° INSERT HINGE 03MAC7839A2BNX

Material: **Nickel silver**
ADJUSTABLE



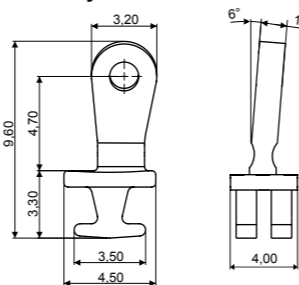
90° INSERT HINGE 03MAC7841A1BN0

Material: **Nickel silver**
ADJUSTABLE 6° SLANTED ANGLE



90° INSERT HINGE 03MAC7661A2BNX

Material: **Nickel silver**
HIGH VERSION ADJUSTABLE

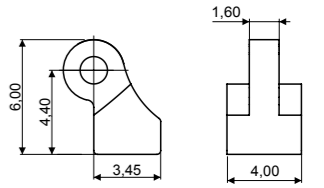


90° INSERT HINGE 03MAC7662A2BN0

Material: **Nickel silver**
HIGH VERSION ADJUSTABLE 6° SLANTED ANGLE

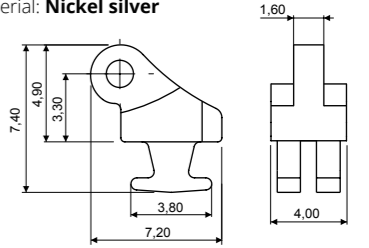
BH334 (4.0)

Value Regular Hinge and Wirecore
for Injection and Combination Frames



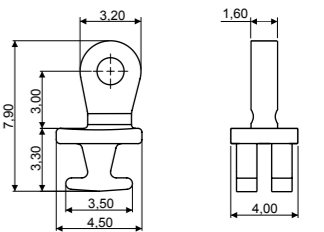
STEP HINGE 03MAC7658A1BYX

Material: **Nickel silver**



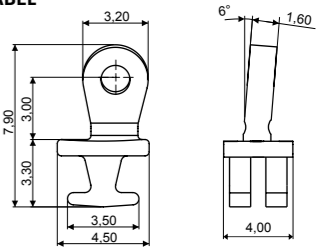
180° INSERT HINGE 03MAC8838A2BNX

Material: **Nickel silver**



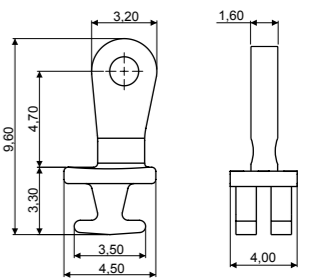
90° INSERT HINGE 03MAC7839A2BNX

Material: **Nickel silver**
ADJUSTABLE



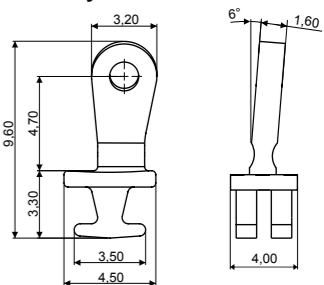
90° INSERT HINGE 03MAC7841A1BN0

Material: **Nickel silver**
ADJUSTABLE 6° SLANTED ANGLE



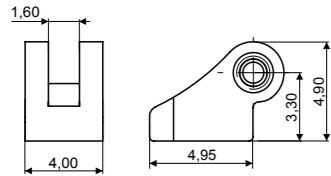
90° INSERT HINGE 03MAC7661A2BNX

Material: **Nickel silver**
HIGH VERSION ADJUSTABLE



90° INSERT HINGE 03MAC7662A2BN0

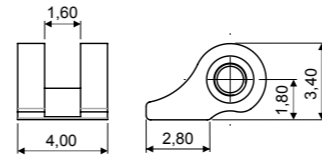
Material: **Nickel silver**
HIGH VERSION ADJUSTABLE 6° SLANTED ANGLE



SOLDERING FEMALE

CODE 03FEC7656A1BY0

Material: **Nickel silver**

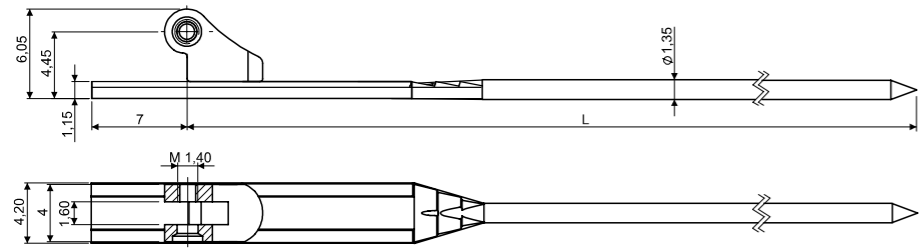


SOLDERING FEMALE

CODE 03FEC7432A1BY0

Material: **Nickel silver**

WIRECORES



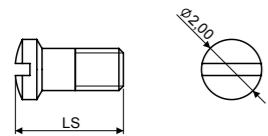
WIRECORE

L 128 03WRC7675A128BN0

L 133 03WRC7675A233BN0

Material: **Nickel silver**

SCREWS

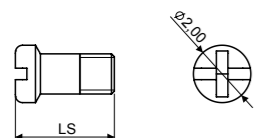


MINUS SCREW M1.40

LS CODE

4.50 07VI20045002

Material: **Stainless steel**

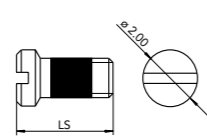


PLUS MINUS SCREW M1.40

LS CODE

4.40 07VIC7361A1BYX

Material: **Stainless steel**



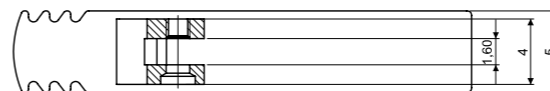
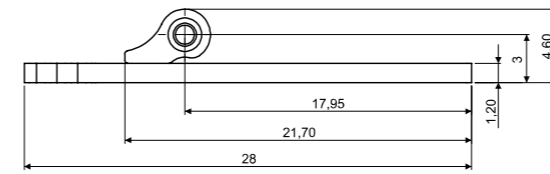
VIT SCREW M1.40

LS CODE

4.50 07VIC7059A1BYX

Material: **Stainless steel**
Visottica Injection Technology

WIRECORES

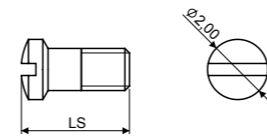


SHORT INJECTION WIRECORE SMALL STEP

CODE 03WRC7697A1A1BN0

Material: **Nickel silver**

SCREWS

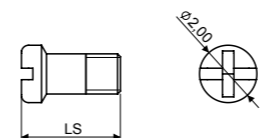


MINUS SCREW M1.40

LS CODE

4.50 07VI20045002

Material: **Stainless steel**

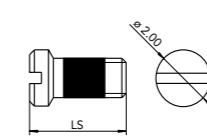


PLUS MINUS SCREW M1.40

LS CODE

4.40 07VIC7361A1BYX

Material: **Stainless steel**



VIT SCREW M1.40

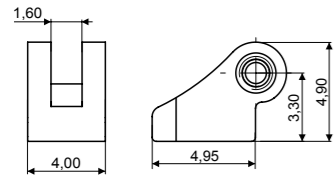
LS CODE

4.50 07VIC7059A1BYX

Material: **Stainless steel**
Visottica Injection Technology

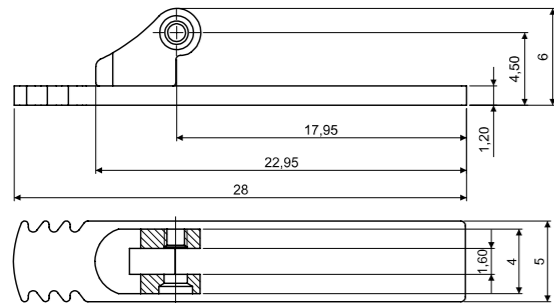
BH334 (4.0)

Value Regular Hinge and Wirecore
for Injection and Combination Frames



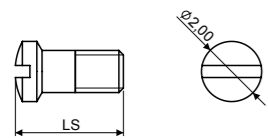
SOLDERING FEMALE
CODE 03FEC7656A1BY0
Material: Nickel silver

WIRECORES

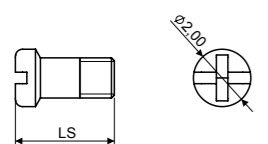


SHORT INJECTION WIRECORE BIG STEP
CODE 03WRC7695A1A1BN0
Material: Nickel silver

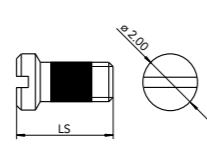
SCREWS



MINUS SCREW M1.40
LS CODE
4.50 07VI20045002
Material: Stainless steel

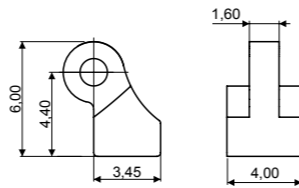


PLUS MINUS SCREW M1.40
LS CODE
4.40 07VIC7361A1BYX
Material: Stainless steel

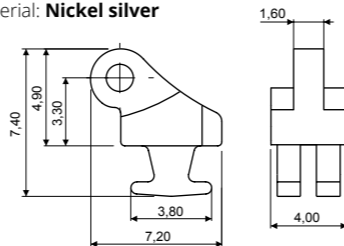


VIT SCREW M1.40
LS CODE
4.50 07VIC7059A1BYX
Material: Stainless steel
Visottica Injection Technology

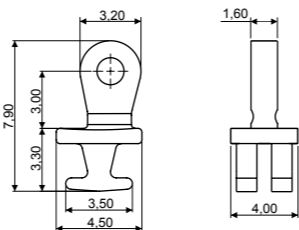
VISOTTICA GROUP



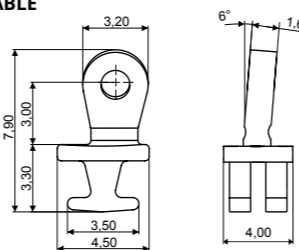
STEP HINGE 03MAC7658A1BYX
Material: Nickel silver



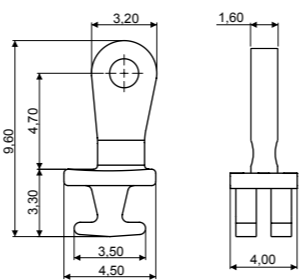
180° INSERT HINGE 03MAC8838A2BNX
Material: Nickel silver



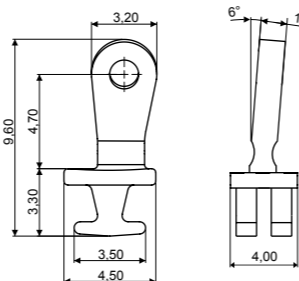
90° INSERT HINGE ADJUSTABLE 03MAC7839A2BNX
Material: Nickel silver



90° INSERT HINGE ADJUSTABLE 6° SLANTED ANGLE 03MAC7841A1BN0
Material: Nickel silver



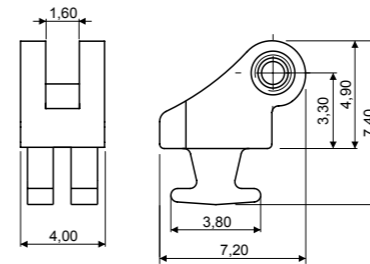
90° INSERT HINGE HIGH VERSION ADJUSTABLE 03MAC7661A2BNX
Material: Nickel silver



90° INSERT HINGE HIGH VERSION ADJUSTABLE 6° SLANTED ANGLE 03MAC7662A2BN0
Material: Nickel silver

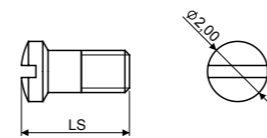
BH334 (4.0)

Value Regular Hinge and Wirecore
for Injection and Combination Frames

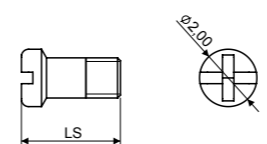


INSERT FEMALE
CODE 03FEC8837A2BN0
Material: Nickel silver

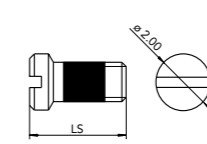
SCREWS



MINUS SCREW M1.40
LS CODE
4.50 07VI20045002
Material: Stainless steel

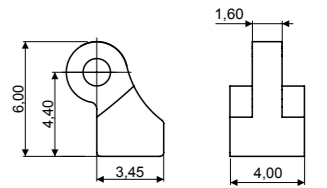


PLUS MINUS SCREW M1.40
LS CODE
4.40 07VIC7361A1BYX
Material: Stainless steel

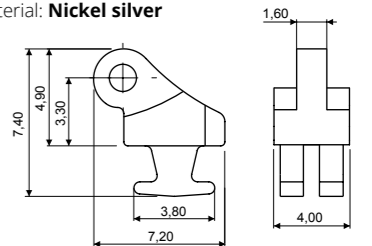


VIT SCREW M1.40
LS CODE
4.50 07VIC7059A1BYX
Material: Stainless steel
Visottica Injection Technology

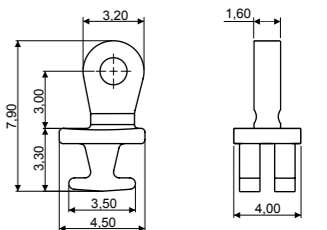
VISOTTICA GROUP



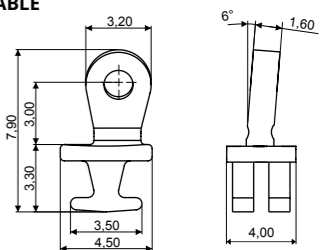
STEP HINGE 03MAC7658A1BYX
Material: Nickel silver



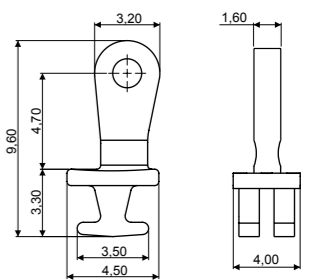
180° INSERT HINGE 03MAC8838A2BNX
Material: Nickel silver



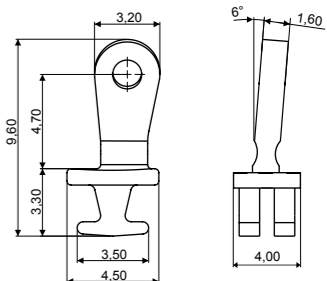
90° INSERT HINGE ADJUSTABLE 03MAC7839A2BNX
Material: Nickel silver



90° INSERT HINGE ADJUSTABLE 6° SLANTED ANGLE 03MAC7841A1BN0
Material: Nickel silver



90° INSERT HINGE HIGH VERSION ADJUSTABLE 03MAC7661A2BNX
Material: Nickel silver



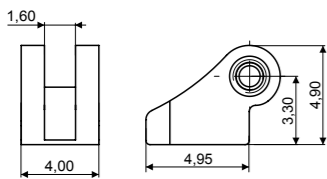
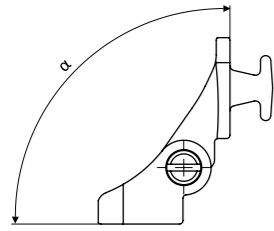
90° INSERT HINGE HIGH VERSION ADJUSTABLE 6° SLANTED ANGLE 03MAC7662A2BN0
Material: Nickel silver

BH334 LA (4.0)

Value Regular Hinge and Wirecore
for Acetate and Combination Frames

BH334 LA (4.0)

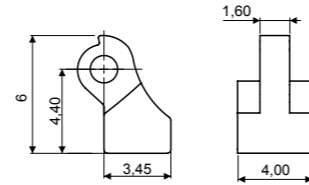
Value Regular Hinge and Wirecore
for Injection and Combination Frames



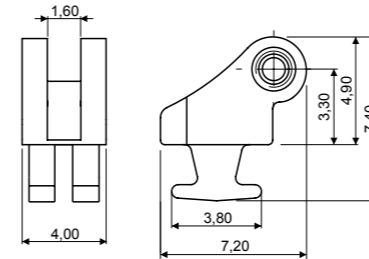
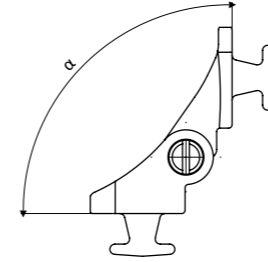
FEMALE	
α	CODE
90°	03FECB020A1BY0
95°	upon request

Material: **Nickel silver**

HINGES



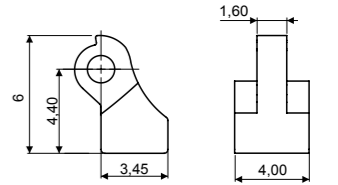
STEP HINGE	
03MACB023A1BYX	
Material: Nickel silver	



FEMALE	
α	CODE
90°	03FEC9478A2BN0
95°	upon request

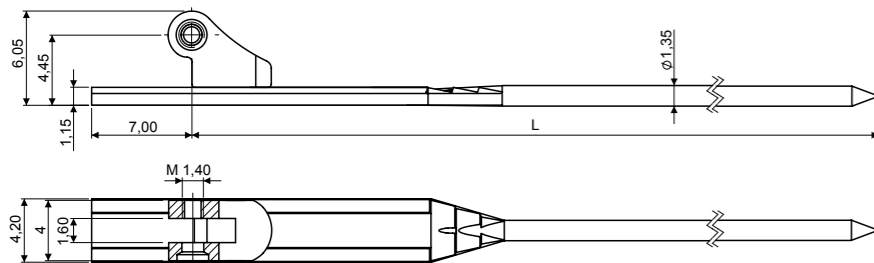
Material: **Nickel silver**

HINGES



STEP HINGE	
03MACB023A1BYX	
Material: Nickel silver	

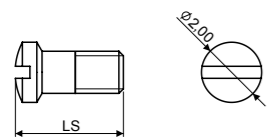
WIRECORES



WIRECORE		
α	L	CODE
90°	133	03WRCB057A233BN0
95°	133	upon request

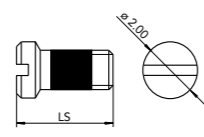
Material: **Nickel silver**

SCREWS



MINUS SCREW M1.40	
LS	CODE
4.50	07VI20045002

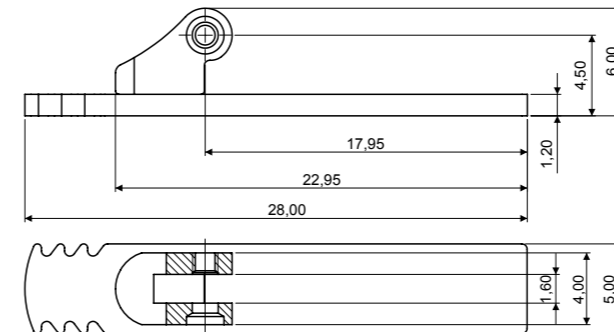
Material: **Stainless steel**



VIT SCREW M1.40	
LS	CODE
4.50	07VIC7059A1BYX

Material: **Stainless steel**
Visottica Injection Technology

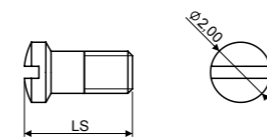
WIRECORES



SHORT WIRECORE		
α	L	CODE
90°	133	03WRCB053A1A1BN0
95°	133	upon request

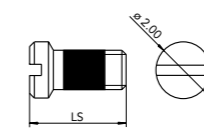
Material: **Nickel silver**

SCREWS



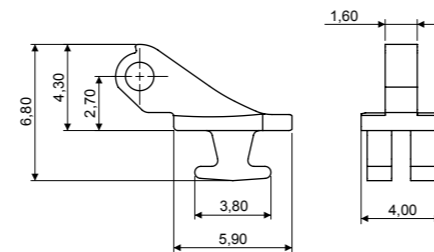
MINUS SCREW M1.40	
LS	CODE
4.50	07VI20045002

Material: **Stainless steel**



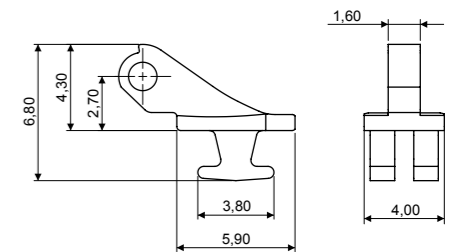
VIT SCREW M1.40	
LS	CODE
4.50	07VIC7059A1BYX

Material: **Stainless steel**
Visottica Injection Technology

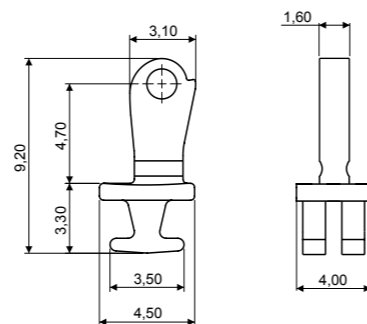


180° FRONT HINGE	
03MACB633A2BNX	
Material: Nickel silver	

WIRECORES

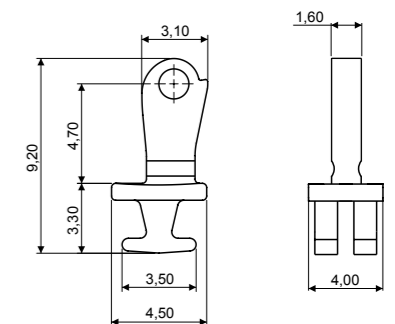


180° FRONT HINGE	
03MACB633A2BNX	
Material: Nickel silver	



90° FRONT HINGE	
03MACC340A2BNX	
Material: Nickel silver HIGH VERSION	

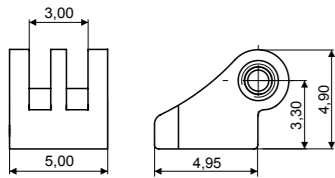
SCREWS



90° FRONT HINGE	
03MACC340A2BNX	
Material: Nickel silver HIGH VERSION	

BH334 (5.0)

Value Regular Hinge and Wirecore
for Acetate and Combination Frames

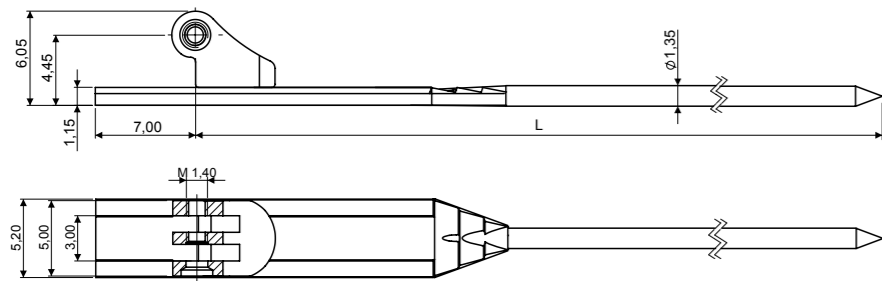


SOLDERING FEMALE

CODE 03FEC8841A1BY0

Material: **Nickel silver**

WIRECORES



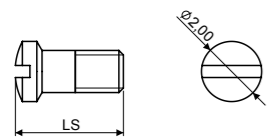
WIRECORE

L 128 03WRC8915A128BN0

L 133 03WRC8915A233BN0

Material: **Nickel silver**

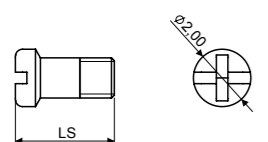
SCREWS



MINUS SCREW M1.40

LS	CODE
5.40	07VI20054006

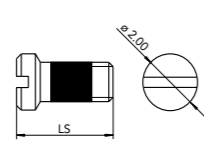
Material: **Stainless steel**



PLUS MINUS SCREW M1.40

LS	CODE
5.50	07VIC7363A1BYX

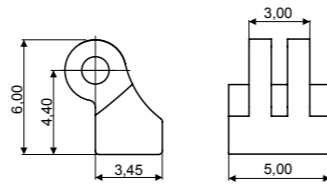
Material: **Stainless steel**



VIT SCREW M1.40

LS	CODE
5.50	07VIC8940A1BYX

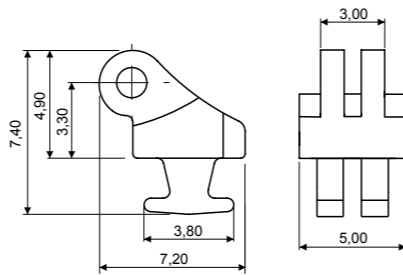
Material: **Stainless steel**
Visottica Injection Technology



STEP HINGE

03MAC8842A1BYX

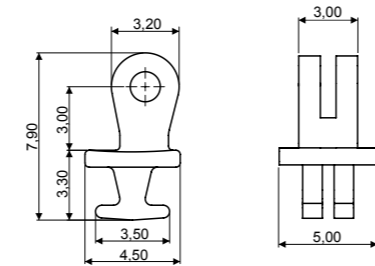
Material: **Nickel silver**



180° INSERT HINGE

03MAC8840A2BNX

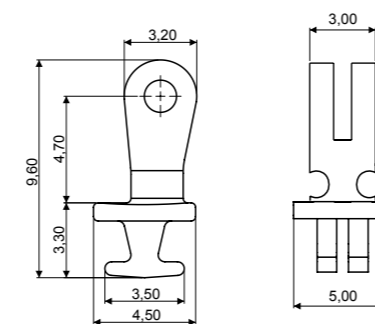
Material: **Nickel silver**



90° INSERT HINGE

03MAC8846A2BNX

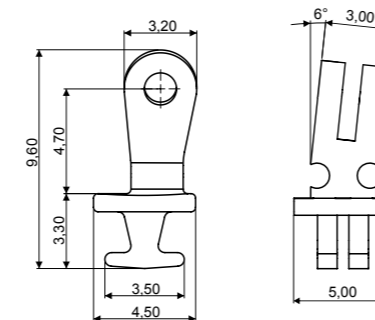
Material: **Nickel silver**



90° INSERT HINGE

03MAC8847A2BNX

Material: **Nickel silver**
HIGH VERSION ADJUSTABLE



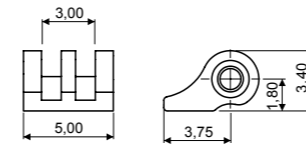
90° INSERT HINGE

03MAC8848A2BN0

Material: **Nickel silver**
HIGH VERSION ADJUSTABLE 6° SLANTED ANGLE

BH334 (5.0)

Value Regular Hinge and Wirecore
for Injection and Combination Frames

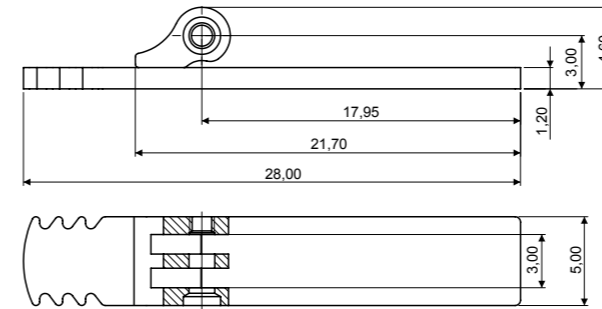


SOLDERING FEMALE

CODE 03FEC8843A1BY0

Material: **Nickel silver**

WIRECORES

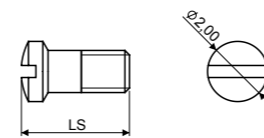


SHORT INJECTION WIRECORE SMALL STEP

CODE 03WRC8917A1A1BN0

Material: **Nickel silver**

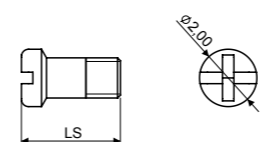
SCREWS



MINUS SCREW M1.40

LS	CODE
5.40	07VI20054006

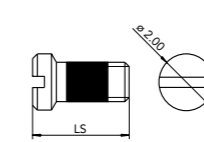
Material: **Stainless steel**



PLUS MINUS SCREW M1.40

LS	CODE
5.50	07VIC7363A1BYX

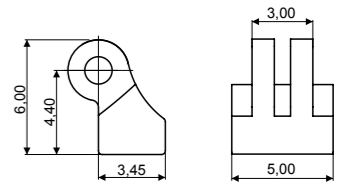
Material: **Stainless steel**



VIT SCREW M1.40

LS	CODE
5.50	07VIC8940A1BYX

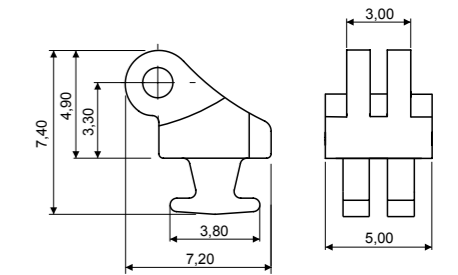
Material: **Stainless steel**
Visottica Injection Technology



STEP HINGE

03MAC8842A1BYX

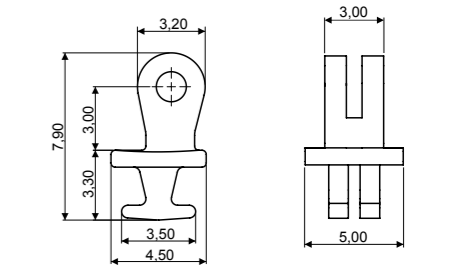
Material: **Nickel silver**



180° INSERT HINGE

03MAC8840A2BNX

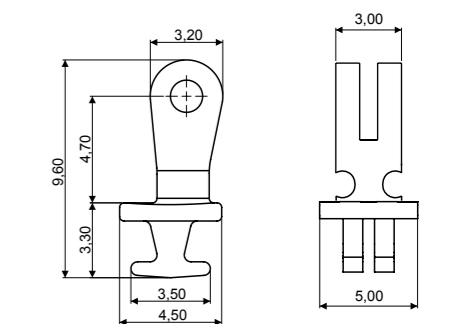
Material: **Nickel silver**



90° INSERT HINGE

03MAC8846A2BNX

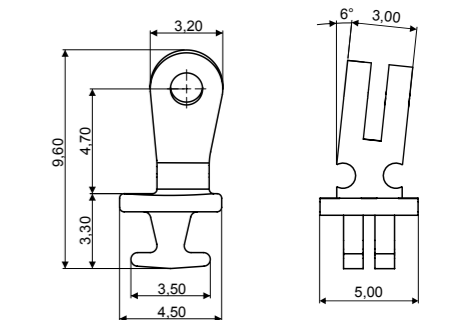
Material: **Nickel silver**



90° INSERT HINGE

03MAC8847A2BNX

Material: **Nickel silver**
HIGH VERSION ADJUSTABLE



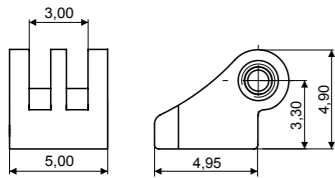
90° INSERT HINGE

03MAC8848A2BN0

Material: **Nickel silver**
HIGH VERSION ADJUSTABLE 6° SLANTED ANGLE

BH334 (5.0)

Value Regular Hinge and Wirecore
for Injection and Combination Frames

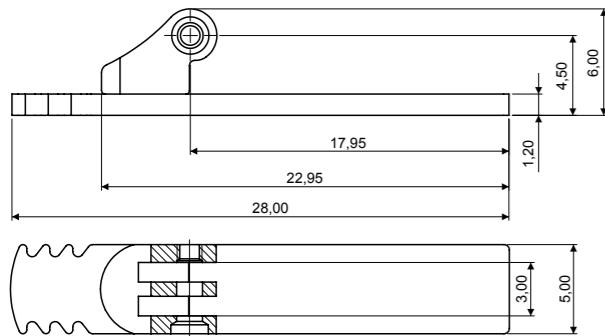


SOLDERING FEMALE

CODE 03FEC8841A1BY0

Material: Nickel silver

WIRECORES

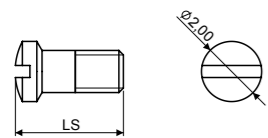


SHORT INJECTION WIRECORE BIG STEP

CODE 03WRC8916A1A1BN0

Material: Nickel silver

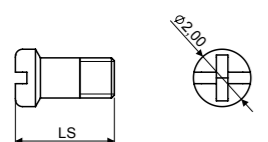
SCREWS



MINUS SCREW M1.40

LS	CODE
5.40	07VI20054006

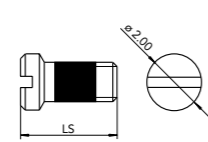
Material: Stainless steel



PLUS MINUS SCREW M1.40

LS	CODE
5.50	07VIC7363A1BYX

Material: Stainless steel

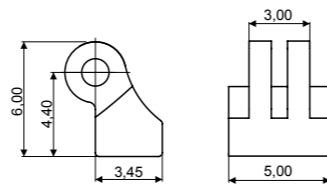


VIT SCREW M1.40

LS	CODE
5.50	07VIC8940A1BYX

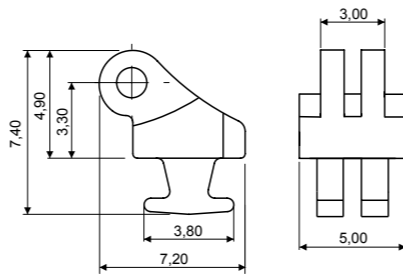
Material: Stainless steel
Visottica Injection Technology

HINGES



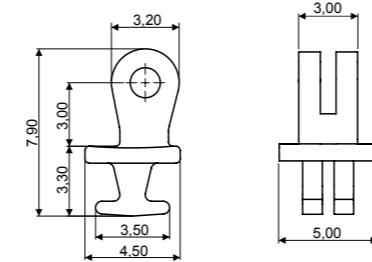
STEP HINGE 03MAC8842A1BYX

Material: Nickel silver



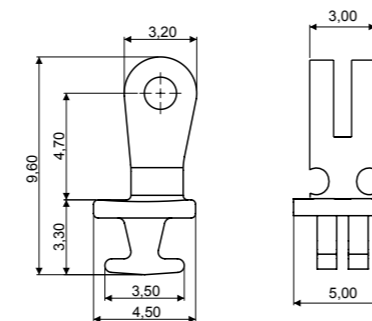
180° INSERT HINGE 03MAC8840A2BNX

Material: Nickel silver



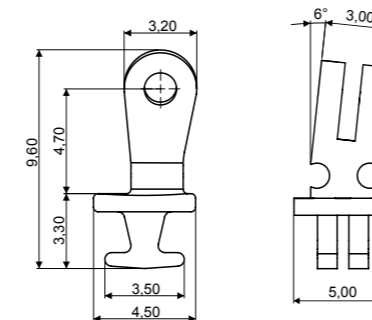
90° INSERT HINGE 03MAC8846A2BNX

Material: Nickel silver



90° INSERT HINGE 03MAC8847A2BNX

Material: Nickel silver
HIGH VERSION ADJUSTABLE

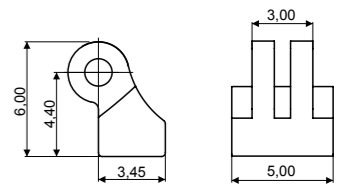


90° INSERT HINGE 03MAC8848A2BN0

Material: Nickel silver
HIGH VERSION ADJUSTABLE 6° SLANTED ANGLE

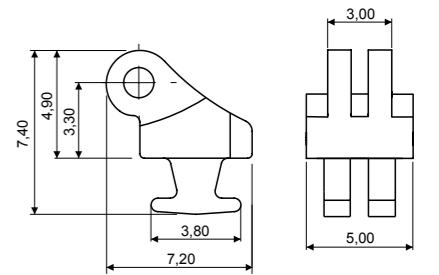
BH334 (5.0)

Value Regular Hinge and Wirecore
for Injection and Combination Frames



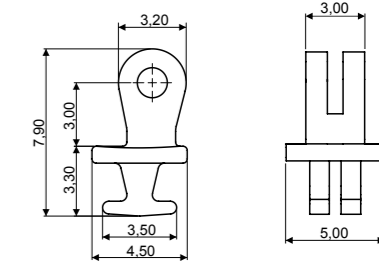
STEP HINGE 03MAC8842A1BYX

Material: Nickel silver



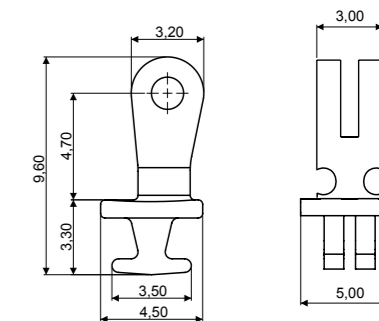
180° INSERT HINGE 03MAC8840A2BNX

Material: Nickel silver



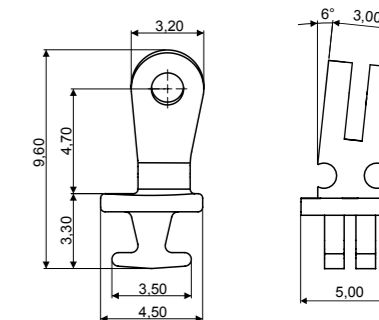
90° INSERT HINGE 03MAC8846A2BNX

Material: Nickel silver



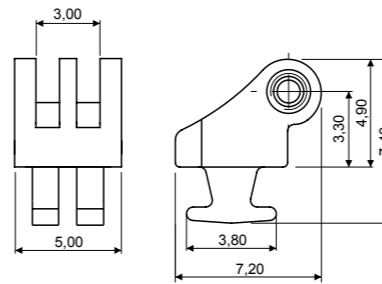
90° INSERT HINGE 03MAC8847A2BNX

Material: Nickel silver
HIGH VERSION ADJUSTABLE



90° INSERT HINGE 03MAC8848A2BN0

Material: Nickel silver
HIGH VERSION ADJUSTABLE 6° SLANTED ANGLE

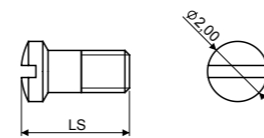


INSERT FEMALE

CODE 03FEC8839A2BN0

Material: Nickel silver

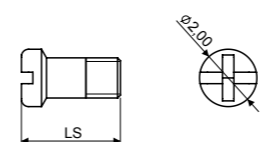
SCREWS



MINUS SCREW M1.40

LS	CODE
5.40	07VI20054006

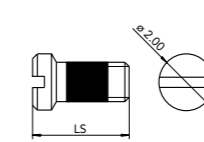
Material: Stainless steel



PLUS MINUS SCREW M1.40

LS	CODE
5.50	07VIC7363A1BYX

Material: Stainless steel



VIT SCREW M1.40

LS	CODE
5.50	07VIC8940A1BYX

Material: Stainless steel
Visottica Injection Technology

HINGES

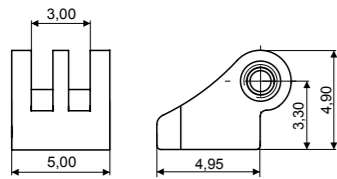
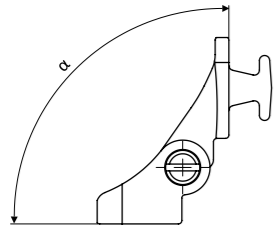
BH334 LA (5.0)

Value Regular Hinge and Wirecore
for Acetate and Combination Frames



BH334 LA (5.0)

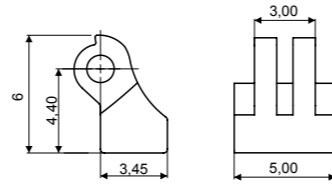
Value Regular Hinge and Wirecore
for Injection and Combination Frames



FEMALE	
α	CODE
90°	03FECB021A1BY0
95°	upon request

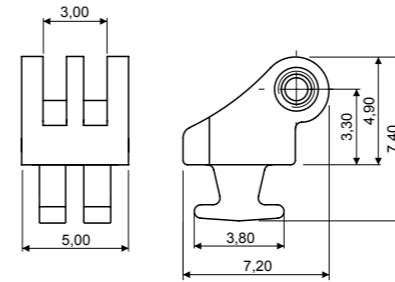
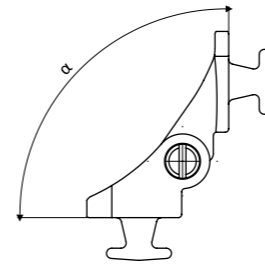
Material: **Nickel silver**

HINGES



STEP HINGE	
α	CODE
90°	03MACB024A1BYX
95°	upon request

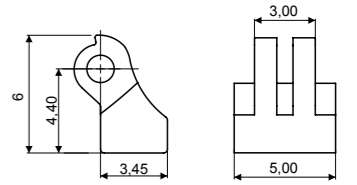
Material: **Nickel silver**



FEMALE	
α	CODE
90°	03FEC9480A2BN0
95°	upon request

Material: **Nickel silver**

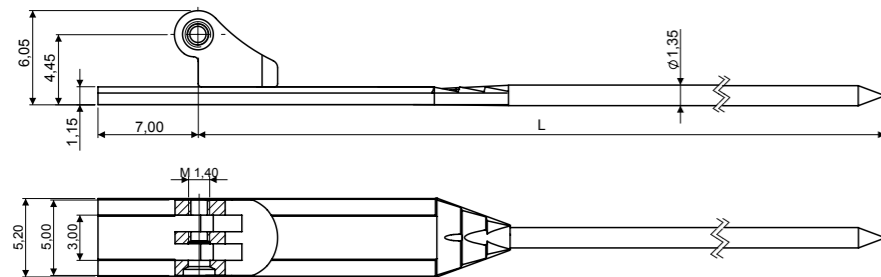
HINGES



STEP HINGE	
α	CODE
90°	03MACB024A1BYX
95°	upon request

Material: **Nickel silver**

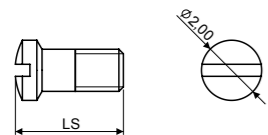
WIRECORES



WIRECORE		
α	L	CODE
90°	133	03WRCB058A233BN0
95°	133	upon request

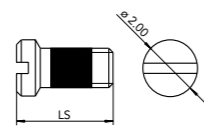
Material: **Nickel silver**

SCREWS



MINUS SCREW M1.40	
LS	CODE
5.40	07VI20054006

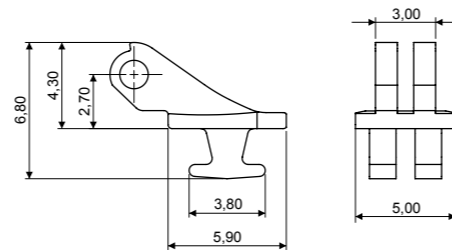
Material: **Stainless steel**



VIT SCREW M1.40	
LS	CODE
5.50	07VIC8940A1BYX

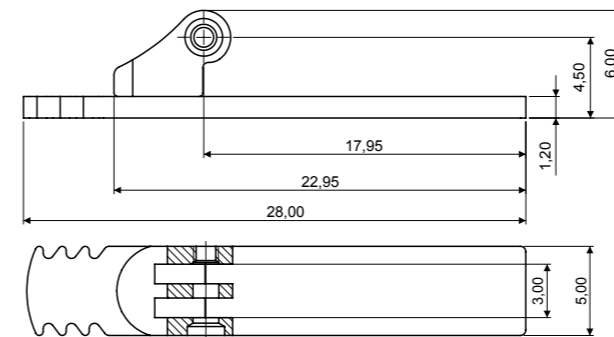
Material: **Stainless steel**
Visottica Injection Technology

WIRECORES



180° FRONT HINGE	
α	CODE
90°	03MACC145A2BNX
95°	upon request

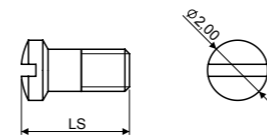
Material: **Nickel silver**



SHORT WIRECORE		
α	L	CODE
90°	133	03WRCB055A1A1BN0
95°	133	upon request

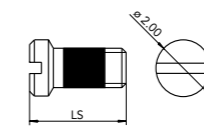
Material: **Nickel silver**

SCREWS



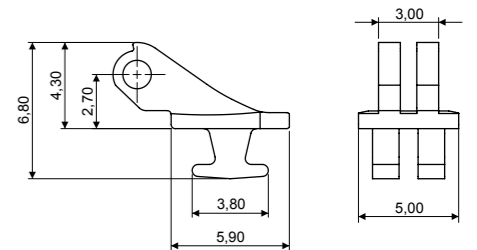
MINUS SCREW M1.40	
LS	CODE
5.40	07VI20054006

Material: **Stainless steel**



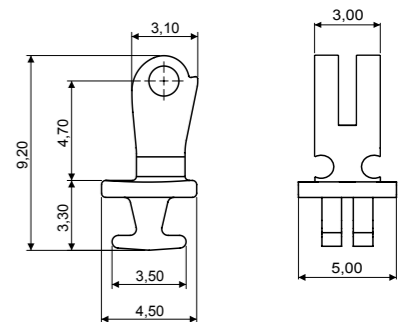
VIT SCREW M1.40	
LS	CODE
5.50	07VIC8940A1BYX

Material: **Stainless steel**
Visottica Injection Technology



180° FRONT HINGE	
α	CODE
90°	03MACC145A2BNX
95°	upon request

Material: **Nickel silver**



90° FRONT HINGE	
α	CODE
90°	03MACC341A2BNX
95°	upon request

Material: **Nickel silver**
HIGH VERSION

DESIGN REGULAR

Regular hinges,
riveting hinges and wirecores

Creativity and variety

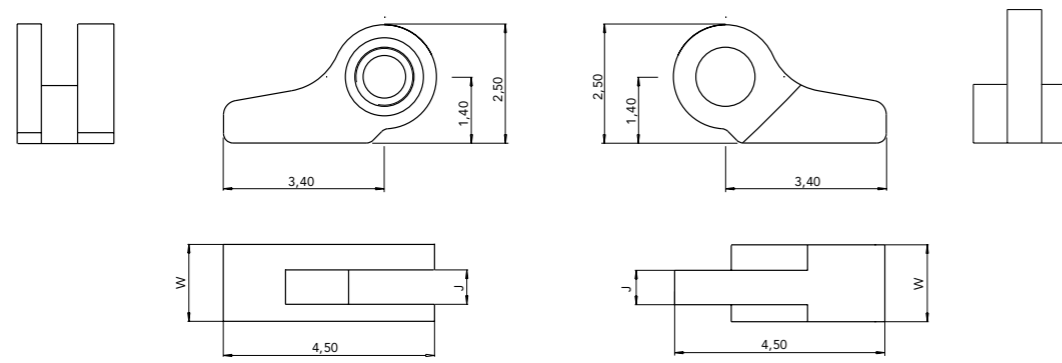
Regular hinge · Size 1.50 mm · Size 2.10 mm · Size 2.50 mm
Size 3.00 mm · 3.80 mm · 4.00 mm · 4.10 mm · 4.50 mm
5.00 mm · 5.50 mm · 6.00 mm · 8.00 mm



For Metal · Acetate · Injection · Wood · Combination Frames

GC 121 (1.5)

Stainless Steel Regular Hinge
for Metal Frames



SOLDERING FEMALE

W	J	CODE
1.50	0.70	07FG15121000

Material: **Stainless steel**

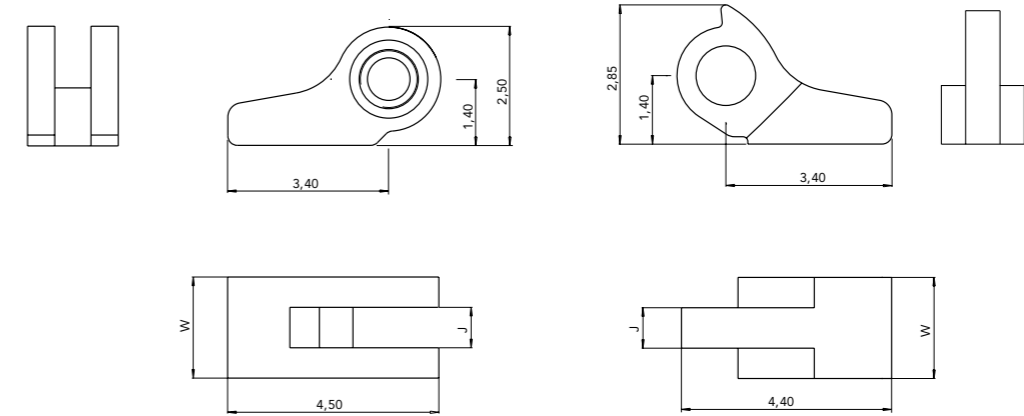
SOLDERING MALE

W	J	CODE
1.50	0.70	07MG15121000

Material: **Stainless steel**

GC 128 LA (2.1 · 2.5)

Stainless Steel Regular Hinge
for Metal Frames



SOLDERING FEMALE

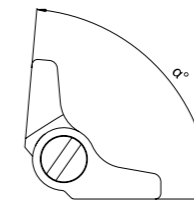
W	J	α	CODE
2.10	0.80	85°	07FG21128000
2.50	1.00	85°	07FG25128000

Material: **Stainless steel**

SOLDERING MALE

W	J	CODE
2.10	0.80	07MG21128000
2.50	1.00	07MG25128000

Material: **Stainless steel**

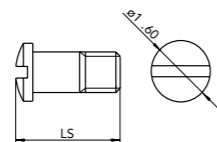


SCREWS

MINUS SCREW M1.20

W	LS	CODE
1.50	2.20	07VI16022003

Material: **Stainless steel**

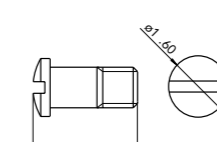


SCREWS

MINUS SCREW M1.20

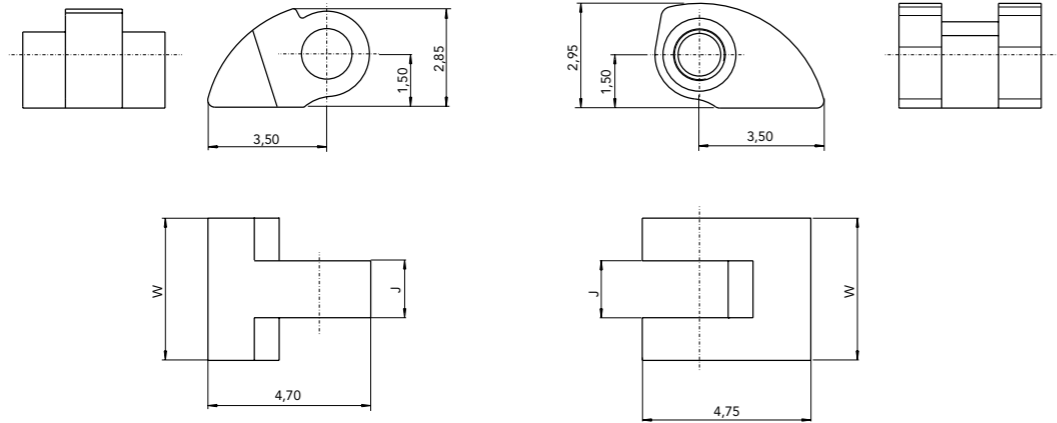
W	LS	CODE
2.10	2.60	07VI16026001
2.50	3.00	07VI16030001

Material: **Stainless steel**



N°136 LA (3.0 · 4.0)

Stainless Steel Regular Hinge
for Metal Frames

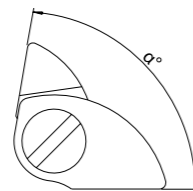


SOLDERING MALE			
W	J	α	CODE
3.00	1.20	80°	07MG30136000
4.00	1.60	80°	07MG40136000

Material: **Stainless steel**

SOLDERING FEMALE		
W	J	CODE
3.00	1.20	07FG30136000
4.00	1.60	07FG40136000

Material: **Stainless steel**

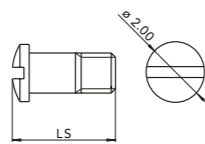


SCREWS

MINUS SCREW M1.40

W	LS	CODE
3.00	3.60	07VI20036000
4.00	4.50	07VI20045002

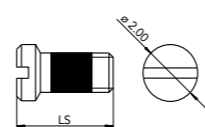
Material: **Stainless steel**



VIT SCREW M1.40

W	LS	CODE
3.00	3.45	07VI19844A1BYX
4.00	4.50	07VI19856A1BYX

Material: **Stainless steel**
Visottica Injection Technology

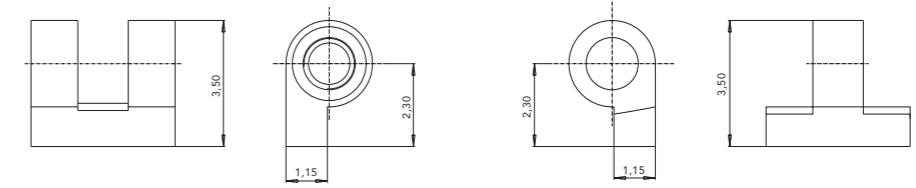


N°191 (4.0 · 5.5)

Regular Hinge
for Metal Frames



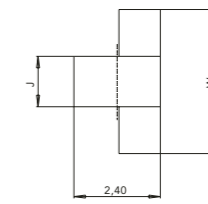
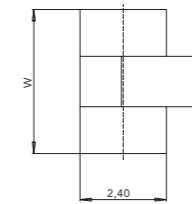
N°191 4.0



SOLDERING FEMALE

W	J	CODE
4.00	1.40	03FE45191000

Material: **Nickel silver**

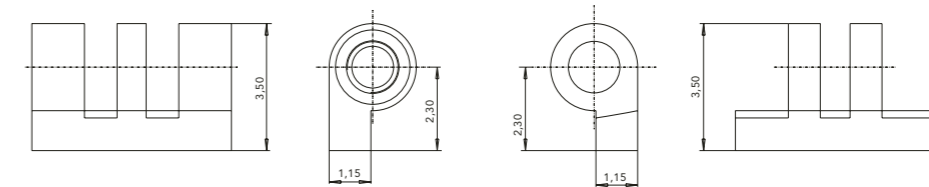


SOLDERING MALE

W	J	CODE
4.00	1.40	03MA45191000

Material: **Nickel silver**

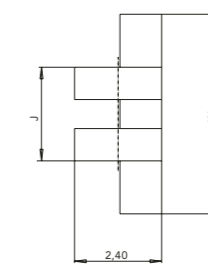
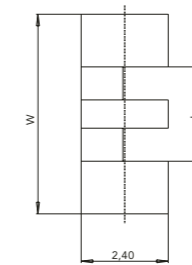
N°191 5.5



SOLDERING FEMALE

W	J	CODE
5.50	2.60	03FE55191000

Material: **Nickel silver**

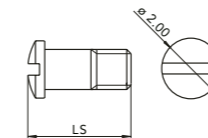


SOLDERING MALE

W	J	CODE
5.50	2.60	03MA55191000

Material: **Nickel silver**

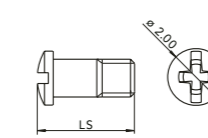
SCREWS



MINUS SCREW M1.40

W	LS	CODE
4.00	4.50	07VI20045002
5.50	6.10	07VI13106A1BYX

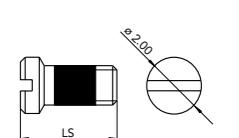
Material: **Stainless steel**



PLUS MINUS SCREW M1.40

W	LS	CODE
4.00	4.40	07VI20044008

Material: **Stainless steel**



VIT SCREW M1.40

W	LS	CODE
4.00	4.50	07VI19856A1BYX
5.50	6.10	07VI60287A1BYX

Material: **Stainless steel**
Visottica Injection Technology

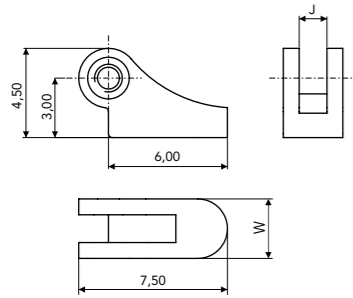
WR 302 (3.0)

Regular Hinge and Wirecore
for **Acetate and Combination Frames**



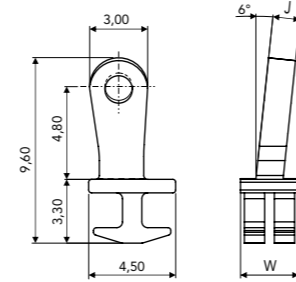
WR 302 (3.8) · 5 joints

Regular Hinge and Wirecore
for **Acetate and Combination Frames**



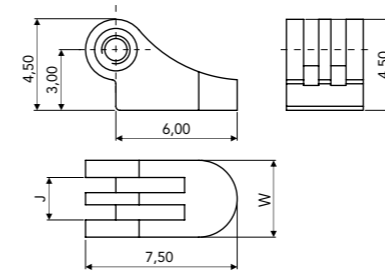
SOLDERING FEMALE		
W	J	CODE
3.00	1.40	03FEA0801A1BY0

Material: **Nickel silver**



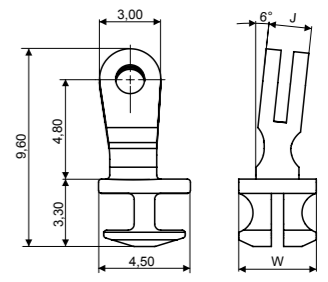
90° INSERT HINGE		
W	J	CODE
2.60	1.40	03MAA0800A1BN0

Material: **Nickel silver**
HIGH VERSION 6° SLANTED ANGLE



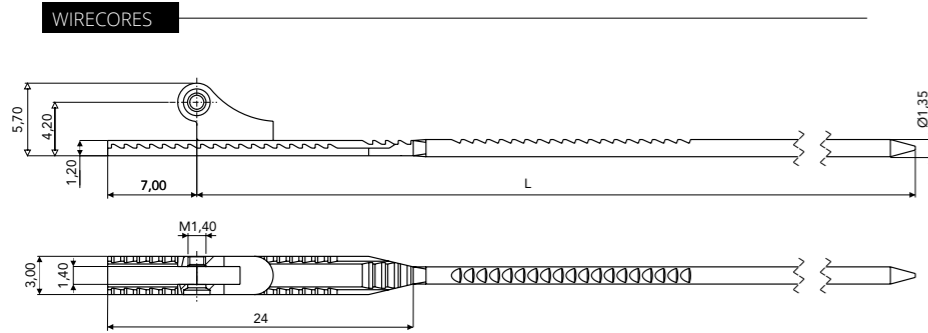
SOLDERING FEMALE		
W	J	CODE
3.80	2.10	03FEA0650A1BY0

Material: **Nickel silver**



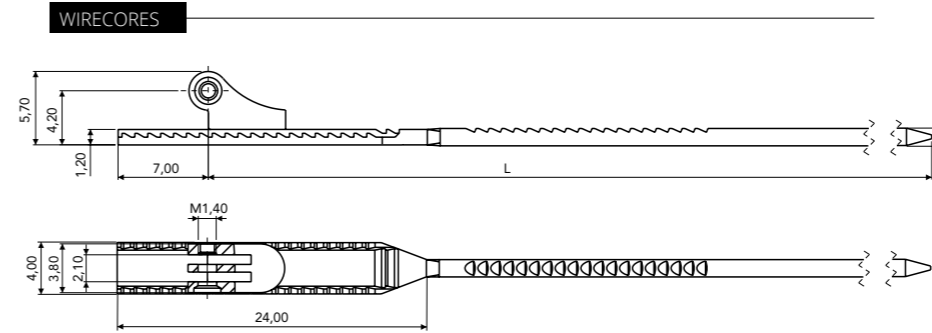
90° INSERT HINGE		
W	J	CODE
3.80	2.10	03MACB581A2BN0

Material: **Nickel silver**
HIGH VERSION ADJUSTABLE 6° SLANTED ANGLE



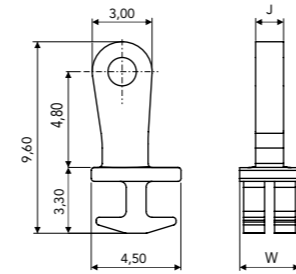
WIRECORE	
L	CODE
128	03WRB091828BN0
133	03WRB091833BN0

Material: **Nickel silver**



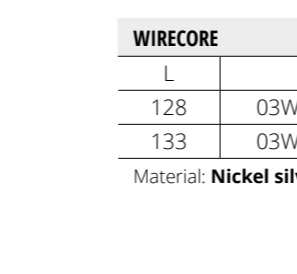
WIRECORE	
L	CODE
128	03WRB070228BN0
133	03WRB070233BN0

Material: **Nickel silver**



90° INSERT HINGE		
W	J	CODE
2.60	1.40	03MAA0799A1BNX

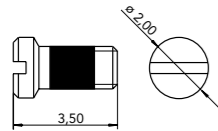
Material: **Nickel silver**
HIGH VERSION



90° INSERT HINGE		
W	J	CODE
3.80	2.10	03MACB580A2BNX

Material: **Nickel silver**
HIGH VERSION ADJUSTABLE

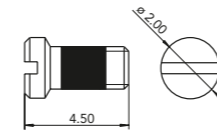
SCREWS



VIT SCREW M1.40	
W	CODE
3.00	07VIA0804A1BYX

Material: **Stainless steel**
Visottica Injection Technology

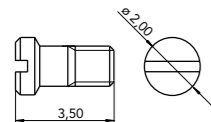
SCREWS



VIT SCREW M1.40	
W	CODE
3.80	07VI20045029

Material: **Stainless steel**
Visottica Injection Technology

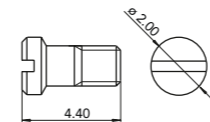
ON REQUEST



MINUS SCREW M1.40	
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Material: **Stainless steel**

ON REQUEST



MINUS SCREW M1.40	
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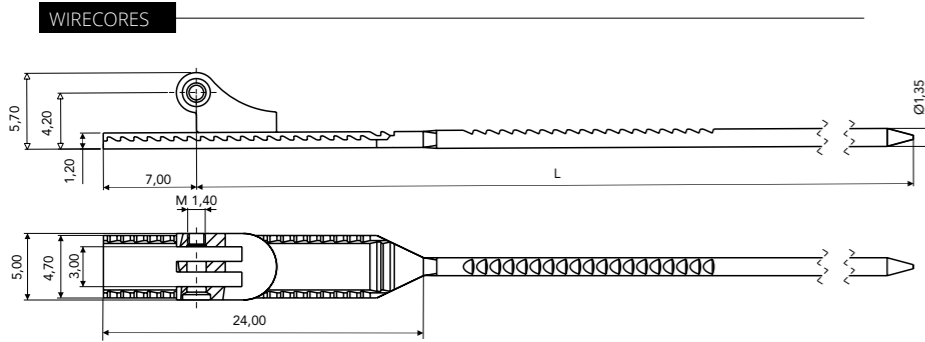
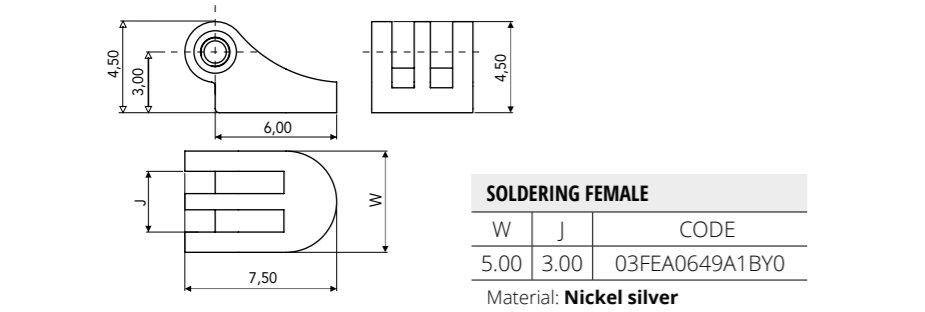
Material: **Stainless steel**

WR 302 (5.0) · 5 joints

Regular Hinge and Wirecore
for **Acetate and Combination Frames**

WR 302 (8.0) · 7 joints

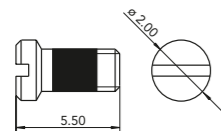
Regular Hinge and Wirecore
for **Acetate and Combination Frames**



WIRECORE	
L	CODE
128	03WRB070328BN0
133	03WRB070333BN0

Material: **Nickel silver**

SCREWS

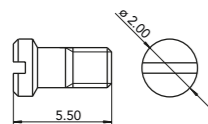


VIT SCREW M1.40

W	CODE
5.00	07VI20055009

Material: **Stainless steel**
Visottica Injection Technology

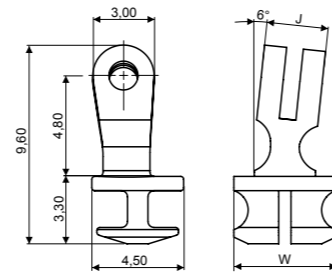
ON REQUEST



MINUS SCREW M1.40

Material: **Stainless steel**

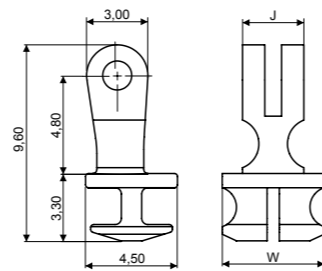
HINGES



90° INSERT HINGE

W	J	CODE
5.00	3.00	03MACB583A2BN0

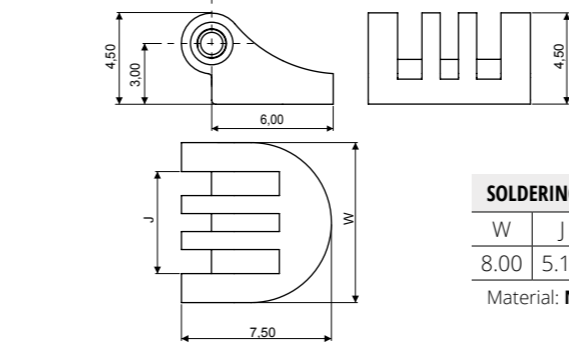
Material: **Nickel silver**
HIGH VERSION ADJUSTABLE
6° SLANTED ANGLE



90° INSERT HINGE

W	J	CODE
5.00	3.00	03MACB582A2BNX

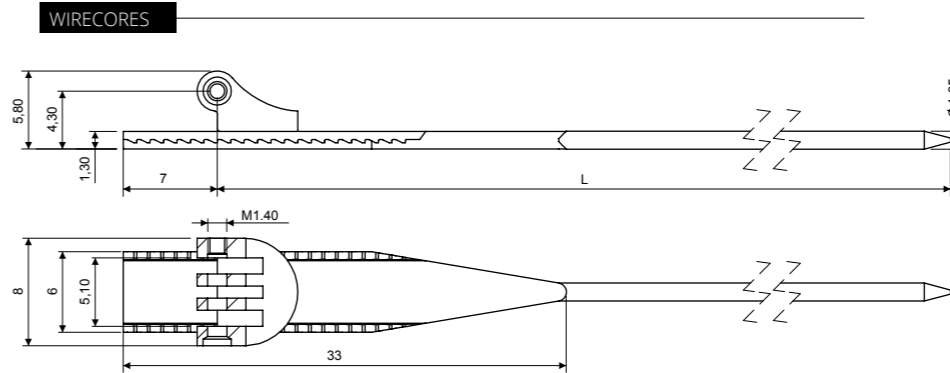
Material: **Nickel silver**
HIGH VERSION ADJUSTABLE



SOLDERING FEMALE

W	J	CODE
8.00	5.10	03FECG176A1BY0

Material: **Nickel silver**

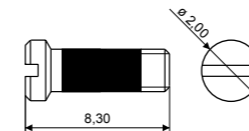


WIRECORE

L	CODE
128	03WRCG549A228BN0
133	03WRCG549A333BN0

Material: **Nickel silver**

SCREWS

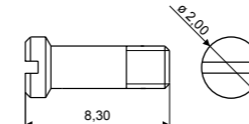


VIT SCREW M1.40

W	CODE
8.00	07VI20083002

Material: **Stainless steel**
Visottica Injection Technology

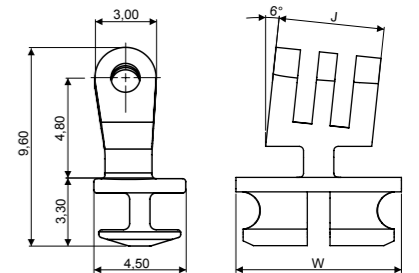
ON REQUEST



MINUS SCREW M1.40

Material: **Stainless steel**

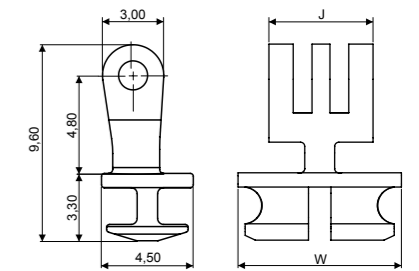
HINGES



90° INSERT HINGE

W	J	CODE
8.00	5.10	03MACG060A1BN0

Material: **Nickel silver**
HIGH VERSION ADJUSTABLE
6° SLANTED ANGLE



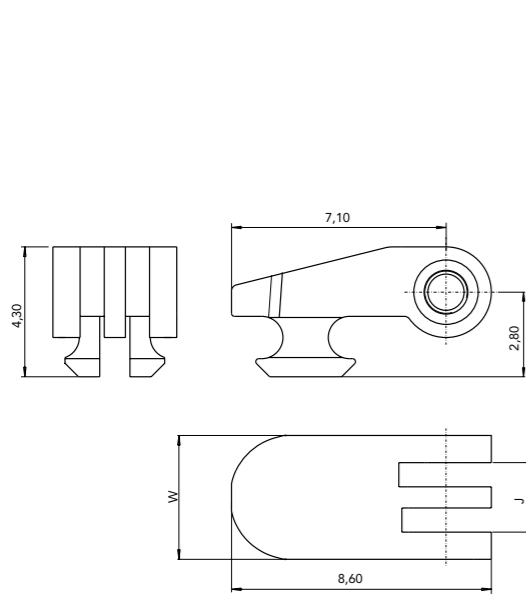
90° INSERT HINGE

W	J	CODE
8.00	5.10	03MACG370A1BNX

Material: **Nickel silver**
HIGH VERSION ADJUSTABLE

N°46 (4.1)

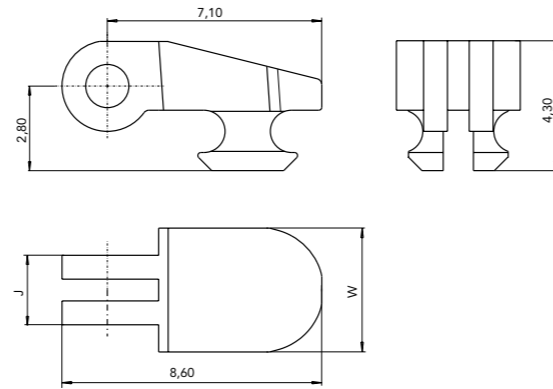
Regular Hinge
for Injection Frames



INSERT FEMALE HINGE

W	J	CODE
4.10	2.30	03FE41046000

Material: **Nickel silver**

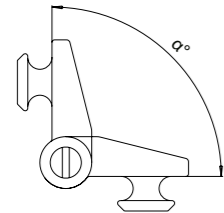


INSERT MALE HINGE

W	J	α	CODE
4.10	2.30	90°	03MA41046000

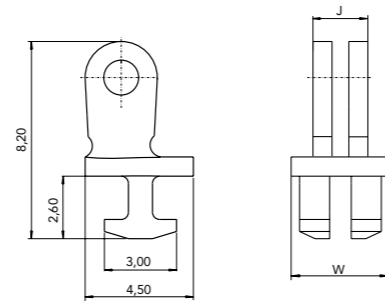
Material: **Nickel silver**

Angolo di chiusura limitato



CLOSING ANGLE

Note: closing angle limited
Verify the combination with the different front hinge



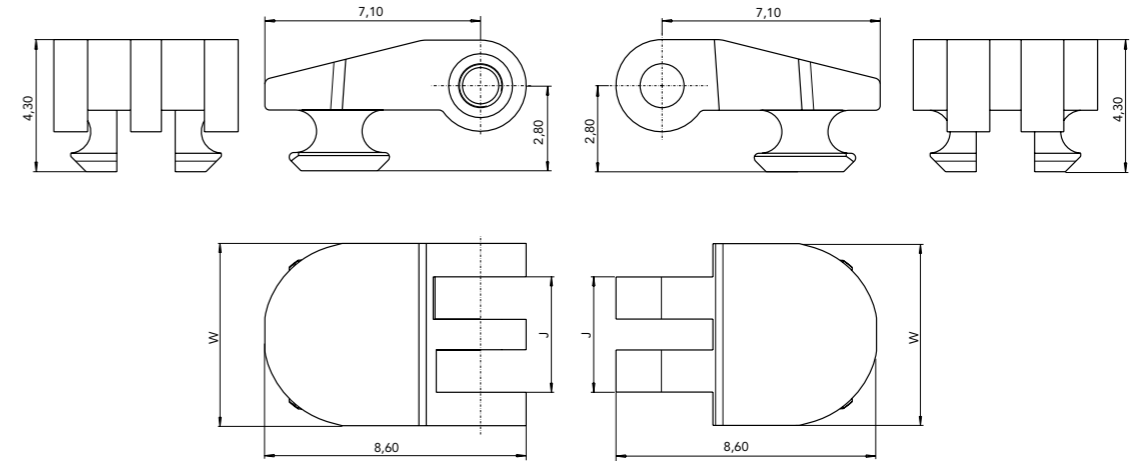
INSERT MALE HINGE

W	J	α	CODE
4.10	2.30	88°	03MA41003000

Material: **Nickel silver**

N°46 (6.0)

Regular Hinge
for Injection Frames



INSERT FEMALE HINGE

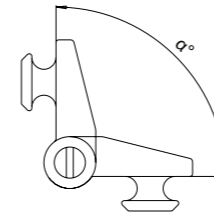
W	J	α	CODE
6.00	3.80	90°	03FE60046000

Material: **Nickel silver**

INSERT MALE HINGE

W	J	α	CODE
6.00	3.80	90°	03MA60046000

Material: **Nickel silver**



CLOSING ANGLE

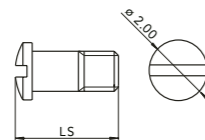
Note: closing angle limited (90°)

SCREWS

MINUS SCREW M1.40

W	LS	CODE
4.10	4.60	07VI20046012

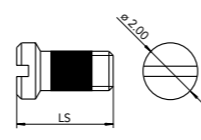
Material: **Stainless steel**



VIT SCREW M1.40

W	LS	CODE
4.10	4.50	07VI20045029

Material: **Stainless steel**
Visottica Injection Technology

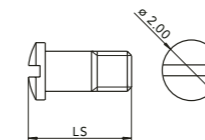


SCREWS

MINUS SCREW M1.40

W	LS	CODE
6.00	6.50	07VI20065012

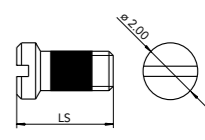
Material: **Stainless steel**



VIT SCREW M1.40

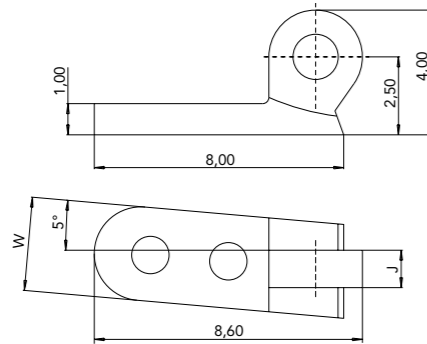
W	LS	CODE
6.00	6.40	07VI20064009

Material: **Stainless steel**
Visottica Injection Technology



N°235 (3.0)

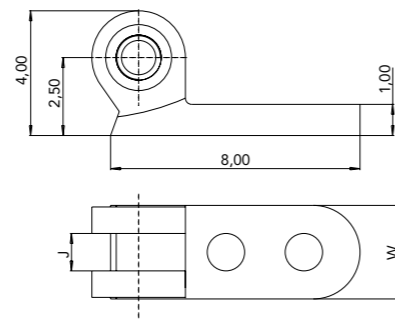
Riveting Hinge



MALE

W	J	CODE
3.00	1.20	03MA30235001

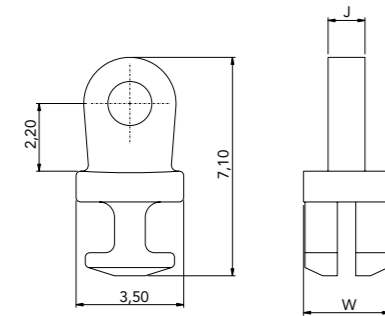
Material: **Nickel silver**



FEMALE

W	J	CODE
3.00	1.20	03FE30235003

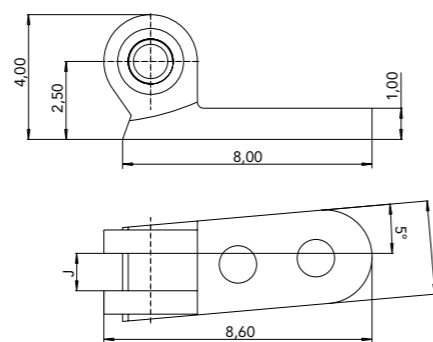
Material: **Nickel silver**



90° INSERT HINGE

W	J	CODE
2.80	1.20	03MA28048000

Material: **Nickel silver**



FEMALE

W	J	CODE
3.00	1.20	03FE30235002

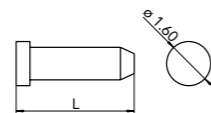
Material: **Nickel silver**

PINS

PIN

L	CODE
5.00	03PE16050003
6.50	03PE16065000

Material: **Nickel silver**

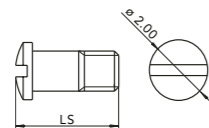


SCREWS

MINUS SCREW M1.40

LS	CODE
3.35	07VI20033500

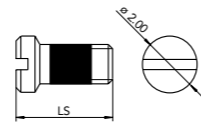
Material: **Stainless steel**



VIT SCREW M1.40

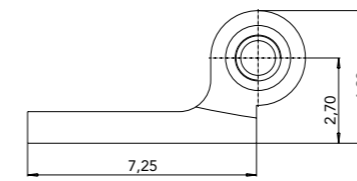
LS	CODE
3.45	07VI19844A1BYX

Material: **Stainless steel**
Visottica Injection Technology



N°236 (4.0)

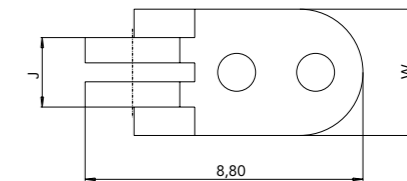
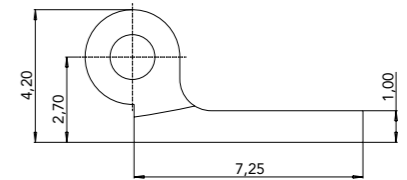
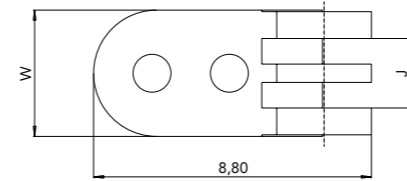
Riveting Hinge



FEMALE

W	J	CODE
4.00	2.20	03FE40236000

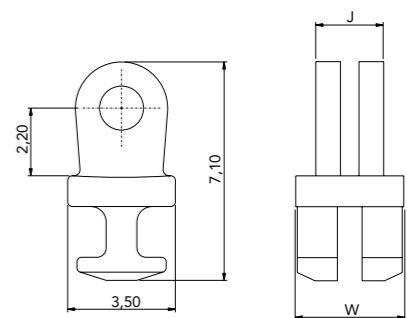
Material: **Nickel silver**



MALE

W	J	CODE
4.00	2.20	03MA40236000

Material: **Nickel silver**



90° INSERT HINGE

W	J	CODE
3.50	2.20	03MA35048001

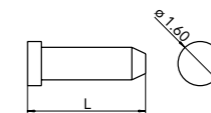
Material: **Nickel silver**

PINS

PIN

L	CODE
5.00	03PE16050003
6.50	03PE16065000

Material: **Nickel silver**

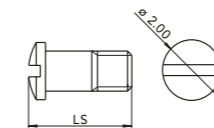


SCREWS

MINUS SCREW M1.40

LS	CODE
4.50	07VI20045002

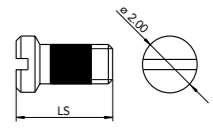
Material: **Stainless steel**



VIT SCREW M1.40

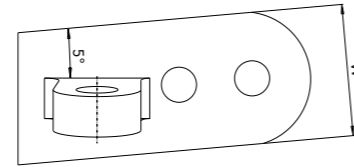
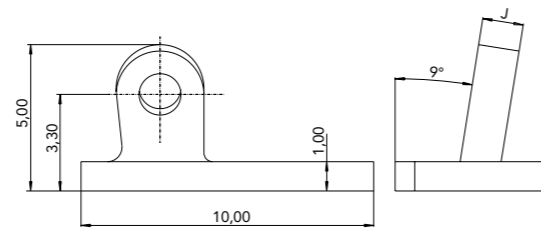
LS	CODE
4.50	07VI19856A1BYX

Material: **Stainless steel**
Visottica Injection Technology



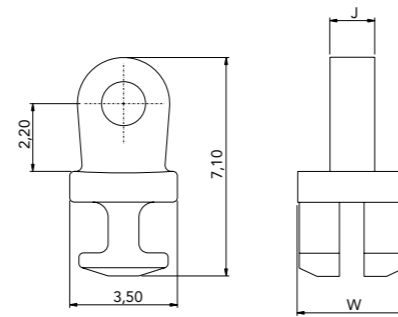
N°235 (4.5)

Riveting Hinge



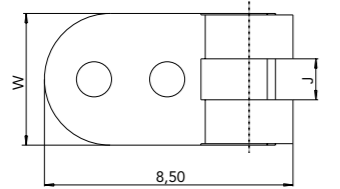
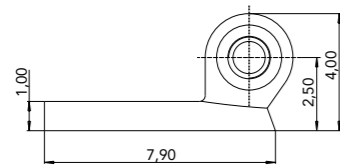
MALE		
W	J	CODE
4.50	1.40	03MA45237001

Material: **Nickel silver**



90° INSERT HINGE		
W	J	CODE
3.50	1.40	03MA35048003

Material: **Nickel silver**



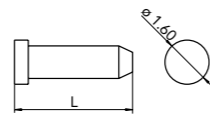
FEMALE		
W	J	CODE
4.50	1.40	03FE45235003

Material: **Nickel silver**

PINS

PIN	
L	CODE
5.00	03PE16050003
6.50	03PE16065000

Material: **Nickel silver**

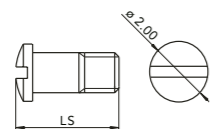


SCREWS

MINUS SCREW M1.40

LS	CODE
5.10	07VI20051000

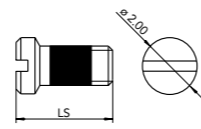
Material: **Stainless steel**



VIT SCREW M1.40

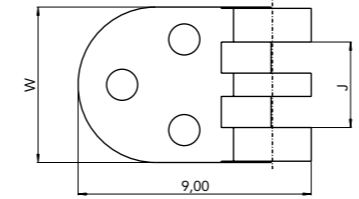
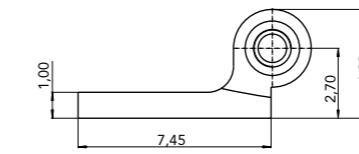
LS	CODE
4.90	07VI20049003

Material: **Stainless steel**
Visottica Injection Technology



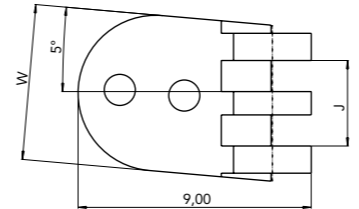
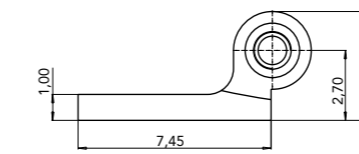
N°236 (6.0)

Riveting Hinge



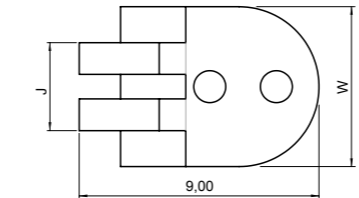
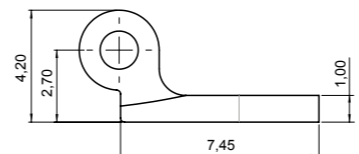
FEMALE		
W	J	CODE
6.00	3.30	03FE60236004

Material: **Nickel silver**
Screw A



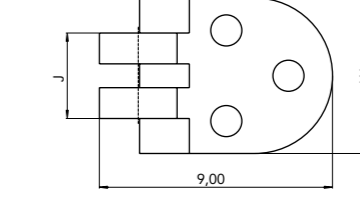
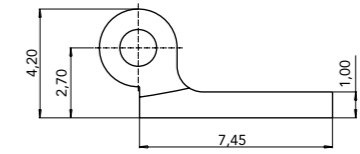
FEMALE		
W	J	CODE
6.00	3.30	03FE60236000

Material: **Nickel silver**
Screw B



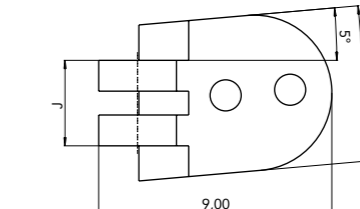
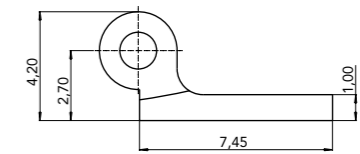
MALE		
W	J	CODE
6.00	3.30	03MAA0338A1BNX

Material: **Nickel silver**



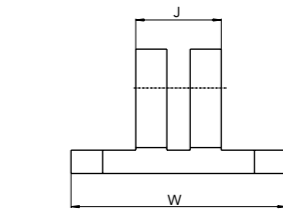
MALE		
W	J	CODE
6.00	3.30	03MA60236005

Material: **Nickel silver**



MALE		
W	J	CODE
6.00	3.30	03MA60236001

Material: **Nickel silver**



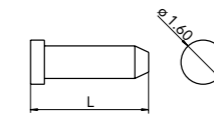
MALE		
W	J	CODE
8.30	3.30	03MA83213001

Material: **Nickel silver**

PINS

PIN	
L	CODE
5.00	03PE16050003
6.50	03PE16065000

Material: **Nickel silver**

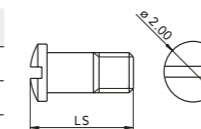


SCREWS

MINUS SCREW M1.40

LS	Type	CODE
6.40	Type A	07VI20064007
6.00	Type B	07VI20060009

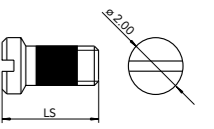
Material: **Stainless steel**



VIT SCREW M1.40

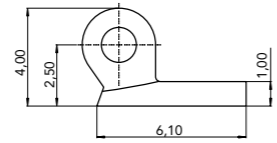
LS	Type	CODE
6.30	Type A	07VI20063002
5.80	Type B	07VI60851A1BYX

Material: **Stainless steel**
Visottica Injection Technology



N°235 (6.0)

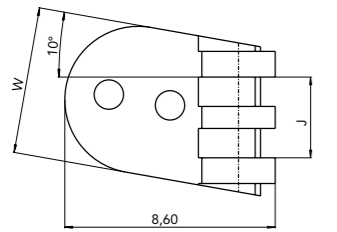
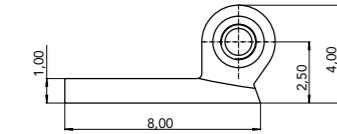
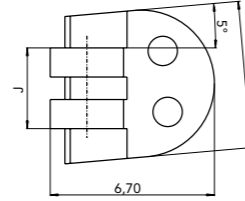
Riveting Hinge



MALE

W	J	CODE
6.00	3.30	03MA60235001

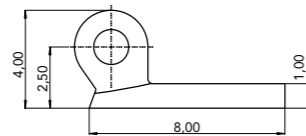
Material: **Nickel silver**



FEMALE

W	J	CODE
6.00	3.30	03FE60235002

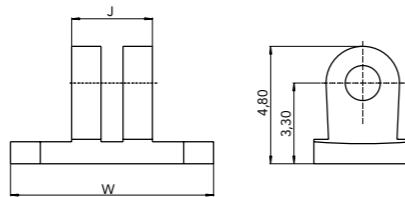
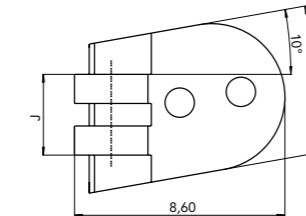
Material: **Nickel silver**



MALE

W	J	CODE
6.00	3.30	03MA60235002

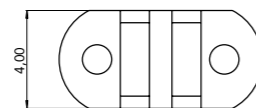
Material: **Nickel silver**



MALE

W	J	CODE
8.30	3.30	03MA83213001

Material: **Nickel silver**

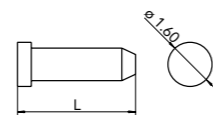


PINS

PIN

L	CODE
5.00	03PE16050003
6.50	03PE16065000

Material: **Nickel silver**

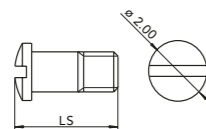


SCREWS

MINUS SCREW M1.40

LS	CODE
6.00	07VI20060009

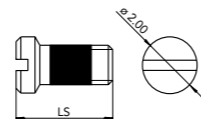
Material: **Stainless steel**



VIT SCREW M1.40

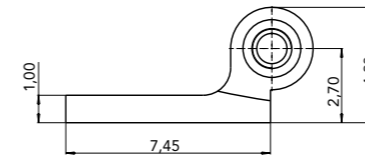
LS	CODE
5.80	07VI60851A1BYX

Material: **Stainless steel**
Visottica Injection Technology



N°235-236 (6.0)

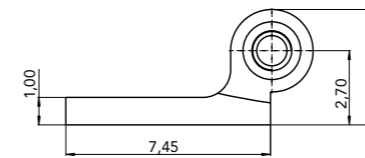
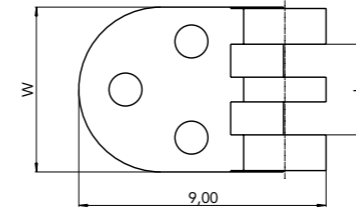
Riveting Hinge



FEMALE

W	J	CODE
6.00	3.30	03FE60236004

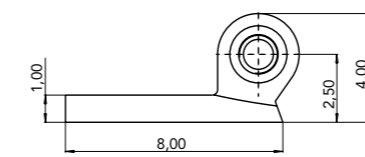
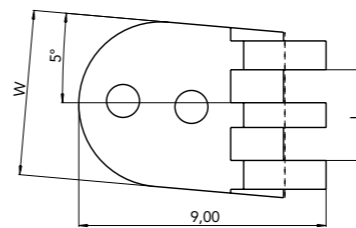
Material: **Nickel silver**
Screw A



FEMALE

W	J	CODE
6.00	3.30	03FE60236000

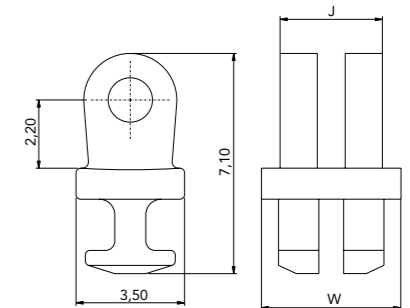
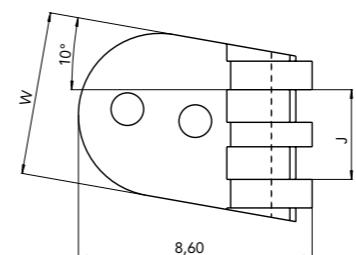
Material: **Nickel silver**
Screw B



FEMALE

W	J	CODE
6.00	3.30	03FE60235002

Material: **Nickel silver**
Screw B



90° INSERT HINGE

W	J	CODE
4.50	3.30	03MA45048001

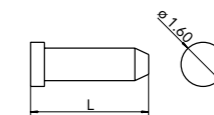
Material: **Nickel silver**

PINS

PIN

L	CODE
5.00	03PE16050003
6.50	03PE16065000

Material: **Nickel silver**

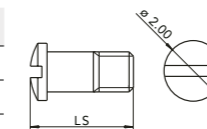


SCREWS

MINUS SCREW M1.40

LS	Type	CODE
6.40	Type A	07VI20064007
6.00	Type B	07VI20060009

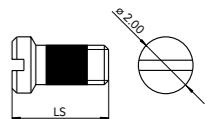
Material: **Stainless steel**



VIT SCREW M1.40

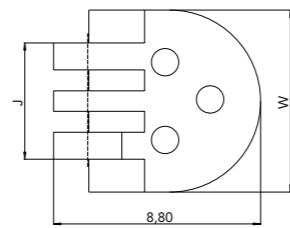
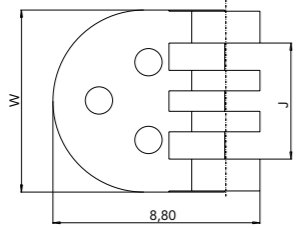
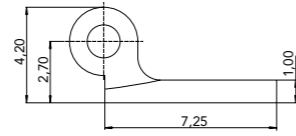
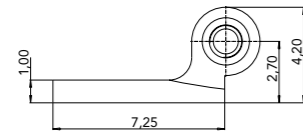
LS	Type	CODE
6.30	Type A	07VI20063002
5.80	Type B	07VI60851A1BYX

Material: **Stainless steel**
Visottica Injection Technology



N°236 (8.0)

Riveting Hinge



FEMALE

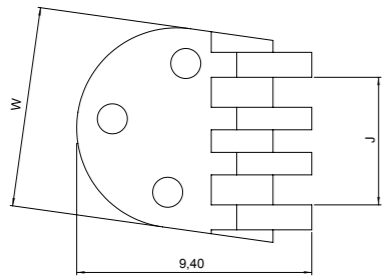
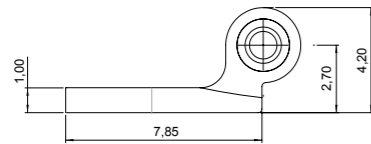
W	J	CODE
8.00	5.10	03FE80236003

Material: **Nickel silver**

MALE

W	J	CODE
8.00	5.10	03MA80236003

Material: **Nickel silver**



FEMALE

W	J	CODE
8.00	5.10	03FEC1449A1BN0

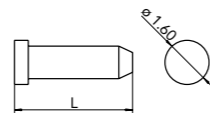
Material: **Nickel silver**

PINS

PIN

L	CODE
5.00	03PE16050003
6.50	03PE16065000

Material: **Nickel silver**

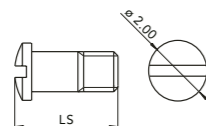


SCREWS

MINUS SCREW M1.40

LS	CODE
8.50	07VI20085004

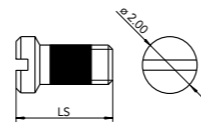
Material: **Stainless steel**



VIT SCREW M1.40

LS	CODE
8.30	07VI20083000

Material: **Stainless steel**
Visottica Injection Technology



EASY TO ASSEMBLY
no need special tools

ANTI LOSS SCREW
secure system

COATINGS
compatibility with all
coating application

PATENTED

COVERED BY INTERNATIONAL PATENT



WATCH THE VIDEO

SAFETY RIMLOCK

Innovative rimlock family

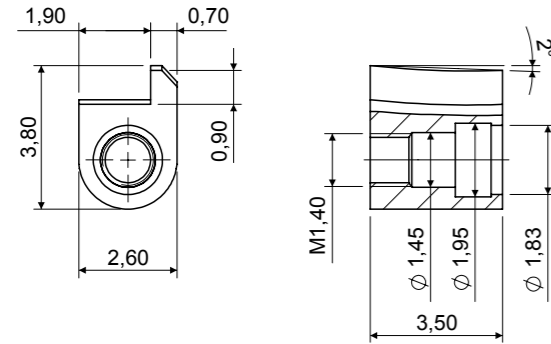
No more lost screws
for your eyewear



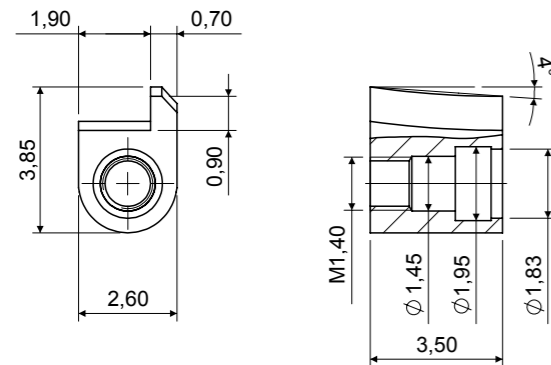
For Innovative rimlock family

PATENTED

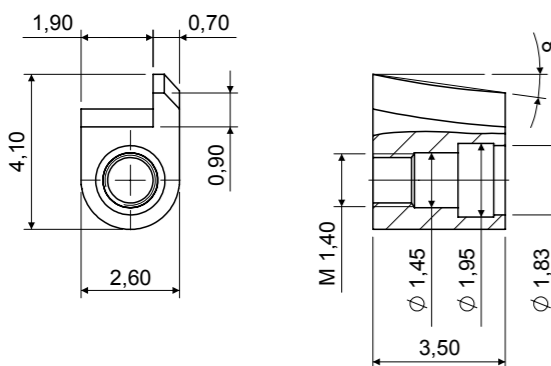
SAFETY RIMLOCK
Innovative rimlock family



RIMLOCK 2.60x3.50		
α 2°	H 3.80	03RLCE637A1BY0
Material: Nickel silver		



RIMLOCK 2.60x3.50		
α 4°	H 3.85	03RLCE639A1BY0
Material: Nickel silver		



RIMLOCK 2.60x3.50		
α 8°	H 4.10	03RLCE638A1BY0
Material: Nickel silver		

WIRECORES

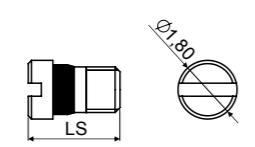
Plates

A wide range of solutions



SCREWS

VIT SCREW M1.40	
LS	CODE
2.850	07VIC8096A1BYX
Material: Stainless steel Visottica Injection Technology	



For Acetate Frames

WIRECORE PLATES

for Acetate Frames

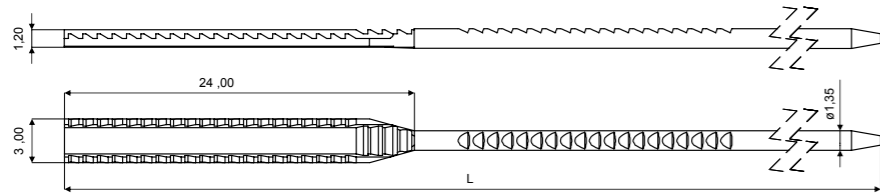


WIRECORE PLATES

for Acetate Frames



WIRECORE PLATE



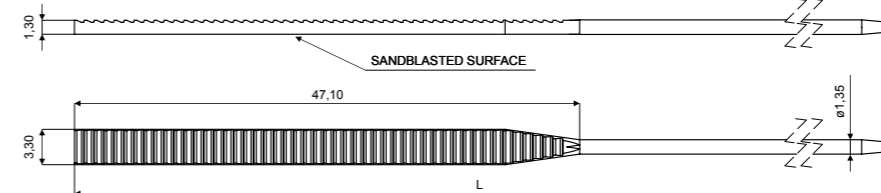
WIRECORE PLATE

CODE | C4185

Material: **Nickel silver**
L max available = 145 mm



WIRECORE PLATE



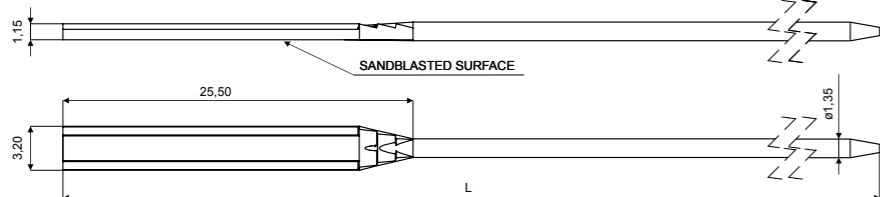
WIRECORE PLATE

CODE | CG142

Material: **Nickel silver**
L max available = 145 mm



WIRECORE PLATE



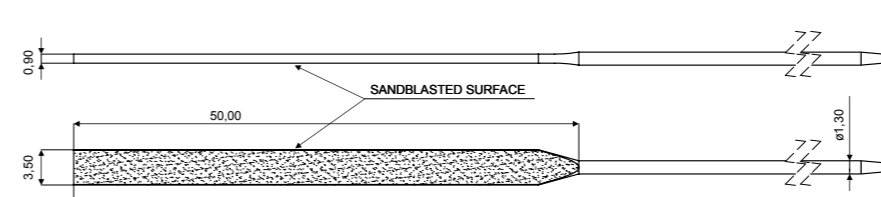
WIRECORE PLATE

CODE | CF408

Material: **Nickel silver**
L max available = 145 mm



WIRECORE PLATE



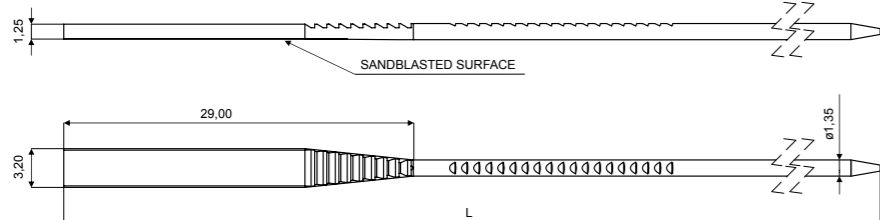
WIRECORE PLATE

CODE | B0154

Material: **Nickel silver**
L max available = 145 mm



WIRECORE PLATE



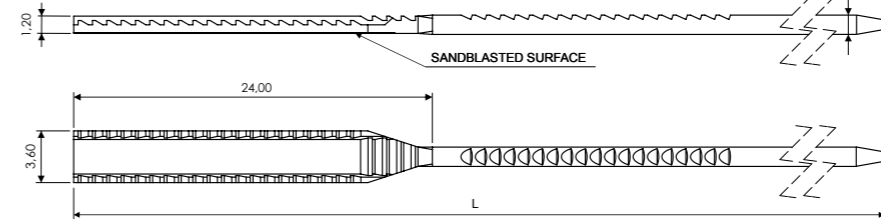
WIRECORE PLATE

CODE | CG138

Material: **Nickel silver**
L max available = 145 mm



WIRECORE PLATE



WIRECORE PLATE

CODE | 20210

Material: **Nickel silver**
L max available = 145 mm



WIRECORE PLATES

for Acetate Frames

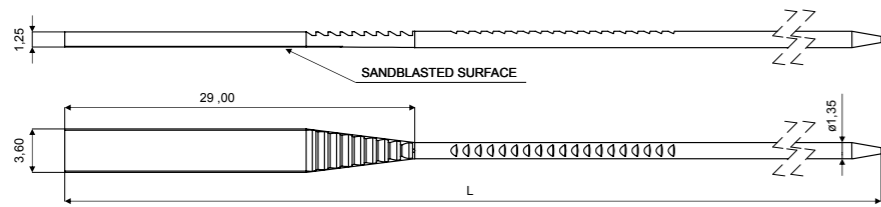


WIRECORE PLATES

for Acetate Frames



WIRECORE PLATE



WIRECORE PLATE

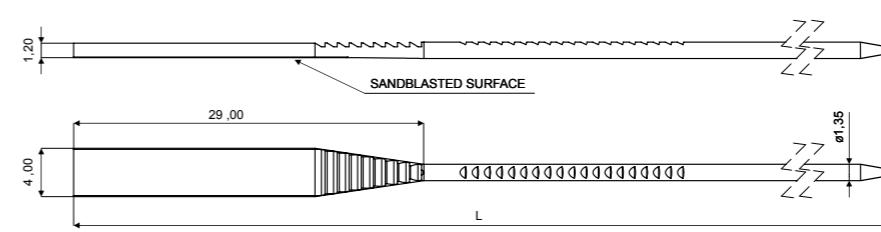
CODE | CG139

Material: **Nickel silver**

L max available = 145 mm



WIRECORE PLATE



WIRECORE PLATE

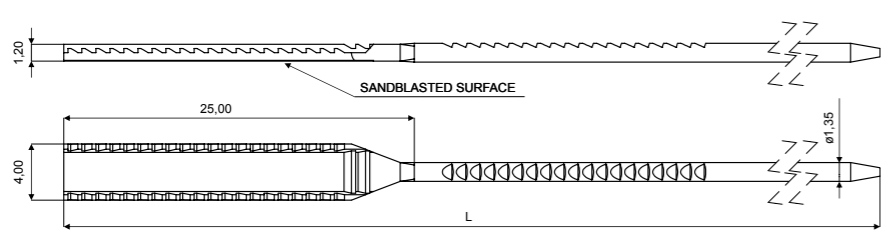
CODE | CG140

Material: **Nickel silver**

L max available = 145 mm



WIRECORE PLATE



WIRECORE PLATE

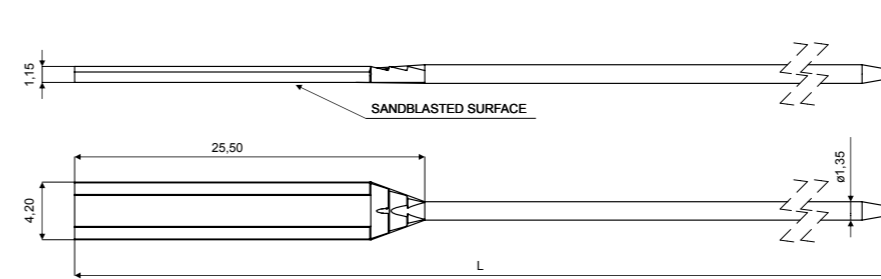
CODE | B0816

Material: **Nickel silver**

L max available = 145 mm



WIRECORE PLATE



WIRECORE PLATE

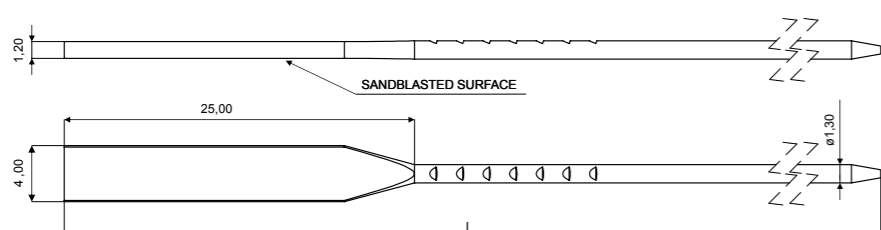
CODE | CG137

Material: **Nickel silver**

L max available = 145 mm



WIRECORE PLATE



WIRECORE PLATE

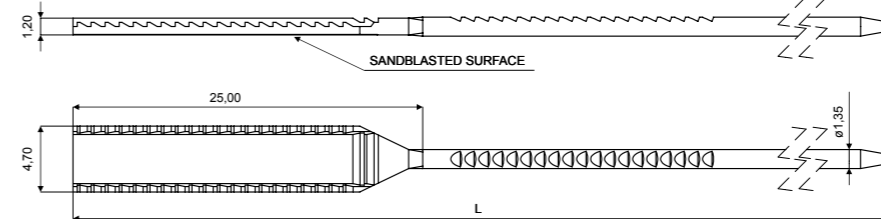
CODE | CG136

Material: **Nickel silver**

L max available = 145 mm



WIRECORE PLATE



WIRECORE PLATE

CODE | C5146

Material: **Nickel silver**

L max available = 145 mm

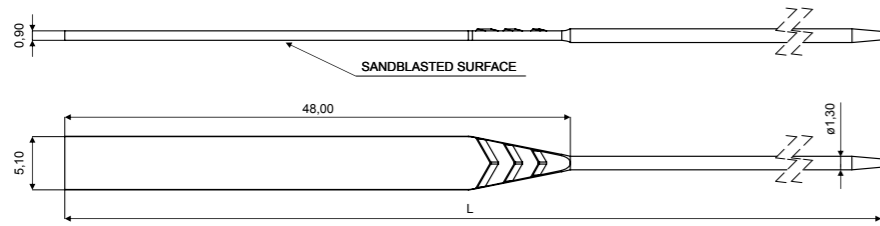


WIRECORE PLATES

for Acetate Frames



WIRECORE PLATE



WIRECORE PLATE

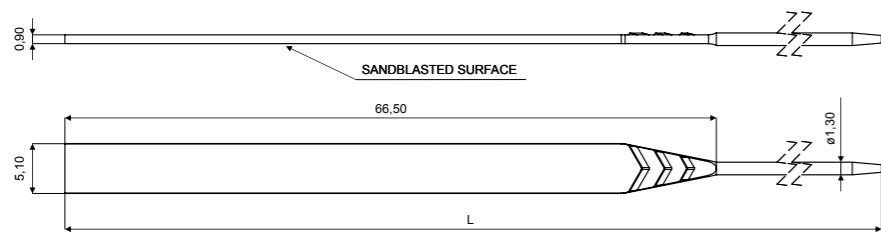
CODE | CG143

Material: **Nickel silver**

L max available = 145 mm



WIRECORE PLATE



WIRECORE PLATE

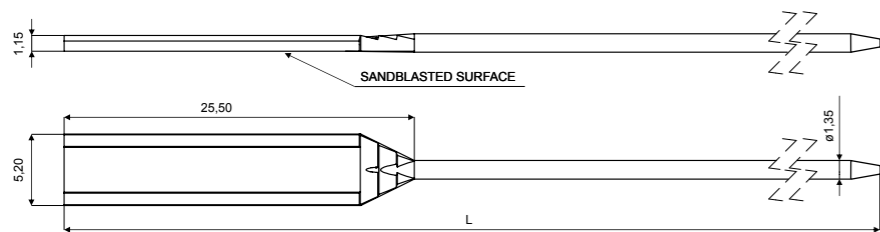
CODE | CG144

Material: **Nickel silver**

L max available = 145 mm



WIRECORE PLATE



WIRECORE PLATE

CODE | CF407

Material: **Nickel silver**

L max available = 145 mm

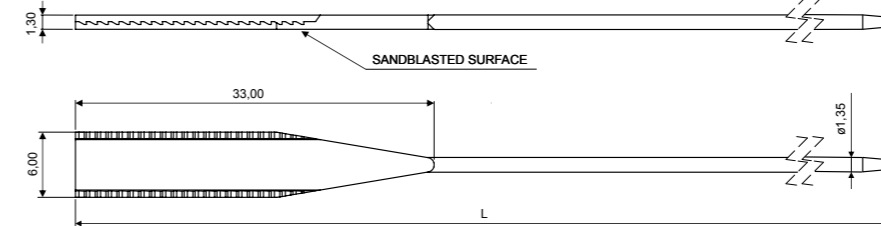


WIRECORE PLATES

for Acetate Frames



WIRECORE PLATE



WIRECORE PLATE

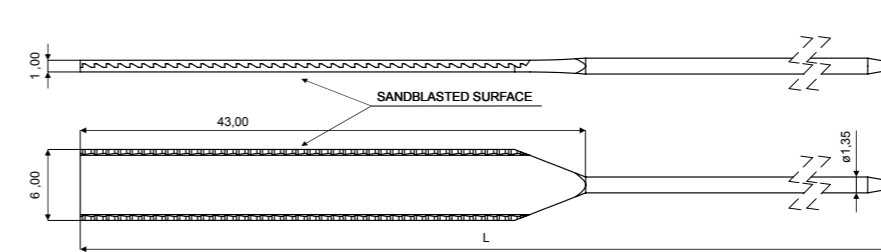
CODE | B0771

Material: **Nickel silver**

L max available = 145 mm



WIRECORE PLATE



WIRECORE PLATE

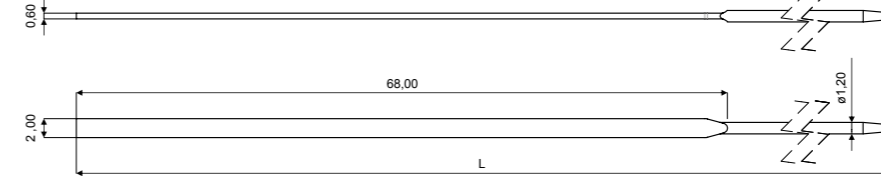
CODE | CG141

Material: **Nickel silver**

L max available = 145 mm



WIRECORE PLATE



WIRECORE PLATE

CODE | 20189

Material: **Stainless steel**

L max available = 138 mm



MECHANISM

Hard and
soft mechanisms

Value and high performance
mechanisms for temples

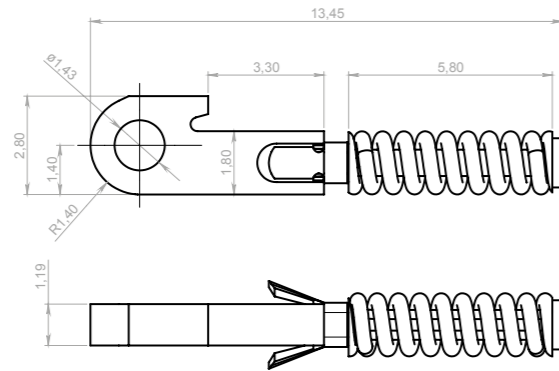


For Metal Temples

PATENTED

MECHANISM

Value Nickel Silver trolley
for metal temples



SOFT TROLLEY 03CRC9010A2BNX

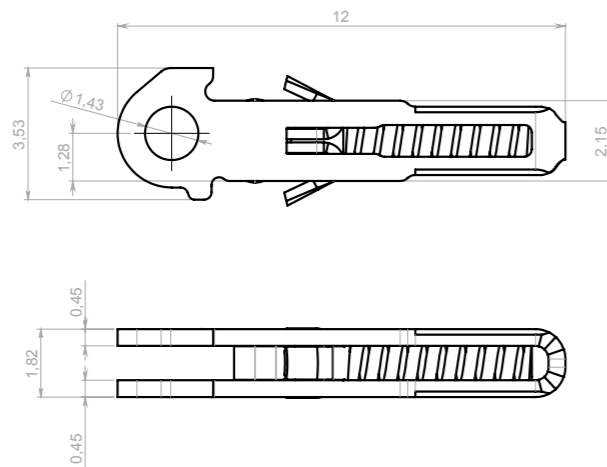
HARD TROLLEY 03CRC6691A2BNX

Material: **Nickel silver**

PATENTED

MECHANISM

High Performance Stainless Steel trolley
for metal temples



SOFT TROLLEY 07CRC8971A1BYX

HARD TROLLEY 07CRA0940A1BYX

Material: **Stainless steel**

SCREWS

Screws for Hinges and Wirecores

A wide range of screws
for your frames



For Hinges and Wirecores

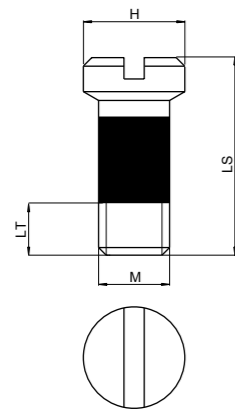
HINGE SCREWS

VIT - Visottica Injection Technology
Minus Screws



HINGE SCREWS

Visottica T-SCREWS
T-Shape Screws



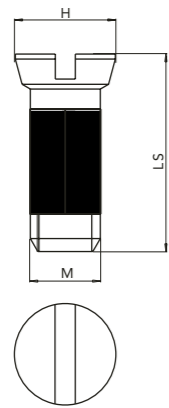
VIT SCREW M1.40				
M	H	LS	LT	CODE
M1.40	2.00	3.10	0.60	07VIC7055A1BYX
		3.45	0.70	07VI19844A1BYX
		3.50	0.60	07VIA0804A1BYX
		3.50	0.70	07VIC7054A1BYX
		4.50	1.00	07VI19856A1BYX
		4.50	0.80	07VI20045029
		4.50	1.05	07VIC7059A1BYX
		4.90	1.20	07VI20049003
		5.00	0.75	07VIC7057A1BYX
		5.50	0.80	07VI20055009
		5.80	0.80	07VI60851A1BYX
		6.10	1.40	07VI60287A1BYX
		6.30	1.20	07VI20063002
		6.40	1.00	07VI20064009
		8.30	1.30	07VI20083000
8.30	0.90	07VI20083002		

Material: **Stainless steel**
Visottica Injection Technology



Material: **Stainless steel**

Customized T-SCREW



VIT SCREW M1.40			
M	H	LS	CODE
M1.40	2.00	2.95	07VI20029501
		3.95	07VI61987A1BYX

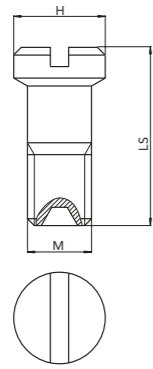
Material: **Stainless steel**
Visottica Injection Technology

HINGE SCREWS

Minus Screws

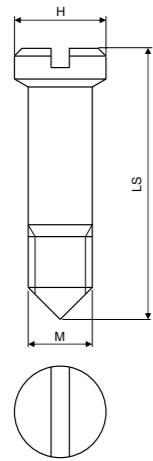
HINGE SCREWS

Minus Screws



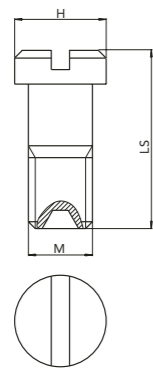
MINUS SCREW M1.40			
M	H	LS	CODE
M1.40	2.00	3.45	07VI20034502
		3.50	07VI20035007
		3.90	07VI20039002
		4.40	07VIA0710A1BYX
		4.60	07VI20046012
		5.50	07VI20055010
		6.10	07VIC2865A1BYX
		6.10	07VI13106A1BYX
		6.50	07VI20065012
		8.50	07VI20085006

Material: **Stainless steel**



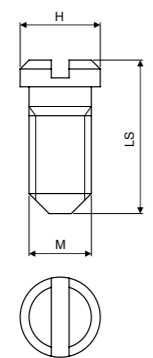
MINUS SCREW M1.40			
M	H	LS	CODE
M1.40	2.00	8.30	07VI20083001

Material: **Stainless steel**



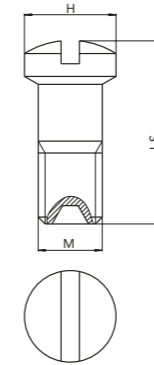
MINUS SCREW M1.40			
M	H	LS	CODE
M1.20	2.00	3.10	07VI90076A1BYX
M1.40		3.25	07VI20032504

Material: **Stainless steel**



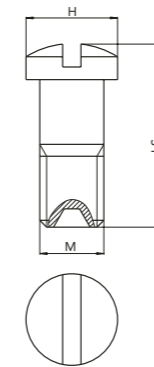
MINUS SCREW M1.40			
M	H	LS	CODE
M1.40	1.80	3.20	07VI18034502
		3.95	07VI18039502
		4.55	07VI18045501

Material: **Stainless steel**



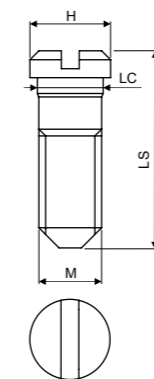
MINUS SCREW M1.20 - M1.40			
M	H	LS	CODE
M1.20	1.60	2.60	07VI16026001
		3.00	07VI16030001
M1.40	1.80	2.65	07VI18026500
		6.10	07VI18061003
	2.00	3.00	07VI20030016
		3.35	07VI20033500
		3.60	07VI20036000
		4.50	07VI20045002
		5.10	07VI20051000
		5.70	07VI20057001
		6.00	07VI20060009
		6.40	07VI20064007
		8.50	07VI20085004

Material: **Stainless steel**



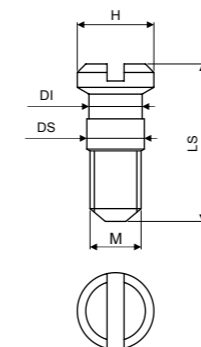
MINUS SCREW M1.20 - M1.40			
M	H	LS	CODE
M1.20	1.60	2.20	07VI16022003
M1.40	2.00	3.10	07VI20031012
		3.70	07VI20037017
		4.90	07VI20049000

Material: **Stainless steel**



MINUS SCREW M1.40				
M	H	LS	LC	CODE
M1.40	1.80	4.40	1.47	07VIA0965A1BYX

Material: **Stainless steel**

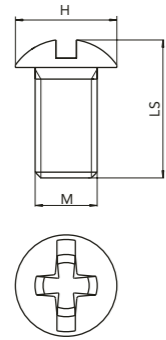


MINUS SCREW M1.20					
M	H	DI	DS	LS	CODE
M1.20	1.80	1.25	1.35	3.55	07VIC5015A1BYX
				3.70	07VIC5018A1BYX
				4.30	07VIC5016A1BYX
				4.90	07VIC5017A1BYX

Material: **Stainless steel**

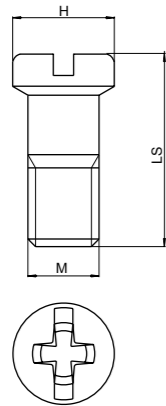
HINGE SCREWS

Plus Minus Screws



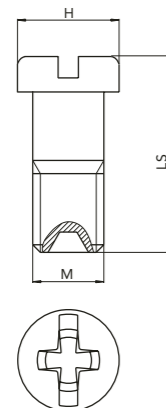
PLUS MINUS SCREW M1.20 - M1.40			
H	M	LS	CODE
2.20	M1.20	3.00	07VI60410A1BYX
	Ø1.20x0.40	3.30	07VI60268A1BYX
	M1.20	3.60	07VI60403A1BYX
	Ø1.20x0.40	3.80	07VI60266A1BYX
	Ø1.20x0.40	4.30	07VI60365A1BYX
	2.50	M1.40	2.50
M1.40		2.80	07VI60255A1BYX

Material: **Stainless steel**



PLUS MINUS SCREW M1.20 - M1.40			
M	H	LS	CODE
M1.20	1.80	2.70	07VI18027003
		3.00	07VIC7360A1BYX
M1.40	2.00	3.45	07VIC7365A1BYX
		4.40	07VI20044008
		4.40	07VIC7361A1BYX
		4.90	07VIC7366A1BYX

Material: **Stainless steel**

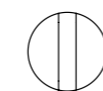
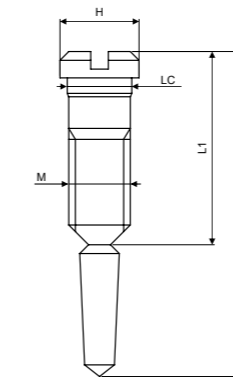
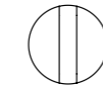
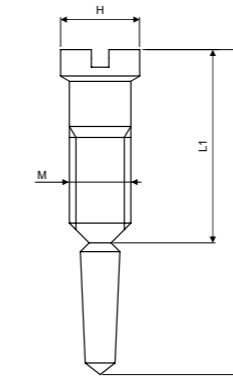
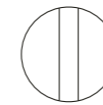
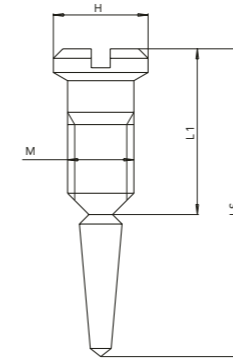


PLUS MINUS SCREW M1.20 - M1.40			
M	H	LS	CODE
M1.20	1.80	3.45	07VI18034500
M1.40	2.00	3.25	07VI20032500
		3.80	07VI20038016

Material: **Stainless steel**

HINGE SCREWS

Self aligning
Minus Screws



SELF ALIGNING SCREW M1.20 - M1.40				
H	L1	LS	M	CODE
1.80	3.65	6.80	M1.20	07VI18068002
	3.30	6.30	M1.40	07VI18063001
	3.45	6.45		07VI18064500
	3.95	6.95		07VI18069500
	4.40	7.40		07VI18074000
	4.55	7.55		07VI18075500
2.00	3.10	6.10	M1.40	07VI20061004
	3.50	6.50	M1.40	07VI20065005
	4.30	7.30	M1.40	07VI20073001
	4.80	7.80		07VI20078001
	5.10	8.10		07VI20081000

Material: **Stainless steel**

SELF ALIGNING SCREW M1.40				
H	L1	LS	M	CODE
1.80	2.85	5.80	M1.40	07VIA0134A1BYX
	4.35	7.30		07VIA0176A1BYX

Material: **Stainless steel**

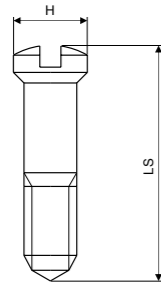
SELF ALIGNING SCREW M1.40					
H	L1	LS	LC	M	CODE
1.80	4.40	7.40	1.47	M1.40	07VIA0890A1BYX

Material: **Stainless steel**

OTHER SCREWS

Nose Pads Screws

Minus Screws



NOSE PAD SCREW M1.00			
M	H	LS	CODE
M1.00	1.40	4.10	07V11707A1BYX
		4.45	07V110547A1BYX

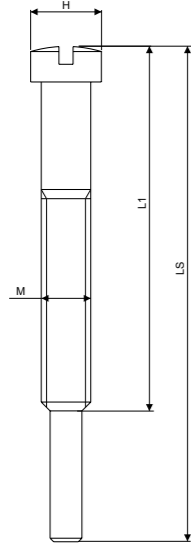
Material: **Stainless steel**



OTHER SCREWS

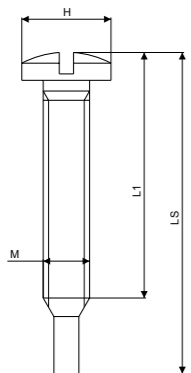
Rimless Screws

Minus Screws



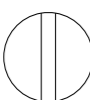
RIMLESS SCREW				
H	L1	LS	M	CODE
2.00	9.30	13.00	1.40x0.50	07V119590A1BYX
	10.30	14.00		07V116504A1BYX
	12.50	16.00		07V118072A1BYX
	13.30	17.00		07V118141A1BYX

Material: **Stainless steel**



RIMLESS SCREW				
H	L1	LS	M	CODE
1.80	11.50	9.90	1.30x0.30	07V118115010
2.50	7.40	9.00	1.50x0.30	07V125090004

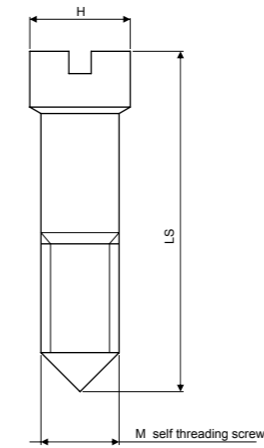
Material: **Stainless steel**



OTHER SCREWS

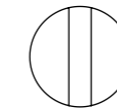
Self threading Screws

Minus Screws



SELF THREADING SCREW			
H	M	LS	CODE
1.80	1.20x0.40 self threading	9.25	07V118092500
1.80	1.40x0.40 self threading	6.10	07VIA0366A1BYX

Material: **Stainless steel**



VI Lube[®]

Lubricant oil

Premium lubricant oil
for eyewear components



For Eyewear components

PROFESSIONAL USE



ECOFRIENDLY PEN
 Refill and re-use

BOTTLE
 Industrial use - Refill

PRODUCT DESCRIPTION

A multifunctional transparent lubricant for professional use. The strong and durable lubricating film dramatically reduces wear of moving parts. Unlike traditional oils, VILube leaves a clean film that does not attract dirt.

AVAILABLE IN

box 20 pens of 12 ml each

Suitable for optical stores, assembly and finishing workshops, prototype and sample laboratories. Simple to use without need for additional equipment. The small doser allows the oil to be applied at a precise point without greasing the frame. Each pen can be used for an average of 600 pairs of glasses. The ecofriendly VILube pen can be refilled for reuse.

bottle 1Lt

Suitable for industrial production processes where additional tools are available for application purposes.

LABEL PERSONALIZATION AVAILABLE ON REQUEST

APPLICATION

Recommended for all kind of products. Please refer to the technical data sheet of Visottica Group products.

SAFETY AND COMPLIANCE

Please refer to the Material Safety Data Sheet (MSDS).

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Customization

For a perfect customization
 of your frames



For Temples and Lugs

FEATURED PRODUCTS

Temples and Lugs

Examples of customized products



EXAMPLE 1



EXAMPLE 2



EXAMPLE 3



EXAMPLE 4



FEATURED PRODUCTS

Temples and Lugs

Examples of customized products



EXAMPLE 5



EXAMPLE 6



EXAMPLE 7



EXAMPLE 8



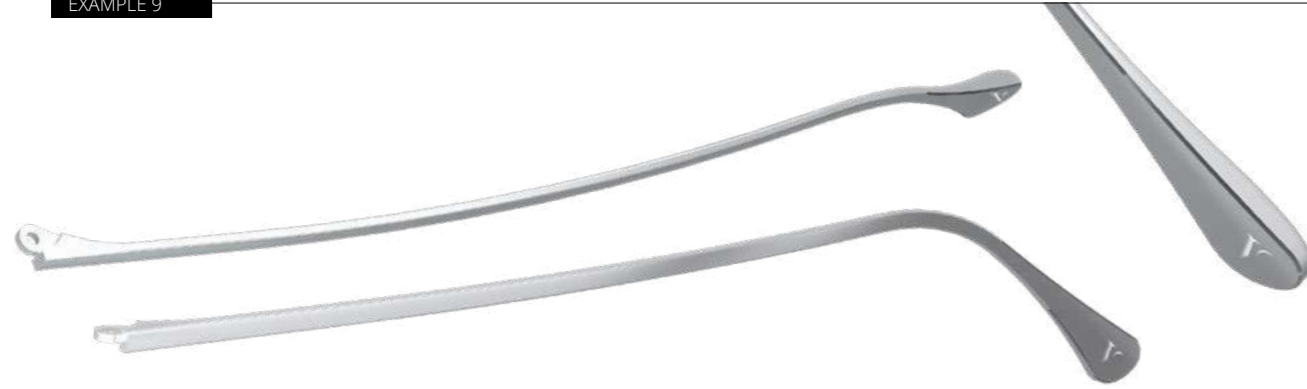
FEATURED PRODUCTS

Temples and Lugs

Examples of customized products



EXAMPLE 9



EXAMPLE 10



EXAMPLE 11



EXAMPLE 12



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